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DAIRY, FOOD AND ENVIRONMENTAL

A PUBLICATION OF THE INTERNATIONAL ASSOCIATI

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Articles

Listeria Species in Fresh Rainbow Trout Purchased from Retail Markets
Analysis of Foodservice Sanitation Inspection Reports from 1990 through 1994 in a Midwestern City
3-A Sanitary Standards Focus: The Meaning of the 3-A Symbol 106 Warren S. Clark, Jr.

Association News

Sustaining Members	84
Views From Your President	86
Commentary From the Executive Director	88
New IAMFES Members 1	10

Departments

Updates	. 112
News	114
Industry Products	118
Business Exchange	. 122
Advertising Index	147
Coming Events	152

Extras

California's Dairy Industry Announces Strategic Alliance with Government Agencies	104
IAMFES Secretary Candidates	108
3-A Holders' List	126
IAMFES 86th Annual Meeting Symposia Topics	148
IAMFES 86th Annual Meeting Registration Form	151
IAMFES Booklet Order Form	155
IAMFES Membership Application	156

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FROM YOUR PRESIDENT



By ROBERT E. BRACKETT IAMFES President

"Pay no attention to that man behind the curtain!"

The Wizard of Oz is one of my favorite old classic movies. In particular. I like the scene where Dorothy and her friends finally get their audience with the Wizard. They are cowering in the great hall, in awe of the "great Oz." It is only when Dorothy's dog Toto pulls back the curtain that they realize that the "Wizard" is actually an intricate production put on by a frantically working but ordinary man. Embarrassed, the man yells into the microphone, "Pay no attention to that man behind the curtain!" But it is too late, Dorothy and friends already know the truth. Believe it or not, this scene has some similarities to IAMFES. That is, what the average IAMFES Member perceives as IAMFES is actually the culmination of (often frantic) human efforts. If you have been following this column the past few months, you may notice that I have tried to play the role of Toto by revealing many of the "behindthe-scene" workings and issues that go into making IAMFES what it is. This is intended. I think Members should know as much about their organization as possible. This month, I will continue with that theme by revealing the workings of two "behind-the-scenes" groups, your Executive Board and the Program Committee (formerly known as PAC).

I occasionally get asked, "Exactly what does the IAMFES Executive Board DO?" About the only time that most IAMFES Members see the Board in action is at the Business Meeting and the Annual Awards Banquet. However, these two events, although important, represent only relatively minor activities. The majority of Board activities are unseen and occur at other times throughout the year. In fact, your Executive Board meets face-to-face at least four times per year. The winter Board meeting is the first meeting of the new calendar year. The meeting is held in late January or early February at the venue of the upcoming Annual Meeting, this year at the Hyatt Regency Hotel in Dearborn, Michigan. A spring meeting is held in April or early May at the IAMFES office in Des Moines. The summer meeting is held in conjunction with the IAMFES Annual Meeting, and the fall meeting is again held in October or November in Des Moines.

The overall purpose or "theme" of each meeting varies depending on the season. The winter meeting allows the Board to visit the facilities for the upcoming Annual Meeting, meet with the hotel management, and plan activities related to the Annual Meeting. The spring Board meeting focuses more on routine business as well as finalizing plans for the upcoming Annual Meeting. The summer meeting is focused almost exclusively on the Annual Meeting. The fall meeting focuses on fiscal yearend matters, review of the past Annual Meeting, long-range planning, and meeting with the IAMFES office staff. Regardless of the season and location of the meeting, there is much work that MUST get done during the Board's brief time together. Meetings typically start at 8:00 a.m. and continue until 5:00 or 6:00 p.m., and occasionally we

meet in the evenings as well! The agenda for Board meetings follows the usual Robert's Rules of Order and typically involves discussions of various topics related to IAMFES policy, decisions regarding upcoming events, and reports from the IAMFES office. In addition to meeting in person, your Executive Board also "meets" throughout the year via E-mail and conference calls, as needed.

Another important group that is often hidden from the average IAMFES Member is the Program Committee. The Program Committee consists of four members each from industry, academia, and government and is charged with all aspects related to the technical program for the Annual Meetings. The Program Committee first gathers at the Annual Meeting to identify potential topics for symposia and workshops. The list of proposed symposia may be suggested by the Program Committee itself, or come from Professional Development Groups or individual attendees wishing to organize a symposium. During the Annual Meeting, the Program Committee selects symposia and workshops they feel would best serve the Membership at the following year's Annual Meeting. The selected symposia are then returned to symposium or workshop organizers for further development.

The Program Committee next meets immediately before, and in conjunction with, the winter Executive Board meeting at the location for the upcoming Annual Meeting. It is at this meeting that all the details of the upcoming technical program are decided. The Program Committee reviews and accepts or rejects submitted poster and oral presentations, places selected presentations into appropriate sessions, and decides when and in which rooms the sessions, symposia and workshops will take place. As you can imagine, this is no easy task! It requires long hours of hard work, good judgment, and fairness on the part of Program Committee Members. However, the Program Committee performs their duties in a dedicated and professional manner, as evidenced by the excellent and improving quality of our Annual Meeting technical program.

It is my hope that this brief summary of your Executive Board and Program Committee leaves you with a better understanding of your Association so that you can get more out of it. After all, it was not until AFTER Dorothy and her friends understood the truth about the Wizard of Oz that they received what they had hoped for.



FOUNDATION FUND SILENT AUCTION

The Second Annual Foundation Fund Silent Auction will be held at the IAMFES 86th Annual Meeting in Dearborn, Michigan, August 1-4, 1999. The Foundation benefits the Ivan Parkin Lecture, the Developing Scientist Competition, the Audiovisual Library and co-sponsorship of the Crumbine Award. It also provides surplus *JFP* and *DFES* journals to developing countries.

Items donated last year include California wine, a Carolina sweet grass basket, food safety videos, Tennessee Smoked Country Ham, a gift certificate from Omaha Steaks International and imported cigars. Donations are accepted from individuals and groups. Last year's auction raised over \$2,000 for the Foundation Fund. Promote your state or organization by donating items now to help the Foundation exceed its goal of \$100,000 in 2000.

To donate items to the Silent Auction, contact Lisa Hovey at the IAMFES office 800.369.6337; E-mail: lhovey@iamfes.org.



FROM THE EXECUTIVE DIRECTOR



By DAVID W. THARP IAMFES Executive Director

"The time is right for a new name for IAMFES"

We enter into February with another column to report progress on changing our Association name to the "International Association for Food Protection." The Executive Board is dedicated to keeping you informed about the process and is openly soliciting your input and support. As promised in the January 1999 issue of *Dairy*, *Food and Environmental Sanitation*, the survey results are in and tabulated.

During November and December, IAMFES surveyed Members to gain their thoughts and insight. We

were happy to see an excellent return rate of more than 30 percent from the sample sent out. About 1 out of 3 respondents provided their names, which was optional. This, combined with the return rate, is a sign of an active, involved membership.

A few general points about respondents are:

1. 70% were male and 30% female.

2.	Age range:	
	20-29	3.5%
	30-39	20.0%
	40-49	39.0%
	50-59	24.2%
	60+	13.7%
3.	Years an IAMFES	Member
	Less than 1 year	11.63%
	1-5 years	26.74%
	6-10 years	30.23%
	11-15 years	10.47%
	16-20 years	13.95%
	21-25 years	3.48%
	Over 25 years	6.98%

The key finding in the survey was the answer to a question about how well our current name. "The International Association of Milk, Food and Environmental Sanitarians" fits the mission of our Association. Only 8 percent answered "perfectly" and about 20 percent said "fairly well," while more than 53 percent said "not very well" or "not at all." This echoes the recommendation to update IAMFES' name to more accurately reflect the activities and responsibilities our Membership represents today.

An even stronger vote of confidence for the name "International Association for Food Protection" was evident in the answers to the following question: "How does the alternative name fit or reflect the Association's mission of providing food safety professionals worldwide with a forum to exchange information on protecting the food supply?" When the answers were tallied, nearly 75 percent answered "perfectly" or "fairly well" while only 14 percent answered "not very well" or "not at all." More than 65 percent of the respondents said the proposed name was an "excellent" or a "good" choice.

We are certainly happy to see such strong support for the name, "International Association for Food Protection." Most Members recognize that this has been a long process. The Executive Board and many other Members have discussed this issue for many years and a plan of action was developed more than two years ago to allow for plenty of Member discussion and input. The survey Members participated in helped confirm this is worth the effort. We can continue to move ahead knowing full well that the time is right for a new name for IAMFES.

The new name in no way closes the door on the past. We will continue to have interest in all current areas and provide educational programs to address our Members' needs. The new name allows us additional opportunities to expand our Membership. Our name may change, but our mission will remain the same. With your support, we will become the "International Association for Food Protection," and our mission will remain "to provide food safety professionals with a forum to exchange information on protecting the food supply."

HOW WELL DOES THE NAME "IAMFES" FIT THE MISSION?







HOW GOOD OF A NAME DO YOU THINK "INTERNATIONAL ASSOCIATION FOR FOOD PROTECTION" IS?



"The mission of IAMFES is to provide food safety professionals worldwide with a forum to exchange information on protecting the food supply." Dairy, Food and Environmental Sanitation, Vol. 19, No. 2, Pages 90-94 (apyright© IAMFES, 6200 Aurora Ave., Suite 200W, Des Maines, IA 50322

Listeria Species in Fresh Rainbow Trout Purchased from Retail Markets

F. Ann Draughon,* Brian A. Anthony, and Melissa E. Denton

SUMMARY

Rainbow trout samples (n=74), purchased at 31 retail markets, were surveyed for the presence of Listeria. Samples were direct plated and enriched in accordance with USDA and FDA protocols. Plating was performed on PALCAM and Modified Oxford Agar (MOX) directly without enrichment and after 24 and 48 hours enrichment. A total of 40 samples (54.1%) tested positive for *Listeria* by at least one protocol. Eight positive L. monocytogenes (20%) trout samples were detected by direct plating onto MOX agar; seven (17.5%) were detected on PALCAM. Thirtyseven of 40 positive samples (92.5%) were detected by the FDA procedure, while the USDA procedure detected 30 positive samples (75%). Neither the FDA nor the USDA procedure detected all of the positive samples at each enrichment period. PALCAM was more selective and resulted in more isolated colonies after 24 h enrichment. but was not as effective as MOX with direct plating. From these data, it was apparent that *Listeria* species were frequently present in fresh trout. Ninety percent (90%) of the fresh retail trout samples having a coliform count of log 5.0 CFU/g or higher were positive for *Listeria*. Fifty percent (50%) of the trout samples having an APC greater than log 5.0 CFU/g were positive for Listeria. Mean APC for all fresh trout samples collected was log 6.2 CFU/g, with a mean coliform count of log 3.2 CFU/g. Optimal recovery of Listeria species in trout was obtained by use of multiple enrichment and plating media.

INTRODUCTION

Listeria monocytogenes has been a known human and animal pathogen for over 50 years. Outbreaks of foodborne listeriosis have involved a variety of food products including pasteurized milk (6), Mexican-style cheese (11), turkey frankfurters (1) and coleslaw (14). L. monocytogenes has also been found in uncooked frankfurters and undercooked chicken; however, HACCP procedures have significantly reduced the frequency of isolation of L. monocytogenes (15). One outbreak of listeriosis in New Zealand was associated with fish and fish products (5). It is still unknown how many cases of listeriosis go unreported when a mild or flu-like gastrointestinal illness occurs; however, these numbers may be quite high (4). Listeria has created concern within the food industry because it is a psychrotrophic bacterium that survives well in the environment and grows well at refrigeration temperatures. These characteristics enable it to compete with many spoilage microorganisms and cause public health problems with refrigerated foods that are normally not cooked prior to consumption (16).

The concern over *Listeria* is also due to the potential for very severe symptoms associated with listeriosis, which may include encephalitis, septicemia, endocarditis, neonatal complications, and abortion in pregnant TABLE 1. Aerobic plate count (APC) and coliform counts of trout purchased at retail markets

Grocery store chain	No. of samples	Aerobic Plate Count (Log CFU/g)		Coliform Count (Log CFU/g)	
		Range	Mean	Range	Mean
A	6	4.5-7.1	5.9	1.8-4.3	3.0
В	24	5.0-8.1	6.6	0.0-6.9	4.1
С	14	4.2-8.6	6.7	0.0-6.6	4.0
D	2	5.0-5.1	5.1	0.0-2.5	1.3
E	9	4.4-7.1	5.7	1.8-4.6	3.4
F	16	5.3-8.3	6.0	0.0-4.3	2.1
G	3	2.4-5.8	3.6	0.0-4.3	1.8
TOTAL	74	2.4-8.6	6.2	0.0-6.9	3.2

women. People at highest risk include pregnant women, alcoholics, drug users, diabetics, and individuals with other chronic illnesses or immunodeficiency. *Listeria* is common in the environment and has been isolated from soil, sewage, animal feed, water, vegetation, fresh and frozen poultry, slaughterhouse waste, and the feces of healthy individuals and animals (17).

The occurrence of Listeria in fish products, particularly aquaculture fish, has not been as widely examined as its occurrence in other foods. Farber (4) found L. monocytogenes on ready-to-eat shrimp. crab, and salmon at the wholesale level; shrimp was the most likely seafood product to be contaminated at the retail level. The incidence of Listeria species in frozen fish was examined by Weagant et al. (16), who found 35 of 57 samples (61.4%) tested positive for Listeria species and 15 of 57 samples (26.3%) tested positive for L. monocytogenes. Raw shrimp, cooked and peeled shrimp, cooked crab meat, raw lobster, and surimi-based seafood products have tested positive for L. monocytogenes (16).

Considerable research has focused on development of more rapid methods for detecting *L. monocytogenes* (2, 3, 7). Most of the newer methods work well with foods containing a moderately high inoculum (>log 3.0 CFU/g) of *Listeria* and limited background microflora. However, if inoculum is low or if large populations of competing microorganisms are present, methods differ markedly in the efficiency with which *Listeria* is recovered from different foods (5).

The objective of this study was to determine the incidence of *Listeria* spp. and *L. monocytogenes* in fresh trout purchased at the retail level and to compare the efficiency of two of the more common isolation methods for detection of *Listeria* spp. and *L. monocytogenes* in fresh uncooked rainbow trout purchased in retail markets.

MATERIALS AND METHODS

Trout samples

Rainbow trout were purchased at retail markets in the East Tennessee area. Samples were purchased as fillets or whole gutted fish. Samples were held on ice during transport; upon arrival in the laboratory, they were immediately refrigerated and sampled within 12 h.

Bacterial cultures

L. monocytogenes strain Scott A (clinical isolate, serotype 4b, (departmental collection) and *Listeria innocua* (ATCC 33090, American Type

Culture Collection, Rockville, MD) were used for confirmation of isolation and biochemical reactions. Cultures were kept on tryptic soy agar slants (Difco, Detroit, MI) and in lyophilized culture storage.

Microbiological analysis

Serial dilutions were made using a 25 g fresh trout sample (fillet only) diluted in 225 ml of 0.1% peptone. Samples were mixed using a Model 400 Stomacher® Lab Blender (Steward, London, England). Aerobic Mesophilic Plate Count (APC) and Coliform Counts were performed using the pour plate method and incubated at 32°C on Tryptic Soy Agar (48 h) and Violet Red Bile Agar (24 h), respectively.

Direct Listeria counts (no enrichment) were performed by spread plating 0.2 ml of the initial dilution on both PALCAM and MOX agars. Agar plates were incubated at 32°C for 24 and 48 h (10, 12). PALCAM and Modified Oxford Medium (MOX) were used for differential plating and isolation of Listeria spp. (Oxoid, Hampshire, England). MOX was modified by adding 20 mg/l sodium moxalactam and 10 mg/l colistin sodium methanesulfonate after sterilization and tempering of culture medium to <50°C. PALCAM was prepared as directed by the manufacturer

Two enrichment procedures were used for all trout samples collected. A 25-g sample was placed into a Stomacher® bag and mixed with 225 ml UVM I for 2 min (USDA Method). This enrichment was incubated at 30°C for 24 h, after which a 0.1 ml sample was transferred to 10 ml UVM II secondary enrichment medium. Duplicate samples were streaked onto MOX and PALCAM agar. The 24 h UVM II enrichment was incubated at 30°C for another 24 h, after which duplicate samples were again streaked onto MOX and PALCAM agar. MOX and PALCAM agar were incubated at 32°C and checked at both 24 and 48 h for typical Listeria isolates.

For the second type of enrichment procedure (modified FDA protocol), (9) a 50 g sample was placed

Grocery store chain	No. of somples	L. monocytogenes # positive (%)	Other <i>Listeri</i> a spp. # positive (%)	Total Incidence of <i>Listeria</i> spp. # positive (%)
А	6	1 (16.7)	0 (0.0)	1 (16.7)
В	24	24 (100.0)	22 (91.7)	24 (100.0)
С	14	6 (42.9)	2 (14.3)	6 (42.9)
D	2	1 (50.0)	1 (50.0)	1 (50.0)
E	9	1 (11.1)	3 (33.3)	3 (33.3)
F	16	4 (25.0)	3 (18.9)	4 (25.0)
G	3	1 (33.3)	1 (33.3)	1 (33.3)
TOTAL	74	38 (51%)	32 (43%)	40 (54%)

¹Two somples contained *Listeria* spp. other than *L. monocytogenes* and eight samples contained only *L. monocytogenes*. The remainder of the samples contained *L. monocytogenes* in combination with another *Listeria* spp.



Figure 1. Percentage of samples found to contain Listeria from different gracery store chains

into a Stomacher[®] bag and blended with 225 ml of Listeria Enrichment Broth (Oxoid). This enrichment was incubated at 30°C and streaked onto MOX and PALCAM agar at both 24 and 48 h. Agar plates were incubated at 32°C and checked at 24 and 48 h for typical *Listeria* isolates. Presumptive positives were confirmed by Grain stain, test for motility, and the following biochemical tests: rhamnose, xylose, mannitol, catalase, nitrate reduction, and hemolysis on blood agar.

RESULTS AND DISCUSSION

Seventy-four fresh rainbow trout samples were purchased at 31 grocery stores representing seven major grocery store chains in the East Tennessee area. Aerobic plate counts of freshly purchased trout ranged from log 2.4 to log 8.6 CFU/g, with a mean of log 6.2 CFU/g (Table 1). Coliform counts varied widely from one retail store to another and ranged from less than log 1.0 to log 6.9 CFU/ g, with a mean of $\log 3.2$ CFU/g, (Table 1). Forty (54%) of these samples contained Listeria species. Thirty-eight retail trout samples (51.4%) contained L. monocytogenes, while 32 trout samples (43.2%) contained other Listeria species (Table 2). L. monocytogenes occurred in combination with other Listeria species in 81.6% of positive samples (31 of 38). L. innocua occurred with L. monocytogenes (LM) in 68.4% (26 of 38) of the positive LM samples and did not occur in the absence of L. monocytogenes. Two trout samples contained other species of Listeria and no L. monocytogenes.

At least one sample of fresh trout from every grocery store chain, was found to contain L. monocytogenes. The incidence of L. monocytogenes ranged from 16.7% for chain A to 100% for chain B (Fig. 1). The incidence of Listeria isolation also tended to increase as either the coliform or APC count increased. As APC/g of fresh trout increased from $\log 4.1$ to $\log 7.0$ CFU/g, incidence of Listeria isolation increased from 33.3% to 75% (Table 3). Fresh trout with less than log 4.0 APC/g had no detectable Listeria spp. Listeria were detected in all fish samples having positive coliform counts. Incidence of Listeria in fresh trout increased from 22.2% for trout having less than log 2.0 CFU/g coliforms to more than 90% positive Listeria in fresh trout having log 5.0 CFU/g coliforms (Table 4). These results indicate that Listeria is probably present in fish at low levels initially and increases as fish begin to deteriorate in refrigerated (or on ice) storage. The high incidence of coliforms in Listeriapositive fresh trout shows that good sanitation is important for reduction of Listeria species in fresh fish.

Direct plating was not effective in detecting *Listeria* from raw rainbow trout. Only 15.8 to 21.1% of the positive *Listeria* samples were detected by direct plating on MOX or PALCAM agar. MOX was less selective and yielded more positive results than

TABLE 3. Relationship between aerobic plate count and presence of *Listeria*

APC range (Log CFU/g)	No. of samples	% Positive for Listeria	% Positive for L. monocytogenes	
≤3.0	2	0.0	0.0	
3.1-4.0	0	0.0	0.0	
4.1-5.0	12	33.3	16.7	
5.1-6.0	24	50.0	50.0	
6.1-7.0	16	75.0	75.0	
> 7.0	20	60.0	60.0	

 TABLE 4. Relationship between coliform counts and presence

 of
 Listeria

Coliform range (Log CFU/g)	No. of samples	% Positive for <i>Listeria</i>	% Positive for L. monocytogenes
≤1.0	9	22.2	22.2
1.1-2.0	9	22.2	22.2
2.1-3.0	22	54.5	50.0
3.1-4.0	13	61.5	53.8
4.1-5.0	11	63.6	63.6
> 5.0	10	90.0	90.0

did the PALCAM medium (Table 5). Little difference was seen in results with the two plating media after enrichment, although isolation of colonies on PALCAM was better (cleaner, more well defined) after 24 h enrichment than on MOX (data not shown). This was probably because non-Listeria colonies interfered with growth of Listeria colonies on the MOX agar. After 48 h enrichment, both PALCAM and MOX yielded wellisolated colonies. Listeria colonies were easily distinguished from non-Listeria colonies by the depressed center and darkening of the medium surrounding colonies.

After only 24 h, the FDA enrichment protocol (LEB) and the USDA protocol (UVM) detected *Listeria* in fresh trout in 82.5% and 72.5%, respectively, of the positive samples detected. After 48 h enrichment, LEB and UVM enrichments detected *List*- eria in 92.5% and 75%, respectively, of positive samples (Table 5). The results of our study show that neither the LEB nor UVM enrichment method detected all positive samples, although the FDA enrichment protocol (LEB) detected all but three positive samples after the 48 h enrichment. The differences in recovery after 24 h compared with 48 h were very small; however, recovery was slightly higher after 48 h. The plating media consistently detected positive samples after enrichment; however, in several instances, only one medium had typical colonies. Because this occurred with both plating media and no pattern was associated with it, a combination of plating media appears to be very useful for obtaining optimal recovery of Listeria in trout. Detection of Listeria spp. in fresh trout by direct plating cannot be recommended, since recovery ranged from only 15.8 to 21% when compared with results of enrichment techniques. For detection of *Listeria* in fresh trout samples by direct plating, high counts, generally exceeding log 4.0 CFU/g, on MOX or PALCAM, were required.

L. monocytogenes was isolated from pond-raised catfish as early as 1966 (8); therefore, it was not surprising to find Listeria species present in trout purchased in local markets, which were also pond raised. The range of occurrence at the different markets suggests that Listeria may be a natural contaminant of ponds where the fish are raised. Since the fish in the Eastern Tennessee markets came from a variety of producers, we were unable to test water samples from ponds of all producers. However, at one trout farm, when water samples were collected on ten occasions and tested for the presence of Listeria spp. by the FDA and USDA enrichment protocols, only one water sample (one liter) was positive for Listeria. This suggests that the Listeria could also be contaminating fish at the marketplace or during cleaning.

The results of our study show that this organism is typically present at relatively low levels compared to other microflora because of the difficulty of detecting it by direct plating. Of course, this could also be due to possible injury of Listeria during handling of trout, since both PALCAM and MOX have powerful selective agents in their formula. The incidence of Listeria increased with an increase in aerobic plate count and coliform counts, presumably due to growth (and/or recovery) of initially undetectable numbers of Listeria on trout. The increased incidence in fish with higher counts indicates that Listeria is able to grow in rainbow trout in the presence of high levels of spoilage bacteria.

With thorough cooking to an internal temperature of 71.1°C (160°F), as recommended by the USDA guidelines for fish products (personal communication with Gail Disney, UT Agricultural Extension Service), *Listeria* should be destroyed and would not survive to have public health significance. However, a popular cookbook, "Joy of Cooking," recommends cooking fish to a tempera-

TABLE 5. Positive Listeria samples on trout fillet detected with direct plating and after 24 and 48 h enrichment by the USDA (UVM) and FDA (LEB) protocols'

Organism Detected	Total Samples Positive	Direct MOX # (%)	Plating PAL #(%)	24 H Enrichm USDA #(%)	our nent² FDA #(%)	48 F Enrich USDA #(%)	tour ment FDA #(%)
L. mono.	38	8 (21)	6 (15.8)	26 (68)	27 (71)	21 (55.3)	31 (81.6)
Other <i>Listeria</i> spp. ³ Any <i>Listeria</i> spp.	34 40	0 8 (20)	1 (2.9) 7 (17.5)	13 (38) 29 (72.5)	17 (44) 33 (82.5)	20 (58.8) 30 (75)	21 (61.8) 37

¹Numbers listed in the table are the number of positive samples and the percentage based on the total number of positive samples for each category.

²Data from MOX and PALCAM plates was combined to obtain the percent positive samples after enrichment culture and isolation with UVM and LEB.

³Percent positive samples that contained *Listeria* spp. other than *L. monocytogenes*.

ture of 145°F and says that at temperatures as low as 150°F the fish tissue begins to break down and much of the juiciness and flavor can be lost (13). Because of information like this, it is likely that many consumers do not cook fish to a temperature high enough to destroy Listeria, particularly in grilled fish. Individuals in high risk groups for listeriosis should be aware of the presence of Listeria in fresh trout and the need for thorough cooking to destroy this organism. More research is needed to determine the significance of the levels of Listeria present in fish and if traditional cooking methods are adequate to destroy it.

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Analysis of Foodservice Sanitation Inspection Reports from 1990 through 1994 in a Midwestern City

Doris M. Adera,¹ Nancy E. Brown,^{2*} and Kevin F. Anderson³

SUMMARY

The purpose of this study was to analyze sanitation inspection reports from 1990 through 1994 for 171 currently licensed foodservice establishments in a midwestern city. All inspections had been conducted by one sanitarian. Violations of noncritical items were more frequent than violations of critical items. Sanitation requirements on reuse of single-service articles, water source, and sewage and waste water disposal were not violated by any of the restaurants over the 5-year period. The highest mean violation rate (49%) for the 171 foodservice establishments was for cleanliness of non-food contact surfaces of equipment and utensils; differences were significant only by years of operation. Significant differences by type of establishment were found in the critical requirement for storage, labeling, and usage of toxic items. Significant differences by type of production and service were found in time-temperature control of hazardous foods and employee hygienic practices; both are critical items. Violation of the requirement on floor condition and maintenance was the only one that differed significantly between male and female managers. There were no significant differences by stability of management in the number and type of violations over the 1990-1994 period of inspection.

INTRODUCTION

Foodborne disease surveillance serves three purposes: to prevent and control foodborne disease; to identify the pathogens transmitting the diseases; and to assess trends and encourage proper sanitary practices (2). Sanitation inspections of foodservice establishments have been used to curb the incidence of foodborne diseases. A Model Food Service Sanitation Ordinance and Code was recommended in 1962 by the Food and Drug Administration (FDA) under authority of the Public Health Service to provide a uniform system to assist state and local governments in initiating and maintaining effective programs for prevention of foodborne illness. A second edition was published in 1976 (13), and it is this edition that is authorized by law for use in Iowa. Food Code 1993 (5) is the third update and incorporates Hazard Analysis Critical Control Point (HACCP) principles for assuring food safety.

From 1983 through 1992, the leading factor contributing to reported foodborne outbreaks was improper holding temperature followed by poor personal hygiene, inadequate cooking, contaminated equipment, and food from unsafe sources (2, 3, 7). Foodborne disease outbreaks reported to the Centers for Disease Control (CDC) were 2,397 from 1983 through 1987 (3) and 2,423 from 1988 through 1992 (2). During these years, the place where the contaminated food was most often eaten was restaurants, followed by the home and schools (2, 3, 7). It is conceded that foodborne disease outbreaks reported to the CDC represent only a small proportion of the outbreaks that occur (2).

Many customers expect to be served safe and wholesome food within a short period of time, and front-line foodservice employees are therefore under constant pressure to work quickly and efficiently to meet customer needs. Food handlers need training in the basic techniques of food safety to promote sanitary practices even under stressful conditions. High labor turnover rates within the foodservice industry could have a negative impact on the quality of job training employees receive, and this may be reflected in the sanitation practices of food handlers.

The purpose of this study was to analyze inspection reports of 171 licensed foodservice establishments in a midwestern city for a 5-year period, 1990 through 1994. All inspections had been conducted by one city sanitarian. Mean scores for each sanitation requirement, with special attention to critical violations, and mean total scores were calculated and analyzed by type of establishment, type of production and service, years of operation, stability of management, and gender of the manager.

These foodservice establishments had been inspected approximately twice a year from 1990 through 1994, using the 1976 edition of the Food Code (6). During each unannounced visit, 44 potential food contamination points were inspected. Each of the requirements has a weighted value; thirteen items that are considered critical requirements are given weighted values of 4 or 5, whereas less critical violations have values of 1 or 2. The sum of values of all violations is subtracted from 100, and the result is the sanitation rating for the establishment.

METHODS

The 171 licensed foodservice establishments were categorized by major characteristics. Foodservice establishments were classified first by type of establishment: franchise commercial, independent commercial, occasional, or institutional. A franchise commercial foodservice establishment was part of a chain operation, whereas an independent commercial foodservice establishment was a privately owned operation not affiliated with a chain or franchise. An occasional foodservice establishment served food to its members or raised money for organizational activities on an irregular basis. An institutional foodservice was a not-for-profit operation that served food to a captive consumer group.

A second classification of foodservice establishments was by type of production and service. Categories were full service (preparing and serving a variety of hot and cold food products), limited service (preparing and serving primarily cold foods such as sandwiches, using a minimum of heating), or minimal service (serving primarily pre-packaged snacks or ice cream). Information concerning other major characteristics of the establishments in the study (years of operation, stability of management during the 5-year period, and gender of management) was either verified or obtained from the city sanitarian.

Data were taken directly from the State Department of Inspections and Appeals foodservice establishment inspection form and entered into a computer spreadsheet. There were 1,343 inspection reports. The number of reports varied from 1 to 13 for each of the 171 establishments. To meet the requirement of independent observations for each establishment, data from all inspections for an establishment were combined, and the percentage of violations for each item on the report form was calculated. A mean total score for each establishment was computed in the same manner. All analyses were based on these mean percentages and totals for the 171 establishments.

Data were analyzed using the SPSS Data Analysis System for Microsoft Windows, Release 6.1 (12). Data were analyzed across all establishments and by type of establishment, type of production and service, years of operation, stability of management, and gender of the manager. Frequency data were obtained. Kruskal-Wallis one-way ANOVA, a nonparametric statistical test, was performed. This test does not assume normal distribution of data. The chi-square statistic was calculated to detect differences in proportions. The Bonferroni method of multiple comparisons (alpha = .05) was used to determine significance of differences (1).

RESULTS AND DISCUSSION

Of the 171 foodservice establishments, 53% were independent commercial restaurants. Sixty-five percent of the establishments were fullservice operations. Three-fourths had been in operation for 5 years or more, and there had been no change of managers in 78% of the establishments during the 5-year period of the study. Three-fourths of the establishments had male managers.

The mean percentage of violations of the 44 sanitation requirements across the 171 foodservice establishments ranged from 0 to 49%. Requirements related to reuse of single-service articles (item 26), water source (item 27), and sewage and waste water disposal (item 28) were not violated by any of the establishments over the 5-year period; establishments that used disposable singleservice articles did not reuse them, and all establishments used the same city water source and were connected to the city sewage system.

The three critical requirements with mean violations of 10% or more over the 5-year period in the 171 establishments were related to storage, labeling, and use of toxic materials (item 41, 23%); temperatures of potentially hazardous TABLE 1. Sanitation requirements violated most frequently by 171 foodservice establishments over
 a 5-year period

Description ^a	%	SE ^b
Non-food contact surfaces of equipment and utensils clean	49.3	2.7
Food protection during storage, preparotion, display, service, transportation	41.9	2.8
Toilet rooms enclosed, self-closing doors, fixtures, good repoir, clean: hond cleaner, sanitary towels/hond-drying devices provided, proper woste receptacles	35.7	2.5
Food-contact surfaces of equipment ond utensils clean, free of abrasives, detergents	33.9	2.4
Non-food contact surfaces: designed, constructed, maintained, installed, located	33.5	2.3
Lighting provided os required, fixtures shielded	33.4	2.5
Floors: constructed, drained, clean, good repoir, covering instollotion, dustless cleaning methods	26.9	2.3
	Description* Non-food contact surfaces of equipment and utensils clean Food protection during storage, preparotion, display, service, transportation Toilet rooms enclosed, self-closing doors, fixtures, good repoir, clean: hond cleaner, sanitary towels/hond-drying devices provided, proper woste receptacles Food-contact surfaces of equipment ond utensils clean, free of abrasives, detergents Non-food contact surfaces: designed, constructed, maintained, installed, located Lighting provided os required, fixtures shielded Floors: constructed, drained, clean, good repoir, covering installation, dustless cleaning methods	Description%Non-food contact surfaces of equipment and utensils clean49.3Food protection during storage, preparotion, display, service, transportation41.9Toilet rooms enclosed, self-closing doors, fixtures, good repoir, clean: hond cleaner, sanitary towels/hond-drying devices provided, proper woster receptaces35.7Food-contact surfaces of equipment ond utensils clean, free of abrasives, detergents33.9Non-food contact surfaces: designed, constructed, maintained, installed, located33.4Lighting provided os required, fixtures shielded33.4Floors: constructed, drained, clean, good repoir, covering instollotion, dustless cleaning methods26.9

°Item number ond description match the inspection form

^bStondord error

foods (item 3, 14%); and presence of rodents and insects (item 35, 13%). Each of these requirements demands constant attention by management to assure compliance on a daily basis.

Table 1 shows the seven requirements with mean violations of at least 25% over the 5-year period. With two exceptions, they related to installation and cleanliness of non-food contact surfaces and features such as toilet rooms, lighting, and floors. Restaurant workers may neglect to clean the exterior surfaces of equipment and utensils after each use because of job pressures or an expectation that someone else will do it. Responsibility for cleaning and supplying toilet rooms may be unclear, which leads to their neglect. Some restaurants had broken or missing shields on light fixtures.

Lack of proper protection of food and unclean food contact surfaces were found on average during 42% and 34% of the inspections, respectively. Food should be protected from contamination by employees and by dirty equipment and utensils, or from cross-contamination with raw foods. Food contact surfaces of equipment and utensils were not washed thoroughly. Data reported by the CDC indicated that contaminated equipment was one of the contributors to foodborne disease outbreaks (2, 3, 7).

Table 2 shows inspected items in which mean percentage of violations differed significantly when the 171 foodservice establishments were classified by type of establishment, type of production and service, years of operation, and gender of the manager. There were no significant differences based on stability of management. For 17 of the 44 items (39%), there were significant differences for at least one classification, although differences for 12 of the 17 items were significant for only one type of classification. Type of establishment (8 items) and type of production and service (9 items) had greater impact on adherence to sanitation requirements than years of operation (5 items), gender of the manager (1 item), or management stability (none).

Four of the 13 critical sanitation requirements are included in Table 2. Six of the seven requirements with high frequency of violations (Table 1) also appear in Table 2. Tables 3 and 4 indicate the types of establishments and types of production and service, respectively, between which the significant differences occurred.

Significant differences were found in violations of the requirement for protection of food during storage, preparation, display, and service (item 8), both by type of establishment and type of production and service. Independent commercial restaurants violated the requirement on average 51% of the time, which was much higher than the rate in occasional (8%) and institutional (23%) foodservice establishments. Franchise commercial foodservice establishments, with mean violations of 40%, also were significantly different from occasional foodservices. By type of production and service, significant differences were found between full- and minimal-service establishments (49% and 23%, respectively). The same cutting board should not be used for preparing both raw and ready-to-eat foods, and food should be cooked and served using clean equipment and service articles.

There were significant differences in storage of utensils used to dispense food and ice (item 10). The mean percentage of violations by franchise commercial foodservice establishments was 19%, which was significantly higher than the figures
 TABLE 2.
 Inspected items with probability values* indicating significant differences in mean

 percentage of violations found in 171 foodservice establishments over a 5-year period

Item	Description	Type of establishment ^o	Type of production and service ^b	Years of operation	Gender of manager ^d
2	Original container, properly labeled	ns ^e	0.0000	ns	ns
3'	Potentially hazardous food meets temperature requirements during storage, preparation, display, service, transportation	ns	0.0000	ns	ns
8	Food protection during storage, preparation, display service, transportation	, 0.0001	0.0008	ns	ns
10	In use food (ice) dispensing utensils properly stored	0.0000	ns	ns	ns
12'	Hands washed and clean, good hygienic practices	ns	0.0000	ns	ns
16	Dishwashing facilities designed, constructed, maintained, installed, located	ns	0.0002	ns	ns
21	Wiping cloths: clean, use restricted	0.0000	0.0000	ns	ns
22	Food-contact surfaces of equipment and utensils clean, free of abrasives, detergents	0.0000	ns	ns	ns
23	Non-food contact surfaces of equipment and utensils clean	ns	ns	0.0000	ns
24	Storage, handling of clean equipment/utensils	ns	0.0000	0.0001	ns
32	Toilet rooms enclosed, self-closing doors, fixtures, good repair, clean: hand cleanser, sanitary towels/ hand-drying devices, waste receptacles provided	0.0000	ns	ns	ns
33	Garbage and refuse: containers or receptacles, covered: adequate number, insect-/rodent proof, frequency, clean	0.0004	0.0001	0.0005	ns
35'	Presence of insects/rodents – outer opening protected, no birds, turtles, other animals	ns	ns	0.0001	ns
36	Floors constructed, drained, clean, good repair, covering installation, dustless cleaning methods	0.0000	ns	ns	0.0001
37	Walls, ceiling attached equipment: constructed, good repair, clean, surfaces, dustless cleaning methods	ns	ns	0.0000	ns
38	Lighting provided as required, fixtures shielded	ns	0.0007	ns	ns
41'	Necessary toxic items properly stored, labeled, used	0.0000	ns	ns	ns

* Differences are significant when $P \leq 0.0011$ (error probability calculated 0.05/44)

°Types of establishment: franchise commercial (n = 45), independent commercial (n = 91), occasional (n = 10), institutional (n = 25)

^bTypes of production and service: full (n = 111), limited (n = 40), minimal (n = 20)

^cYears of operation: > 5 years (n = 38), \leq 5 years (n = 133)

^dGender of manager: male (n = 131), female (n = 40)

^ens = not significant

^fCritical item

TABLE 3. Probability values^{*} indicating significant differences in mean percentage of violations by type of foodservice establishment over a 5-year period

Item	Franchise vs. Independent	Independent vs. Occasional	Occasional vs. Institutional	Franchise vs. Occasional	Institutional vs. Franchise	Institutional vs. Independent
8	ns ^a	0.0008	ns	0.0013	ns	0.0008
10	0.0053	ns	ns	0.0009	0.0000	0.0001
21	ns	ns	ns	0.0029	0.0000	0.0001
22	ns	0.0017	ns	0.0006	0.0000	0.0002
32	ns	0.0008	ns	ns	ns	0.0000
33	0.0008	ns	ns	0.0028	ns	ns
36	ns	0.0014	ns	0.003	0.0002	0.0000
41 ^b	ns	ns	ns	0.0002	0.0000	ns

* Differences are significant when $P \le 0.0063$ (error probability calculated 0.05/8)

^ons = not significant

^bCritical item

TABLE 4.	Probability values*	indicating significant differences in mean percentage of violations by
type of pr	oduction and service	over a 5-year period

ltem	Full-service vs. Limited	Limited vs. Minimal	Minimal vs. Full-service
2	0.0000	ns ^a	ns
36	0.0000	0.0050	ns
8	ns	ns	0.0016
126	0.0000	0.0000	ns
16	0.0000	0.0018	ns
21	0.0000	0.0000	ns
24	0.0000	ns	ns
33	0.0000	ns	ns
38	0.0001	ns	ns

* Differences are significant when $P \le 0.0056$ (error probability calculated 0.05/9)

^ans = not significant

^bCritical item

for independent commercial (13%), occasional (3%), and institutional (1%) foodservice establishments. Most violations involved the service of ice; ice scoops were found inside the ice machine with the handle in the ice, or the service glass was used instead of a service utensil. The high volume of cold drinks purchased in franchise commercial establishments probably led to the greater numbers of violations. The option to purchase self-serve ice dispensing machines is expected to lower the number of incidents in the future.

Significant differences in the use of wiping cloths (item 21) were found by type of establishment and type of production and service. Franchise commercial and independent commercial establishments both had mean violations of 17%, which was significantly higher than the occurrences in occasional (4%) and institutional (1%) establishments. Limited service establishments had significantly fewer violations of this standard than did either full- or minimalservice establishments (5%, 16%, and 20%, respectively). The sanitarian noted violations such as soiled wiping cloths left on working surfaces; wiping cloths should be rinsed and kept in sanitizing solutions between uses. Cloths for wiping food contact surfaces were used to clean non-food contact surfaces, as in cleaning food spills on the floor, which is not allowed.

Significant differences were found on cleanliness and handling of food contact surfaces of equipment and utensils (item 22). Food contact surfaces should be cleaned frequently and thoroughly. Franchise and independent commercial restaurants had significantly more violations than occasional and institutional establishments (43% and 38% vs. 7% and 12%, respectively), which may relate to volume of business.

Significant differences in violations regarding toilet rooms (item 32) were found. Independent commercial establishments had significantly higher mean violations (46%) than either occasional (11%) or institutional (16%) foodservice establishments. Franchise commercial restaurants, with 31% mean violations, did not have significantly lower or higher violations than any of the other types of establishments. Because toilet rooms of commercial restaurants may be used by both customers and employees, heavy use may lead to overflowing waste receptacles and to insufficient hand cleaning agents and hand-drying towels. If no one is scheduled to clean and resupply the toilet rooms on a regular basis during the day, or the activity is scheduled but not performed, the potential for violations of this requirement is high.

There were significant differences in violations of the requirement relating to garbage and refuse disposal containers (item 33) in three classifications: type of establishment, type of production and service, and years of operation. Garbage containers should be in good condition, tight-fitting lids are required if containers are located outside the premises, and the containers should be emptied and cleaned frequently to prevent odors and insect infestations. Violations differed significantly between franchise commercial (15%) and both independent commercial (6%) and occasional (0%) establishments. Significant differences were found only between full-service (11%) and limited-service (1%) production and service establishments. Establishments in operation for 5 years or more violated this requirement (9%) more than newer establishments (2%).

Significant differences were found in violations of requirements on floor maintenance and cleanliness (item 36) by type of establishment and gender of the manager. Floors should be cleaned frequently, especially in high traffic areas and hardto-reach areas (such as below, between, and behind large equipment) and no litter should be on the floor. Occasional and institutional foodservice establishments did not differ significantly from each other and had lower mean violations (6%) than either franchise (26%) or independent commercial restaurants (35%), which were not significantly different from each other. Floor condition was the only requirement that significantly differentiated foodservice establishments on the basis of gender of the manager; restaurants with male managers had significantly higher violations (31%) than restaurants with female managers (13%).

Violations of requirements for labeling and storage of toxic items (item 41) differed significantly only by type of establishment. Mean violations were 23%. Significant differences in violations related to labeling and storage of toxic items were found between franchise commercial foodservice establishments (33%) and both occasional (7%) and institutional establishments (12%). Secondary containers for toxic items were labeled using non-waterproof markers, and the markings faded and became illegible as the result of constant handling. Franchise commercial restaurants often are constructed with inadequate space, which may hinder separation of the three categories of toxic materials from each other as well as from food. Plans for new construction and major renovation projects are checked for adequate storage facilities, which may reduce the incidence of violations in future inspections.

There were significant differences in violations of some requirements based on type of production and service. Mean violations on use and labeling of original food containers (item 2) were more frequent for full-service establishments (14%) than either limited (1%) or minimal (4%) production and service establishments. Proper tags or product identification information are needed on all food, and the food should be retained in original containers until it is ready to be prepared or served to customers.

Frequency of violations of temperature requirements for potentially hazardous foods differed significantly by type of production and service. Temperature requirements for potentially hazardous foods (item 3) were violated 14% of the time. Food temperature control was a significantly greater problem in full-service than in limited-service restaurants (19% vs 2% violations, respectively). Minimalservice establishments had 10% violations. Common problems were various types of hot-holding equipment that were not hot enough to maintain food temperature at a minimum of 60°C (140°F). Storing large quantities of hot food makes it difficult to keep food cold at 7°C (45°F) or to reduce food temperature quickly through the danger zone. Food Code 1993 (5) lowers the standard to 5°C (41°F), which will require even greater attention to the cooling of food. Stored food items should be placed in shallow pans to hasten cooling. Improper holding temperature has been the leading contributing factor to foodborne disease outbreaks since 1982 (2, 3, 7).

Type of production and service was the only classification associated with significant differences in violations of hygienic practices, a critical requirement (item 12), with 9% mean violations. Food handlers need to wash their hands frequently and avoid touching their bodies when handling food. Food Code 1993 (5) stresses the importance of either wearing gloves or using clean utensils when handling food that does not require further heat treatment before being served to customers. Limitedservice establishments had significantly fewer violations than full- or minimal-service restaurants (2% vs 11% and 12%, respectively). Poor personal hygiene was the second most frequent contributing factor to foodborne disease outbreaks during the period from 1983 through 1992 (1, 2).

Significant differences were found in violations related to dishwashing facilities (item 16) by type of production and service. Limited service establishments had significantly fewer violations (1%) than both full-service (14%) and minimal-service (8%) establishments. Limited-service establishments handle very little food, and minimal-service establishments serve mostly pre-packaged products and use single-use service articles extensively and therefore have few items of equipment and utensils to wash. Full-service restaurants engage in a full range of food production and service activities requiring equipment and utensils that must be cleaned frequently and may have less time for cleaning dish-washing facilities thoroughly and frequently.

Significant differences were found in violation of requirements for storage and handling of clean equipment and utensils (item 24) by type of production and service and by years of operation. Full-service establishments had significantly more violations (15%) than limited-service (1%) but not minimal-service (6%) establishments. Establishments in operation 5 years or more had on average 12% violations, whereas restaurants less than 5 years old had only 4% mean violations. Equipment and utensils should be allowed to air dry after washing and should be inverted or covered when dry to protect from dust.

Full-service establishments had significantly higher mean violations (39%) for their lighting systems (item 38) than limited-service (18%) but not minimal service (34%) establishments. Restaurants should provide proper light intensity in cleaning and food preparation areas for the safety of workers and to aid in sanitary food preparation. Light bulbs should have shields to protect against breakage and to prevent broken glass from falling into food.

Years of operation was the classification that was statistically significant for violations related to cleanliness of non-food contact surfaces of equipment and utensils (item 23). Mean violations were 49%. Establishments with 5 years or more of operation violated this item 56% of the time, compared with 24% mean violations for newer establishments. Non-food contact surfaces should be cleaned frequently to prevent accumulation of fixed dirt and grease. New facilities may be constructed of materials that are easier to clean, and the motivation is there to keep a new facility in good condition. Some new facilities have incorporated cleaning facilities and cleaning methods that make the activity easier to execute.

Insect, rodent, and animal control (item 35) is a critical item that showed significant differences in violations by years of operation. Mean violations were 14% for foodservice establishments in operation 5 years or more and 8% for those operated less than 5 years. Rodents enter buildings through holes, cracks, and crevices in floors, ceiling boards, and walls that are poorly constructed, maintained, and cleaned. Insects come into a facility unseen on delivered boxes and bags. The sanitarian found insects and rodents in some restaurants. One establishment had to be shut down because of a serious roach infestation. Integrated pest management systems may be incorporated into operating procedures of new facilities to prevent pest problems from arising.

Violations relating to construction and cleanliness of walls and ceilings (item 37) averaged 23% in establishments in operation for 5 years or more, compared with 7% in establishments in operation a shorter period. Wall areas exposed to food splash should be cleaned frequently. Materials used in construction of new facilities may be easier to clean, and there may be more incentive to keep a new facility clean.

Mean total sanitation scores ranged from 77% to 100% for the 171 establishments and differed significantly over the 5-year period by type of establishment and by type of production and service. Differences in mean total scores were not significant when analyzed by years of operation, management stability, and gender of the manager. Data are shown in Table 5.

Franchise and independent commercial foodservice establishments had lower mean total scores than occasional and institutional foodservice establishments. Full-service restaurants scored lower than either limited- or minimal-service restaurants, perhaps because full-service establishments are engaged in more food production and service activities than either limited- or minimal-service restaurants. Commercial foodservice establishments and fullservice restaurants are likely to have extended hours of operation, which create extended opportunities for violation of sanitation ordinance requirements. Long hours of operation and minimal labor coverage on some work shifts may make it difficult to schedule thorough cleaning.

One study reported that foodservice workers in institutional operations generally had a better understanding of safe food handling than workers in temporary foodservice operations (8).

In another study, owners or managers whose restaurants had received favorable health inspection reports were found to have significantly higher levels of knowledge and more positive attitudes toward food safety than owners or managers of those restaurants with less favorable health inspection reports (4). In the mid-

TABLE 5. Mean total scores and range of scores over the 5-year period by classification						
Classificotion	Meon totol score	Range of scores	Chi- Square	p- volue*		
Type of establishment Fronchise commercial (n = 45) Independent commerciol (n = 91) Occosionol (n = 10) Institutional (n = 25)	90.0 89.6 96.9 93.1	82.8 - 96.3 77.3 - 99.7 91.1 - 100 88 8 - 96 8	25.8214	0.0000		
Type of production and service Full service restouronts (n = 111) Limited service restaurants (n = 40) Minimal service restauronts (n = 20)	89.4 91.5 93.5	77.3 - 100 84.9 - 96.0 85.5 - 100	15.7366	0.0004		
Yeors of operation > 5 yeors (n = 38) ≤ 5 years (n = 133)	92.1 90.2	77.3 - 100 79.8 - 100	4.1239	0.0423		
Stobility of monogement No chonge (n = 134) Chonge (n = 37)	91.1 89.1	77.33 - 100 82.3 - 98.0	3.8869	0.0487		
Gender of manoger Mole (n = 131) Femole (n = 40)	90.3 91.8	77.3 - 100 81.6 - 98.5	5.0617	0.0245		

* Differences ore significant when $P \le 0.01$ (error probability colculated 0.05/5)

western city that is the focus of this study, the city sanitarian reported that employees from all types of foodservice establishments have attended the voluntary 8-hour sanitation course offered. This sanitation program was adapted from the 16hour course, Applied Foodservice Sanitation (9). Beginning in 1998, the ServeSafe certification course (10) is being offered. The sanitarian has found that most franchise commercial restaurants provide some kind of training in sanitation for their employees.

CONCLUSION

Our analysis of inspection reports focused on critical and non-critical violations and total scores, and how these related to type of foodservice establishment, type of production and service, years of operation, stability of management, and gender of the manager. By averaging scores for an establishment to give each establishment equal weight in the analyses, variability of the data was reduced. This also reduced the chances of finding statistically significant differences. However, some significant differences were evident.

In this study of 171 foodservice operations in a midwestern city, mean percentage violations on sanitation requirements were higher for franchise and independent commercial restaurants than for occasional and institutional foodservice establishments. Full-service establishments engaged in more food production and service activities and consequently violated more sanitation requirements than limitedand minimal-service restaurants. A higher proportion of violations were found in older establishments than newer restaurants. Management stability had no significant impact on enforcement of sanitation ordinance requirements within foodservice establishments of all types. In general, male and female managers performed equally well in enforcement of sanitation ordinance requirements. Non-critical sanitation requirements were violated with greater frequency than critical items. Three critical requirements had mean violations of 10% or more and seven non-critical requirements had mean violations of 25% or more over the 5-year period in the 171 establishments. There were no extremes in mean total scores by any of the five classifications.

The city sanitarian focuses on critical violations during inspections and follows up on all violations of critical items. In addition, the city sanitarian performs a minimum of two inspections per year of all commercial establishments. Sanitation certification courses are offered on a voluntary basis to managers and employees of licensed establishments. In general, a high standard of inspection has been established, which, together with training made available to those who wish to take advantage of the opportunity, has resulted in a high level of compliance with the food sanitation ordinance.

The results of this study can be used by regulatory agencies to determine problem areas where guidance to food managers may be needed to avoid potential foodborne disease outbreaks. The results also may be of interest to educators who are teaching food safety and sanitation to hospitality students and providing training for foodservice managers. Restaurant managers and owners may not be aware of which sanitation requirements are most neglected. The results may compel food managers to pay greater attention to those areas and thus help to promote proper sanitary practices within the restaurant.

As HACCP principles are applied in more foodservice operations, managers take on additional responsibilities for monitoring their own operations. HACCP requires foodservice managers to identify foods and procedures in their establishments that are most likely to cause foodborne illness, establish procedures to reduce the risks of foodborne outbreaks, and monitor compliance with these procedures to ensure food safety (10). Some franchise commercial restaurants have systems in place, such as recording temperatures of potentially hazardous foods every 2 hours, that provide documentation to support compliance with a critical food safety requirement. This is an example of the type of monitoring system that every foodservice manager will be held responsible for establishing in the future.

The implementation of HACCP, which focuses on controlling hazards intrinsic to food materials, does not reduce the importance of sanitation. Sanitation prevents contamination of food by focusing on equipment, facilities, and people that come in contact with food. Both a HACCP system and a sanitation program are needed to ensure the safety of the public (11).

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California's Dairy Industry Announces Strategic Alliance with Government Agencies

The California dairy industry announced an unprecedented alliance with nine state and federal regulatory agencies for environmental stewardship. During a formal signing, the dairy industry takes great strides in its continued efforts to protect public and animal health and safety. A key component of this newly formed alliance is environmental stewardship certification from the California Dairy Quality Assurance program (CDQA).

The dairy industry created the CDQA as a voluntary means to promote quality dairy products through improved on-farm practices. Its programs will concentrate on the three distinct areas of public health, animal health and environmental stewardship. Dairy producers and industry leaders see the CDQA as an opportunity to distill critical management practices along with the regulations that impact each area, set up protocol for procedures, as well as provide continuing education to all dairy farmers about the most efficient and cohesive manure management operations.

"This voluntary certification program will help regulators do their job and it shows their trust in the dairy industry to do its job in utilizing the most modern manure management practices to help ensure a healthy environment for Californians," said Chuck Ahlem, chair of the CDQA.

The first program to be adopted addresses the environmental stewardship component of dairy farm operations. In order for a dairy producer to earn CDQA certification, three requirements must be completed: an environmental stewardship short course, farm management plan and on-site inspections. The University of California Cooperative Extension, Davis is coordinating the development of the environmental stewardship education course with significant input from every federal, state and regional regulatory agency involved in environmental issues. The course includes three 2-hour sessions with homework and worksheets between sessions. The workshops and accompanying course notebooks cover water regulations, facility evaluation manure management and storm water pollution prevention plans. It is designed as continuing education for dairy farmers to help them continually improve their manure management practices.

More than 18 courses have been conducted to date. Over 400 producers have graduated from the course with 900 producers having attended at least one class. The goal is 100 percent participation by the more than 2,000 producers in the state.

The second element of certification is the preparation of an environmental stewardship farm management plan prepared by each producer. The plan allows producers to evaluate their specific farm conditions to determine components of their facility that may put them at risk of incorrect manure handling. Risk assessments cover manure storage facilities, corral management, silage storage and application of manure to land. Once high-risk components are identified, producers can prioritize management and facility modifications to further reduce possible risk of water contamination.

Finally, the producer will participate in an on-site evaluation by an independent party. A checklist,

jointly developed by the CDQA, will serve as the evaluation tool. The evaluation will include a visual assessment of key dairy farm operations.

The CDQA is supported by dairy industry leadership including Western United Dairymen, Milk Producers Council, California Manufacturing Milk Advisory Board and the California Farm Bureau. Government agencies include: the California Department of Food and Agriculture, the California Environmental Protection Agency, the State Water Resources Control Board, the California Resources Agency, the Department of Fish and Game, Region 9 of the U.S. Environmental Protection Agency, and the U.S. Department of Agriculture Animal Plant Health Inspection Service, Natural Resources Conservation Service and Farm Services Agencies. Continuing education for dairy farmers is provided by the University of California Cooperative Extension at Davis.

Once the full compliment of the CDQA has been established, the dairy industry will have a single source of guidelines, protocols and certification in environmental stewardship, food safety and animal health. In an industry already proud of its high standards and quality tradition, dairy farmers will have set a new path that many states are expected to follow.

For further information contact: Dairy Issues Forum, 555 Capitol Mall, Suite 785, Sacramento, CA 95814; 916.441.7606; Fax: 916.441.7622.

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3-A Sanitary Standards Focus¹

THE MEANING OF THE 3-A SYMBOL

Warren S. Clark, Jr., Chairperson Board of Trustees 3-A Sanitary Standards Symbol Administrative Council

> Presented at IAMFES 84th Annual Meeting July 6 – 9, 1997 Orlando, Florida

The 3-A Symbol, widely known both domestically and internationally, is assurance that the processing equipment bearing the Symbol has been designed and fabricated using materials that meet exacting sanitary standards. It means the equipment will:

- 1. be easy to clean, disassemble and inspect,
- 2. meet criteria of regulatory agencies responsible for the inspection of dairy and food processing operations, and
- enhance the likelihood of the production of safe and wholesome dairy and food products.

UPON WHAT PRINCIPLES WAS THIS MEANING BUILT?

First, let us review the development of 3-A Sanitary Standards. The first sanitary standards were developed in the late 1920s through the joint efforts of processors of dairy products, manufacturers who fabricate dairy processing equipment, and dairy sanitarians. The modern concept of the 3-A program is based on the purpose of the 3-A Sanitary Standards Committees, which is to formulate sanitary design criteria to cover a single piece of equipment (these are identified as Sanitary Standards) or to develop practices related to processing systems (identified as Accepted Practices). Each Sanitary Standard or Accepted Practice is carefully developed, reviewed, and accepted by representatives of dairy equipment users, dairy equipment manufacturers and sanitarians. Upon formal acceptance by the Chairperson of the Committee on Sanitary Procedures for the International Association of Milk, Food and Environmental Sanitarians (1AMFES), the Chief of the Milk Safety Branch of the U.S. Public Health Service/FDA, and the Chairperson

of the Sanitary Standards Subcommittee of the Dairy Industry Committee (DIC), the Sanitary Standards or Accepted Practices are published by IAMFES in its *Dairy, Food and Environmental Sanitation* journal and become effective. Individual pieces of equipment covered by a Sanitary Standard are eligible to be authorized by the 3-A Symbol Council to bear the 3-A Symbol.

Second, we identify a voluntary certification and compliance program participated in by equipment manufacturers and administered by the 3-A Sanitary Standards Symbol Administrative Council, commonly known as the 3-A Symbol Council.

The objectives and purposes of the Symbol Council are to

- 1. promote the public health,
- 2. minimize confusion and conflict in the field of standards related to the sanitary performance of dairy equipment, and
- 3. encourage the use of equipment of sanitary design by administering and supervising the proper use of the 3-A Symbol, emblematic of compliance with standards of sanitary design as promulgated and developed by the 3-A Sanitary Standards Committees.

To meet these objectives, the 3-A Symbol Council

- 1. formulates procedures for authorizing dairy equipment manufacturers to use the 3-A Symbol,
- 2. receives and processes applications for 3-A Symbol use,
- 3. grants authority for use of the 3-A Symbol on equipment complying with the material, design, and fabrication standards for cleanability and inspection of the applicable 3-A Sanitary Standard,
- publishes names of equipment manufacturers who have been authorized to display the 3-A Symbol on pieces of equipment meeting 3-A Standards, and

5. investigates alleged improper or unauthorized use of the 3-A Symbol and takes appropriate action to prevent such use.

Presently, the Symbol Council consists of an 8-member Board of Trustees with the following representation: four Trustees representing sanitarians (IAMFES), two representing users (DIC), and two representing equipment manufacturers (International Association of Food Industry Suppliers - IAFIS). Trustees serve 2-year terms, with no restriction on their length of service, but for sound legal reasons, they may not serve concurrently on the 3-A Sanitary Standards Committees. This Board of Trustees establishes the rules and regulations governing the award and use of the 3-A Symbol and, as a body, reaches decisions with respect to the denial or revocation of Symbol use. Current Trustees of the Symbol Council are: representing sanitarians - Earl O. Wright, Secretary-Treasurer, David D. Fry, William S. LaGrange and Robert L. Sanders; representing equipment users (i.e., processors of dairy products) - William L. Arledge and Warren S. Clark, Jr., Chairperson; and, representing equipment manufacturers - Reginald C. Hopkinson, Council Vice-Chairperson. Because of the death of Carl F. Nielsen, the second equipment manufacturer Trustee position currently is vacant. Joe W. Hall, Jr., who has had broad experience in the 3-A Sanitary Standards program, is the Council's administrative officer.

HOW DOES THE SYMBOL PROGRAM WORK?

Equipment manufacturers, whether located inside or outside the United States, may apply for Symbol Council authorization to display the 3-A Symbol on equipment they manufacture that meets 3-A Standards. Acting on behalf of the Board of Trustees, the Administrative Officer may grant the authorization, provided formal application is complete, which may include documentation by photographs, blueprints, etc. If the application is incomplete, if a 3-A Standard has not been written that covers the piece of equipment, or if the Administrative Officer is unable to determine that the equipment complies with the given Standard, further information is requested. A decision of the entire Board of Trustees is required to deny authorization of 3-A Symbol use, or, if necessary, to revoke an existing authorization.

As part of the voluntary compliance program, each 3-A Symbol holder maintains an organized system of inspection of units of that equipment. The period authorized for display of the 3-A Symbol is one year. The authorization may be renewed annually; when done it reconfirms that the equipment continues to be in compliance with the applicable 3-A Standard and any amendments thereto.

If a regulatory official or other knowledgeable person believes that equipment authorized to display the 3-A Symbol is not in compliance, a complaint may be filed with the Council. All such complaints are investigated and the matter appropriately resolved by equipment modification (or possibly by a corrected application) or by revocation of the authorization and removal of the 3-A Symbol.

WHAT VOLUME OF EQUIPMENT DISPLAYS THE 3-A SYMBOL?

Nearly 600 authorizations are in effect to display the 3-A Symbol on equipment meeting the 60 standards that have been developed. An equipment manufacturer's use of the 3-A Symbol is voluntary, and 3-A Symbol authorization is not required before the equipment is used. However, because the 3-A Symbol is widely used and is recognized worldwide as a mark of excellence on dairy (and other) processing equipment, the vast majority of equipment for which 3-A Sanitary Standards have been developed is authorized to, and indeed does, bear the 3-A Symbol.

In pursuing the accomplishment of its objectives of promoting public health, encouraging uniform guidelines for equipment standards, and assuring processors that dairy equipment meets sanitary standards, the Symbol Council promotes 3-A Sanitary Standards and Symbol Council programs through

- 1. educational exhibits at Food & Dairy Expo, and at the Annual Meetings of the IAMFES and IDFA,
- 2. publishing and distributing biannually a list of the holders of 3-A Symbol authorizations; and,
- 3. a video presentation that explains the 3-A program; copies are available to technical schools and universities, to sanitarian, dairy technology, and government groups, and to industry to promote a more complete understanding of the entire 3-A program.

In summary, it can be said that display of the 3-A Symbol on a piece of equipment

- 1. assures processors that the equipment meets strict standards for design, fabrication and cleanability,
- reflects that equipment manufacturers have applied uniform criteria for sanitary design and fabrication, and
- 3. establishes for sanitarians guidelines for uniform evaluation and compliance.

The Sanitary Standards program, coupled with the Symbol Council's voluntary compliance program for use of the 3-A Symbol, was a good idea early in the century when it was first developed, is an excellent idea today, and promises to continue to serve the dairy and food industry well in the future.

IAMFES Secretary Candidates



ELIZABETH M. JOHNSON

Elizabeth M. Johnson is Department Manager for the Milk and Food Laboratories of the South Carolina Department of Health and Environmental Control. As Manager of the food lab, Ms. Johnson tests food involved in foodborne outbreaks and assists in investigations conducted by the state epidemiologist. The milk lab is fully certified by the FDA to perform regulatory testing on milk and dairy products. Early in her career, she worked as a microbiologist for Kraft Foods and Johnson & Johnson Baby Products.

An active Member of IAMFES since 1991, Ms. Johnson currently serves as the Chairperson of the IAMFES Affiliate Council. Her IAMFES involvement includes serving as Chairperson of the Applied Laboratory Methods Professional Development Group (PDG), as a member of the Applied Laboratory Methods PDG, and as a member of the Program Committee. She is currently on the editorial board of *Dairy, Food and Environmental Sanitation* and is a member of the Audiovisual Lending Library PDG.

On the local level, Ms. Johnson founded the Carolinas Association of Milk, Food and Environmental Sanitarians (CAMFES). She is a Past President and an IAMFES delegate of CAMFES and is currently serving as Secretary for the organization. She is a member of the American Society for Microbiology and the South Carolina Public Health Association.

Ms. Johnson is a certified public manager with a MA in management. She recently co-authored a chapter of *Standard Methods for the Examination of Dairy Products*. She received her BS in microbiology from the University of Georgia.



ANNA M. LAMMERDING

Anna M. Lammerding, Ph.D., is Chief of the Microbial Food Safety Risk Assessment Unit, Health Protection Branch, Health Canada, in Guelph, Ontario. She is an Associate Member of the Faculty of Graduate Studies at the University of Guelph and was recently elected to the International Commission on Microbiological Specifications for Foods.

In 1998, she was the recipient of the Harry Haverland Citation Award for her contributions to IAMFES. She has been an active IAMFES Member since 1986. Her involvement includes serving on the Editorial Board for the Journal of Food Protection, conducting a workshop on Microbial Risk Assessment, organizing symposia for six IAMFES Annual Meetings, and arranging sponsorship for the symposia. She has also served on several committees, including the Nominating Committee, the Program Committee and as Chairperson of the JFP Management Committee. She organized the Microbial Food Safety Risk Assessment Professional Development Group (PDG), was Chairperson of the Meat Safety and Quality PDG and the Developing Scientist Awards Committee, and served on the Educator Award Selection Committee.

In 1997, Dr. Lammerding received the Lifetime Achievement Award from the Ontario Food Protection Association (OFPA). She served as President of OFPA in 1994, was Program Chairperson for several OFPA Annual Meetings and a member of the Local Arrangements Committee for the 1992 IAMFES Annual Meeting in Toronto.

Dr. Lammerding received her Ph.D. at the Food Research Institute in Madison, Wisconsin. She received her BS and MS from the University of Guelph. She has authored or co-authored over 30 publications on food safety. During her career, Dr. Lammerding has been invited to speak and serve as a representative to many international organizations including the International Dairy Federation, the World Congress on Meat and Poultry Inspection, the World Health Organization and the Food and Agriculture Organization.

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Up**Dates**

FDA Names Dr. Morris Potter First Food Safety Director

r. Morris E. Potter has been named Director of the Food and Drug Administration's Food Safety Initiative, a new position that is the result of the Clinton Administration's food safety efforts to lower the number of foodborne illnesses. Potter will be responsible for all of the food safety efforts at FDA's Center for Food Safety and Applied Nutrition, including expanding and improving the FDA's food-related inspection and surveillance. Potter will also coordinate FDA's collaboration with other government agencies in "responding to foodborne illness outbreaks, instituting additional prevention controls and strategies, and conducing nationwide public education campaigns." Potter comes from the Centers for Disease Control and Prevention where he served as Assistant Director for Foodborne Diseases

Dane Bernard, Vice President of Food Safety Programs at the National Food Processors Association, was cited as calling Potter a good choice, adding, "He has a solid public health background and has been involved in food safety for years. He understands epidemiology and the food industry very well. We're looking forward to working with him in his new capacity."

Mills Named 3-A Symbol Council Administrator

Vince Mills, Cedar Rapids, IA, has been named as the new Administrative Officer of the 3-A Sanitary Standards Symbol Administrative Council. Mills, who recently retired from the Evergreen Packaging Division of International Paper Company has been an active participant in 3-A Sanitary Standards programs for many years. He succeeds Joe W. Hall, Jr., who served as Council Administrative Officer from 1994-1998.

Röhm Enzyme Names West Coast Sales Manager

Röhm Enzyme has named David Kuenzi West Coast Sales Manager. He is responsible for the sale of Röhm Enzyme products to accounts west of the Rocky Mountains.

Mr. Kuenzi, who is charged with establishing and servicing a distributorship and introducing new Röhm Enzyme products, joined the company in June. His background includes quality control/technical services account manager responsibilities for the sale of fruit juice concentrates with International Flavors & Fragrances, Kerr Concentrates Division, Salem, OR, which he joined in 1994.

Mr. Kuenzi graduated from Oregon State University, Corvallis, with a bachelor of science degree in food science technology. He is a member of the National Institute of Food Technologists as well as its Oregon, Washington and California sections.

Walker Stainless Hires Regional Sales Manager for Transportation Products Group

Walker Stainless Equipment Company, Inc. recently announced the hiring of Kenny Brown as a Regional Sales Manager. His territory will include Texas, Louisiana, Oklahoma and Arkansas.

Brown is a mechanical engineer and earned his BSME degree from Texas Tech University. He has over 10 years of experience in the trailer manufacturing industry as a design and sales engineer and as a regional sales manager.

According to Denny Tenhoff, Vice President of the Transportation Products Group, "Kenny will be responsible for direct sales of our stainless steel chemical tanks as well as providing field support for all of our transportation customers within his territory."

Walker Stainless Equipment Company, Inc. is a subsidiary of Carlisle Companies, Inc. of Syracuse, N.Y. Walker's manufacturing and sales operations are headquartered in New Lisbon, Wisconsin with additional facilities in Elroy, Wisconsin and Winsted, Minnesota.

Osmonics Names Dr. William G. Light General Manager of Vista Operations

Osmonics Inc. announced that Dr. William G. Light has been appointed General Manager of the company's Vista, California Operations. Dr. Light is the former President of Fluid Systems Corporation, San Diego, a manufacturer of reverse osmosis and ultrafiltration membrane products with many regional offices around the world.

As General Manager, Dr. Light will oversee all aspects of product engineering, production planning, manufacturing, purchasing and materials. Osmonics' Vista Operations manufactures spiral-wound membrane elements used for reverse osmosis, plus thin-film composite membrane elements for home reverse osmosis.

Prior to Fluid Systems, Dr. Light held management positions in the R&D division of Koch Membrane Systems.

Dr. Light earned an interdisciplinary Ph.D. in biomedical and environmental health sciences, chemical engineering and materials engineering from the University of California, Berkeley. He holds a master's degree in chemical engineering from Berkeley and a bachelor's degree in chemical engineering from Worcester Polytechnic Institute, Worcester, MA. He has also completed the Executive Program for Growing Company's at Stanford's University's Graduate School of Business. He is widely published and holds five U.S. patents.

Alfa Laval Flow Inc. Names Vice President and General Manager of G&H Division

A lfa Laval Flow Inc. has named David Zonca, Vice President and General Manager, G&H Division.

Zonca, of Highwood, IL, joined G&H Products, now the G&H Division of Alfa Laval Flow Inc., in 1996. He was hired as National Sales Manager, supervising all district sales managers. Zonca will now assume the responsibilities for the G&H inside sales and pump sales departments in addition to outside sales and specialists.

Doug Stover Joins Fristam Pumps, Inc.

Fristam Pumps, Inc. is pleased to announce Doug Stover has joined the company as an Applications Engineer. Doug's responsibilities include in-house and in-field technical support and customer service.

Doug comes to Fristam with over 10 years of pump experience. He previously held positions as a Pump Maintenance Mechanic for the Oakland County Drain Commission in Pontiac, MI and a Pump Technician for Hydronamics, Inc. of Waterford, MI.



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Antimicrobial Susceptibility Monitoring Report Available

he Food and Drug Administration (FDA), U.S. Department of Agriculture (USDA), and Centers for Disease Control and Prevention (CDC) report entitled "National Antimicrobial Susceptibility Monitoring Program-Veterinary Isolates, April, 1998" is now available from CVM's Internet Home Page www.fda.gov/cvm. The report is located at the following URL: www.fda.gov/cvm/fda/ mappgs/narms.html. Copies are also available by calling or writing CVM's Communications Staff at FDA/Center for Veterinary Medicine, HFV-12, 7500 Standish Place, Rockville, MD 20855; Phone: 301.594.1755. Send one self-addressed adhesive label to assist in processing your requests.

The emergence of resistance to antimicrobials has compromised control of many bacterial pathogens and is a global problem. Additionally, multiple drug resistance has emerged among many bacterial strains, including Salmonella species. The development of resistant pathogenic bacteria occurs from the human, animal, and environmental uses of antimicrobials. Food animals are commonly exposed to antimicrobials for therapeutic indications and to improve feed efficiency and weight gain. The intestinal flora of animals that have been exposed to antimicrobial agents can serve as a reservoir of resistant bacteria, and these organisms may be present on animal derived food products.

FDA, USDA, and CDC established the National Antimicrobial Resistance Monitoring System (NARMS) in January 1996 to monitor changes in antimicrobial susceptibilities of zoonotic pathogens from human and animal clinical specimens, from healthy farm animals, and from carcasses of food-producing animals at slaughter.



This report summarizes the percentage of isolates collected during calendar year 1997 that were susceptible, intermediate, or resistant to 17 antimicrobials. These antimicrobials were chosen to be representative of common antimicrobials (or classes of antimicrobials) used in animal and human medicine.

Questions about the report may be directed to Ms. Teresa Thomas, Center for Veterinary Medicine (HFV-218), Food and Drug Administration, 7500 Standish Place, Rockville, MD 20855; 301.827.6741; E-mail: TThomas@bangate.fda.gov.

Protecting Chickens from *Salmonella* Starts with the Egg

A simple three-step process can help poultry producers keep *Salmonella* and other food pathogens out of poultry and may increase profits. It all begins with the egg, according to scientists at the Agricultural Research Service.

"Three simple steps will reduce the *Salmonella* threat for egghatching and poultry-production operations," said ARS microbiologist Mark Berrang. "The steps involve cleaning the eggs, treating chicks with a safe spray and using beneficial microbes to protect growing birds." "Taking these measures can also net higher prices for those who produce fertile eggs for meat production," said Berrang, at the agency's Richard B. Russell Agricultural Research Center in Athens, GA. Berrang outlined the steps as follows:

- Farmers spray freshly laid eggs with a mild detergent and a reliable farm disinfectant chemical. This lowers surface contamination from bacteria.
- Hatcheries spray a fine mist of hydrogen peroxide or other effective chemical in the cabinet while chicks are hatching. This protects the newly hatched chicks from airborne *Salmonella*.
- Benign gut bacteria from healthy mature chickens can be given to young chicks to prevent colonization by *Salmonella* in the grow-out house. As a result, even if chicks come in contact with *Salmonella*, they will not become infected.

Working with a farmer, Berrang confirmed the effectiveness of the first step. This producer found cleaning and disinfecting eggs paid for itself. That's because more of the eggs would could be sold at a higher price. A dozen clean hatching eggs sell for about 30 cents. Dirty or stained eggs sell for only about 7 cents a dozen for use in pasteurized egg products.

The difference can be important to a producer's pocketbook. ARS scientists estimate that a largescale farm selling millions of eggs annually could recover the cost of the spraying equipment in two years.

E. coli O157:H7: Ontario

npasteurized apple cider made from apples from two family farms in Perth County has been linked to an outbreak of *E. coll* O157:H7 in Perth county.

Seventy gallons of cider were custom pressed for the families by a commercial producer on October 15, 1998. Health Unit officials have accounted for all but 1/4 gallon distributed to friends and family. It was shared with 41 households and consumed by 67 people. Fourteen people experienced gastrointestinal illness between October 20 and November 10, 1998, after drinking the cider. Seven of these were confirmed with E. coli O157:H7 infection along with one asymptomatic family contact. The cases ranged in age from 1 to 87 years. Children 1 to 4 represented 36% of the cases, adults 20 to 64 represented 43%. No cases have been hospitalized or developed HUS. Testing of the apple cider has found presence of E. coli, but VTEC has not been isolated. Samples have been sent to the Health Protection Branch laboratory in Guelph for further testing. The apples used were a combination of dropped and picked apples. Cattle are known to have grazed in one orchard 10 weeks prior to picking. The apples were not washed or inspected before pressing.

Expedited Review Given to Food Additive Petitions that Provide Food Safety Solutions

nder new guidance, top priority will be given by the FDA to reviewing food additive petitions for products designed to decrease the risk of foodborne illness.

Specifically, expedited review will be given to food additives intended to significantly decrease pathogenic strains of *E. coli*, *Salmonella*, *Campylobacter*, *Cyclospora*, and *Listeria* or their toxins that may be present in food. According to statistics from the Centers for Disease Control and Prevention, *Campylobacter* causes the greatest number of foodborne illnesses and *Salmonella* ranks second. All five pathogens are capable of causing serious and even life-threatening illness. While America's food supply is among the safest in the world, every year millions of Americans become ill and thousands die as a result of infections caused by foodborne pathogens.

These expedited petitions will still have to meet the same approval standards that are applied to other food additive petitions, including the need for valid scientific evidence, the need to satisfy the safety standard, and the presentation of data to support the petitions.

Examples of petitions that could be designated for expedited review are those that propose the use of sources of radiation or chemicals such as chlorine dioxide intended to reduce harmful bacteria. This process of expedited review is designed to provide an incentive for manufacturers to develop these critical products and to ensure that such products are available for marketing as soon as possible, with the safety standard and process established by law for food additives.

"Food Additive Petition Expedited Review - Guidance for Industry and Center for Food Safety and Applied Nutrition Staff" was published in the *Federal Register* on January 5, 1999. Written comments may be submitted at any time to the Dockets Management Branch, Food and Drug Administration, 5630 Fishers Lane, Room 1061, Rockville, MD 20852. Comments will be considered when determining whether to amend the guidance.

More information on this subject is available at the Center for Food Safety and Applied Nutrition's Web site.

John Cady, President and CEO of the National Food Processors Association (NFPA) called the move an "important step forward for food additive reform. It has been NFPA's long-held belief that FDA could and should act more promptly on food additive petitions, particularly those which provide strong food safety benefits for consumers. Lack of timely response to such petitions has underscored the need to reform the review process. We applaud FDA for this important step forward."

Food Safety in FY 2000 Budget Proposal

resident Clinton will recommend increasing funds for food safety by \$105 million - or 12 percent in his fiscal 2000 budget proposal. If enacted, the budget would result in a third year of significant growth in government efforts to prevent potentially deadly foodborne illness by putting into place a modern, science-based food safety system involving improved inspection, surveillance, research, and education activities. The new funds are to be shared by the Department of Agriculture (USDA), which would receive \$65 million, and the Department of Health and Human Services, which would receive \$40 million.

The President's proposal would significantly expand inspections of domestic food products. New funds for the Food and Drug Administration (FDA), which protects the safety of all food products except meat and poultry, would enable the agency to use more than 60 new inspectors to inspect, at least once each year, every domestic manufacturer of high-risk food products (generally, products that are not cooked by consumers). Currently, these manufacturers are inspected every three to four years. Additional funds for USDA would permit the broad expansion of its science-based, prevention-oriented meat and poultry inspection system, called Hazard Analysis Critical Control Point (HACCP), which already has significantly reduced contamination in these food products. HACCP is now in effect at the nation's 300 largest meat and poultry facilities. USDA would use the proposed new funds to introduce HACCP at 2,700 smaller plants (those employing 10 to 499 employees), which would

News,continued

mean that 90 percent of all meat and poultry will be covered.

The President's budget would also increase scrutiny of imported food products. Under the proposal, the FDA would more than double the number of inspections conducted of foreign food processors. In addition, FDA technical experts will work with food safety officials abroad to ensure that their foodgrowing, processing, and transportation systems meet high standards for safe production. The President will also continue to push Congress to pass legislation enabling the FDA to cut off all imports from foreign countries whose food safety systems are not equivalent to those in this country.

The President's budget includes a significant component for surveillance and research activities. To help officials track pathogens back to their source and prevent outbreaks of foodborne illnesses from spreading, the Centers for Disease Control (CDC) will use new funds to almost double the number of laboratories that do "DNA fingerprinting" of foodborne pathogens. FDA and USDA also will use new funds to expand research to develop more effective ways of testing for and identifying dangerous contaminants such as Salmonella and Cyclospora.

The President's proposal builds on a strong record of actions to ensure that Americans eat the safest possible food. Last year, the President proposed a \$101 million increase in food-safety funding, more than \$80 million of which was ultimately approved by Congress in the final budget.

The Administration has put in place improved safety standards for meat, poultry, and seafood product, and has begun the process of developing enhanced standards for fruit and vegetable juices.

Update: Multistate Outbreak of Listeriosis, United States, 1998-1999

rom early August 1998 through January 6, 1999, at least 50 illnesses caused by a rare strain of the bacterium Listeria monocytogenes, serotype 4b, have been reported to CDC by 11 states. Six adults have died and two pregnant women have had spontaneous abortions. Reported illness onset dates were during August 2-December 13, 1998. CDC and state and local health departments have identified the vehicle for transmission as hot dogs and possibly deli meats produced under many brand names by one manufacturer. This report updates the investigation of this outbreak.

On December 22, the manufacturer, Bil Mar Foods, voluntarily recalled specific production lots of hot dogs and deli meats that might be contaminated. CDC later isolated the outbreak strain of *L. monocytogenes* from an opened and a previously unopened package of hot dogs manufactured at the company's plant in Zeeland, MI. In addition, a different strain of *L. monocytogenes* was isolated from unopened packages of deli meats produced at the same plant.

Six Tips for a Successful Preventative Maintenance Program

ood processors and manufacturers can count on machines breaking down at the wrong time and potentially creating havoc through the loss of production time and costly repairs. So, why wait for a problem to happen? A proactive preventative maintenance program can help you avoid costly breakdowns and overtime maintenance expenses. The following are six tips for executing a successful preventative maintenance program: Analyze the history of regular maintenance problems. Take a look at what parts wear out or break down on a regular basis. This way you'll know what to look for and can update critical points of stress on all of your machines. Determine the various time lines and inventory the parts that should be kept on-hand. Don't forget about the HVAC system and other building-oriented factors that contribute to production: develop staff who are production-minded and understand the bottom-line. If your maintenance staff is as lonely as the Maytag repairman, then they probably don't have a clue regarding their role in creating a well-oiled machine. Regularly inform administrative and production staff of the importance of good recordkeeping, communication, and effort put toward maintaining equipment; communicate with and train your staff to be part of the Preventative Maintenance Program. Rattles, squeaks, and "funny" noises are all indicators that something's wrong. Instruct staff to notify appropriate maintenance people. Communicate the importance of keeping accurate maintenance records and timely preventative maintenance services to ensure ongoing production; plan and implement regular maintenance service calls. Different machines will require different preventative maintenance timetables. Whether it's every 3 days or 6 months, schedule a time for machines to be serviced. And, if possible, stagger maintenance calls in order to keep production rolling; develop a monthly budget for maintenance repairs and preventative maintenance procedures. Anyone who owns a car knows that if you use preventative maintenance as part of your program, you will save three to four times the amount

when something goes wrong and needs fixed. Plan a budget for regular maintenance that is an expected and anticipated expense in addition to adding a little extra for those things that might catch you by surprise; and document maintenance repairs and preventative maintenance procedures. For each machine, keep a log in which you document the date and type of procedure performed, as well as associated costs. This will not only help with regular preventative maintenance procedures, but will also help to determine when and if a machine should be replaced.

Shigella at a Wake in Adelaide

hirteen out of 32 persons from two states who attended a lunch after a funeral in Adelaide on 2nd June 1998 became ill with diarrhea. Most had onset of illness within three days but one case occurred eight days after and one 28 days after the lunch. The person whose illness commenced eight days after was the sister of one of the early onset cases and it was her boyfriend who became ill after 28 days. The duration of illness ranged from three to 10 days (mean=6.2 days) with reported symptoms in addition to diarrhea being abdominal pain (11), vomiting (7) and macroscopic blood in the stool (3).

Only one person had a history of recent travel outside Australia before the funeral. This had been a medically uneventful trip to the Philippines six weeks previous. Similarly in the two months before the funeral one person had returned from southern Queensland, one from a trip to Western Australia and the Northern Territory and one from Western Australia only. Of these travellers only the third had suffered any illness during their travel. Six people came from Melbourne to Adelaide to attend the funeral.

Most of the food for the function was purchased the day before from the refrigerated counter of a retail outlet. transported for 20 minutes in the boot of a car and then refrigerated overnight in the kitchen of the flat where the lunch was served. During that night one item (sliced ham) was removed from the fridge and some of it used. The remainder of the ham was returned to the fridge. The person who handled the ham during the night had recovered earlier that week from a diarrhea illness contracted in the Kimberleys. The cause of this diarrhea had not been determined. S. sonnei Biotype G was grown from the stool of three of the cases (onset 2 days (n=2) and 8 days), S. sonnei not biotyped from one case (onset 28 days after the funeral) and S. dysenteriae Type 2 from the stool of one other case (onset of diarrhea 1 day after the funeral). None of the other cases provided a stool specimen.

A cohort study implicated only the sliced ham of the foods served at the funeral lunch as a possible vehicle for this outbreak. Even including a probable secondary case (8 day incubation) who did not eat ham as a primary case and counting one of the early cases (who was not completely certain that she had eaten the ham) as a non-consumer, the relative risk was 2.77 (95% confidence limits 1.05-7.27). With these conservative case definitions the attack rate for ham eaters was eight out of 13 (62%). The more likely situation with the late onset case as a secondary case and accepting the history that the uncertain persons belief that she probably had eaten ham gave a relative risk of 5.46 (95% confidence limits 1.40-21.27). The attack rate with these definitions was nine of 14 (64%).

The retailer from whom the ham was purchased is a large supplier which turns over multiple legs each week. Inspection of this premises two weeks after the funeral by an environmental health officer of the Adelaide City Council revealed no poor food handling practices. Laboratory cultures of ham collected at that time did not grow Shigella. If there had been a problem at or before the retail stage we would also have expected more metropolitan cases of Shigella notified unrelated to the funeral.

Our suspicion is that the person recently recovered from diarrhea acquired in the north west of Australia who handled the ham the night before the funeral contaminated it. This person also consumed the ham but did not suffer further illness.

Some person-to-person transmission at the lunch was also possible. The meal was served to a large group of people in a very small flat and one person reported that the hand towel in the bathroom became sodden from hand wiping during the afternoon. The multiple Shigella isolates, especially in a metropolitan outbreak, are surprising but it seems unlikely that there would be multiple sources. Nevertheless the one isolate of S. dysenteriae came from a person who did not eat ham and who had a flu-like illness on the day of the funeral but developed prolonged (10 days) of diarrhea the day after.

This is only the second *S. dysenteriae* Type 2 infection notified in South Australia since 1990. By contrast in 1997 and 1998 *S. sonnei* Biotype G has been the most common Shigella notified. Before 1996 most cases of *S. sonnei* Biotype G were acquired overseas, but only four of the 30 notified so far in 1998 had recent travel histories outside Australia.

Industry **Products**



Solartron Inc.

US OEM Agreement Adds Key Technology to Solartron's High Integrity Level Monitoring and Measurement Portfolio

Solartron, Inc., and Klinger Fluid Instrumentation have signed an agreement enabling Solartron to offer Klinger's well-known magnetic level gages in the USA. Integrating the proven Klinger products into its existing portfolio enables Solartron to extend its coverage of high integrity safety monitoring and measuring systems for steam plant into level management of all kinds of liquids, including hazardous and toxic fluids.

The Klinger magnetic gage is designed so that the liquid to be measured is enclosed within a sealed chamber in which is a free-moving AISI 321 stainless steel, titanium or plastic float fitted with an omni-directional magnet. As the float rises or falls inside the chamber, patented ferrite molded edge-magnetized wafers rotate 180° to present a contrasting color: white above the float level and red below, providing a clear, accurate indication of the level of the liquid.

"Not all magnetic gages are the same," comments Mike Abbott, Klinger's marketing manager. "Many competitive systems sacrifice performance to achieve low specific gravity and higher pressures, or use guided or vented floats that stick or collapse. Our sealed, guide-free floats provide ultimate performance even under the most arduous conditions." The advanced magnetic level gage is suitable for all kinds of liquids, including dangerous and toxic, at temperatures up to 750°F, and from vacuum to 2900psi.

The gage can be of almost any length and offers very fast response particularly during surge conditions where other wafer-style systems often fail. The chamber is available in AISI 316L austenitic stainless steel as standard or optionally in Alloy 825, Titanium, Hasteloy, Sanicro 28/Duplex or Monel. Importantly, the wafers resist accidental disturbance by, for example vibration, due to their edge magnetization and mutual attraction.

Alarm functions are achieved simply by attaching the EExd IIc T6-approved explosion-proof magnetic level gage switches to the side of the chamber. By fitting a level transmitter, approved to EExia IIc T4 with Zener barriers and ExN IIc T4 without float position can be sensed and level information transmitted as a 4-20mA signal, facilitating integration into SCADA and DCS systems. Four fully adjustable safety trips for alarm functions are standard within the level transmitter, ensuring plant safety is not compromised by DCS, transmitter or cabling failure.

Solartron Inc., Allentown, PA



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More than two million certificates of analysis characterizing chemicals, biochemicals, immunochemicals and a wide variety of other products provided by the Sigma-Aldrich brands are now available through their new SuperSite w w.sigma-aldrich.com. This comprehensive array of analytical data includes products from the Sigma, Aldrich, Fluka, and Superco brands.

This "web-based" certificate of analysis service permits instant access to valuable product information 24 hours a day, seven days a week, from anywhere in the world. Certificates of analysis often play a key role in product evaluation. In addition to assisting with purchasing, certificates of analysis are crucial to demonstrating compliance with cGMP manufacturing requirements. The certificates, which can be easily printed from the Web site, provide analytic data

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including formula weight, relevant physical properties, unit definition, impurities, and suitability for certain purposes as well as a wealth of other information. The information is always fresh, with new data being added on a regular basis as new lots of material are released to inventory.

Sigma-Aldrich, St. Louis, MO

Reader Service No. 236

Oakite Products Introduces Environmentally Safe Sanitizer

I magine a tough product that destroys microorganisms and breaks down into harmless oxygen, acetic acid and water. Oakite Products, Inc.'s FiSan OxySanitizer, a special formula containing peroxyacetic acid and hydrogen peroxide, is ideal for circulation sanitizing of previously cleaned nonporous food contact surface and equipment.

FiSan OxySanitizer's high success rate of eliminating a variety of microorganisms is accomplished with no foam, when used at low concentrations and diluted with water. It is also phosphate free, an environmental bonus. Furthermore, it's ideal for mixing tanks, pipelines, evaporators, fillers, pasteurizers, and asceptic equipment in dairies, wineries, breweries, beverage and other food processing plants.

Oakite Products, Inc., with headquarters based in Berkeley Heights, NJ, has been developing, manufacturing, and supplying state-of-the art specialty chemical products since 1909. The QS9000/ 1SO 9001 certified company offers a wide spectrum of products ranging from cleaners, sanitizers, chain lubes, additives, and defoamants to complete available water and waste treatment programs. Oakite's integrated products, chemical management systems, process equipment, and service programs facilitate the achievement of many industries' processing needs.

Oakite Products, Inc., Berkeley Heights, NJ

Reader Service No. 237

Eriez Introduces MPCTerm with Real-Time Diagnostic Functions

Eriez Magnetics introduces a program that adds remote access and real-time diagnostic functions to their extensive line of E-Z Tec^{*} Metal Detectors. The software, MPCTerm, revolutionizes metal detection and can be applied in any processing application that utilizes E-Z Tec Microprocessor Controlled (MPC) metal detectors such as food, chemicals, pharmaceuticals, plastic wood and pulp and paper among others.

The remote access feature enables one or more Master computers monitor an unlimited number of metal detectors. The Master computers work through a network of modem-connected remote Slave computers, each of which may directly control up to 99 metal detectors. Also, there is no limit on the distance separating the Master from the Slaves. For example, a quality manager in Chicago can monitor and impose real-time control on metal detectors in Milwaukee. Mexico or London. Security restrictions on each Slave computer prevent any inadvertent action that could affect product quality.

MPCTerm's real-time diagnostic functions in conjunction with unique diagnostic features in the MPC "chip," enable users to view an oscilloscopic trace of the signal being processed by any networked E-Z Tec Model MPC detector right on the computer screen. When combined with the new, enhanced remote operation capability, this oscilloscopic capability means that metal detector operational problems can be debugged from anywhere in the world.

New features include: Simple modem and phone line connection means no limit on distance between Master and Slave computers; Master has access to all functions of all metal detectors connected to Slave, including diagnostics, subject to security restrictions that can be imposed by Slave; all PC's in system can function in Master, Slave or stand alone mode; changing the mode is achieved through a software setting and is instantaneous; remote connection can be initiated by Master or Slave; user can feed worldwide reject data into single central database for use with a spreadsheet or similar software; oscilloscopic trace of metal detector signal can be viewed directly on computer screen; diagnostic trace is viewable in real time on locally connected computer or on remotely connected Master; monitor as little as one second of operation or as much as one hour; store unlimited number of oscilloscopic traces and recall for diagnostic review either within MPCTerm or in external applications such as a spreadsheet; zoom to allow signal resolution down to .1 mv or less, and up to 5 volts; software is compatible with Windows and can also be used on most DOS-based PC's.

Eriez Magnetics, Erie, PA



New COD Heater Block for Micro-COD Tests

A new heater block for micro-COD test vials has been introduced by Bioscience, Inc. in 15 and 30-tube sizes. The new heater, which includes a temperature monitor and safety shield, is designed to take up less bench space than former models.

The heater blocks are used to digest samples in the Bioscience accu-TEST^{**} systems for determining chemical oxygen demand (COD) in wastewater. The EPA-approved method employs optical glass containers with pre-mixed reagents. A waste sample is added to the container, which is then resealed and digested a 150°C for two hours. The vial is then placed in a spectrophotometer and COD results read directly.

While EPA reporting methods require 2 hours of sample digestion, the results for non-reporting purposes can be obtained in as little as 15 minutes for readily oxidized wastes. Rapid tests are often used in connection with BOD to determine the biodegradability of influents to industrial waste treatment plans.

Five reagent types are now available for ranges from 5 to 4500 mg/l COD. They include tests for high, low and standard COD levels, plus mercury-free reagents for low and standard ranges.

Bioscience, Inc., Bethlehem, PA

Reader Service No. 239

An FDA Bacteriological Analytical Manual (BAM) Method and a Health Canada HPB Lab Procedure

Dynabeads* anti-E. coli O157 is designed for rapid, immunomagnetic selective enrichment of *E. coli* O157 directly from pre-enrichment broths. The rapid and simple protocol (less than 60 minutes) results in the isolation of *E. coli* O157 colonies in 24 hours. Thus, saving at least 24 hours of valuable confirmation testing time required in presumptive tests (e.g., ELISA methods) and reducing false positive results.

Dynabeads* anti-E. coli O157 are uniform, superparamagnetic microspheres (2.8 microns in diameter) with affinity purified antibodies on their surface. When incubated with a sample, Dynabeads* will bind their target bacterium forming a bacterium: magnetic bead complex. This complex is separated from the heterogeneous sample by performing the test in a magnetic test tube rack (Dynal MPC*-M). The isolated and concentrated bacterium:bead complex can then be cultured on any selective culture medium (e.g., SMAC, CT-SMAC).

This highly sensitive system will detect as few as 100 organisms/ ml of pre-enriched sample. With isolated colonies at 24 hours, false positive results are eliminated and confirmation can be completed sooner. Other features include simple protocols, shelf stable reagents, no requirement for shakers during pre-incubation or a 42°C incubator, and a significantly lower cost per test. The versatility provided by this methodology will allow testing of many different sample types while achieving excellent recovery of this important pathogen.

Dynal, Inc., Lake Success, NY

Reader Service No. 240

Rugged, Quantitative Measurement of Flavor and Aroma Volatiles

uantitative measurement of low threshold flavor and aroma compounds requires sample concentration techniques testing sample pathways of complete inertness. Unlike other techniques, the 3100 is a dynamic headspace concentrator which provides true quantitative measurements. The 3100 Sample Concentrator from Tekmar-Dohrmann uses fused silica lined sample pathways minimizing analyte activity, adsorption and carryover. Sample pathway temperatures are uniform and precisely controlled. This ensures that the analysis of a flavor system of competitive product is of the highest quality. Other features of the 3100 Sample Concentrator



Tekmar-Dohrmann

include an enhanced bake cycle and an improved sample drain system. These features in the 3100 along with the appropriate Tekmar autosampler provide the highest level of data quality, ease of use and sample throughput.

Tekmar-Dohrmann, Cincinnati, OH

Reader Service No. 241

New, Light Gray PROTECTA and PROTECTA LP Bait Stations Offer Discreet Bait Placement

Bell Laboratories is ringing in the new year with new, light gray PROTECTA and PROTECTA LP Bait Stations, which blend discreetly with many light colored surfaces.

Made of heavy-duty injection-molded plastic, the new gray PROTECTA Bait Stations can be placed on decorative stone, asphalt, concrete, and other light colored materials, drawing little attention to their purpose.

Bell introduced the light gray bait stations at the request of PCOs and distributors who wanted a bait station to blend with the light surfaces inside and outside buildings, noted Bell's marketing manager, John Schwerin. Outdoors, the light gray PRO-TECTAs are a near match to gray corrugated metal buildings and the concrete aprons, skirting many pole barns. For companies that set up a ring of bait stations around the perimeter of the building, the light gray PROTECTAs blend in better than the traditional black bait stations.

Indoors, gray PROTECTA and PROTECTA LP work well in hospitals, pharmaceutical plants, food operations and other locations where the emphasis is on a sanitary appearance.

Except for color, the gray PROTECTAs are identical in quality and construction to Bell's black, tamper-resistant PROTECTA Bait Stations, and are equipped with the same accessories: securing devices to lock or unlock the bait station, bait tray liners, and horizontal and vertical bait securing rods that add to the weatherability and palatability of Bell's Blox baits.

Bell Laboratories Inc., Madison, WI

Reader Service No. 242

Neogen Releases Rapid Test to Detect Eggs

N eogen Corporation announced the release of the only commercial test available to protect consumers from the presence of minute quantities of unlabeled eggs in food products.

The technology is of critical importance to the millions worldwide who face severe consequences, up to and including death, if they accidentally ingest eggs. An allergy to eggs is most prevalent among infants and children, and is one of the more common food allergies, according to researchers.

The egg test is seen as most critical to processors of pasta, ice cream, baby food and salad dressing, for the most part, foods that make up a large percentage of the diet of infants and children. The test for eggs was developed by Neogen in cooperation with the University of Nebraska's Food Allergy Research and Resource Program. The university's Dr. Sue Hefle is Co-Director of the team that developed the test. Dr. Hefle said egg contamination occurs when egg residues get into another food that is processed on shared equipment. Processing foods on the same equipment is common and economically necessary, she said.

Neogen's ELISA (Enzyme-Linked Immunosorbent Assay)based egg test kit takes only 30 minutes to complete and requires only a minimal amount of training to use. Previously, processors had to rely on a test method that took days to complete in a laboratory setting. Neogen recently introduced its rapid test for peanuts. Rapid tests for other common food allergens, including casein, are being actively pursued by Neogen in cooperation with University of Nebraska researchers.

Neogen Corporation, Lansing, MI

Reader Service No. 243

Osmonics and Cargill Pursue Joint Efforts to Explore Industrial Applications of Solvent Resistant Membranes

Membrane systems are already widely proven in water-based processes. Can they be as successful in harsh, solvent-based environments? This is the question Osmonics and Cargill, Inc. of Minnetonka, MN, will investigate under a five-year, \$3.75 million grant from the National Institute of Standards and Technology (NIST) Advanced Technology Program. And the food, pharmaceutical and petrochemical processing industries are among those awaiting the answer.

"This joint venture creates tremendous opportunities for our companies today and will benefit entire industries in the future," said David Paulsor, Osmonics' Director of Corporate Research and Development. "Cargill offers extensive expertise in commercial food and fertilizer processing, while Osmonics brings high-tech separations product design and engineering skills. Together, we will develop innovative and cost-effective membrane solutions for widespread industrial solvent applications."

Once commercialized, the new polymeric membranes and systems should help U.S. companies save tens of millions of dollars in energy costs annually, because membranes typically require less than 10 percent of the energy used in distillation. They will also reduce costs associated with controlling airborne and wastewater emissions.

Cargill will provide a full-time Program Manager and will act as Administrator of the grant. Osmonics will focus on membrane products and systems technology and collaborate with Cargill on applying membrane to processing applications. A research group at the University of Kentucky will assist with transport and separation modeling, and the University of Minnesota Center for Interfacial Engineering will provide analytical expertise. Experienced industrial and academic consultants will work jointly on the project.

"NIST funding requires the technology to have broad commercial applicability," Paulson said. "Since we began working with Cargill on the grant proposal, we have identified many food processing applications and have targeted applications in the pharmaceutical and petrochemical industries as well."

"We're also confident this research will increase our understanding of current water-based, or aqueous membrane technology, which means we'll be able to improve the economics in a majority of established membrane applications."

Osmonics, Minnetonka, MN

Reader Service No. 244

Business Exchange

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Reader Service No. 111

Business Exchange

Employment Opportunities

Sanitation Supervisor

Case Swayne, a growing food products manufacturer has an opening for a Sanitation Supervisor. This position is responsible for implementing and documenting sanitation, pest control, and janitorial procedures and standards. Supervises all employees in the Sanitation Department. Position requires AA degree or two years technical training either in a trade school or on the job. Five to seven years' supervisory experience is required. Mail or fax resume w/salary history to: Human Resources, 1930 California Ave., Corona, CA 91719 or Fax (909) 737-1119. EOE



Section Chief Food Technical Services Madison, Wisconsin

The Wisconsin Department of Agriculture, Trade & Consumer Protection (DATCP), Division of Food Safety is recruiting for Chief of the Food Technical Services Section. Headquartered in Madison, the state capital, DATCP helps to assure Wisconsin's food supply is safe.

This position provides advice on technical food and dairy program matters; develops and delivers technical assistance; interprets and advises industry and the public on food and dairy problems; develops and delivers training to staft and industry; coordinates activities with the FDA, USDA, city and county health departments and other state agencies; and supervises Food Scientists and Food Satety Consultants.

The starting salary is \$44,549-\$58,088 annually, depending on qualifications, with excellent benefits. For more intormation about qualifications, and to request an application, please call Linda Rogers at (608) 224-4764 or rogerll@wheel.datcp.state.wi.us.

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Field Services Director Food Safety and Inspection Madison, Wisconsin

The Wisconsin Department of Agriculture. Trade & Consumer Protection (DATCP), Division of Food Safety is recruiting for Field Services Director, Bureau of Food Safety and Inspection. Headquartered in Madison, the state capital, DATCP helps to assure Wisconsin's food supply is safe.

This position serves as the principal resource to direct and administer field activities; evaluate program service delivery; participate in policy development; plan, organize and direct field activities; work with compliance statt to coordinate the enforcement of food and dairy inspection rules and regulations; plan and coordinate education programs for industry and consumers; and supervise Food Safety Supervisors statewide.

The starting salary is \$44,549-\$58,088 annually, depending on qualifications, with excellent benefits. For more information about qualifications, and to request an application, please call Linda Rogers at (608) 224-4764 or rogerl@wheel.datcp.state.wi.us.

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Reader Service No. 105



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The International Association of Milk, Food and Environmental Sanitarians, Inc. 6200 Aurora Avenue, Suite 200W Des Moines, Iowa 50322-2863, USA Phone: 800.369.6337; 515.276.3344; Fax: 515.276.8655; E-mail: iamfes@iamfes.org Web site: www.iamfes.org

MARK OF COMPLIANCE

The 3-A Symbol Story

The 3-A Sanitary Standards Symbol Administrative Council, known throughout the industry as the "3-A **Symbol Council**," was organized in 1956. Its purpose is to grant authorization to use the 3-A **Symbol** on equipment that meets 3-A Sanitary Standards for design and fabrication.



A Modern Concept

The modern concept of the 3-A program was established in 1944 when the Dairy Industry Committee (DIC) was formed. DIC is one of the three industry segments involved in the preparation of 3-A Sanitary Standards. These industry segments are:

Processors,
represented by DIC
Equipment
Manufacturers,
represented by IAFIS
Sanitarians,
represented by IAMFES

Use of the Symbol

8

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Voluntary use of the 3-A Symbol on dairy equipment: • assures processors that equipment meets sanitary standards • provides accepted criteria to equipment manufacturers for sanitary design & fabrication • establishes guidelines for uniform evaluation and compliance by sanitarians.

3-A Sanitary Standards Symbol Administrative Council

3020 Bluff Road

Columbia, SC 29209-3502

803-783-9258 phone

803-783-9265 fax

Reader Service No. 225

FEBRUARY 1999 - Dairy, Food and Environmental Sonitotion 125

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Holders of 3-A Symbol Council Authorization as of February 1999

Questions or statements concerning any of the holders' authorizations listed below, model numbers or the equipment fabricated should be addressed to: Administrative Officer, 3-A Symbol Council, 1500 Second Avenue, SE, Suite 209, Cedar Rapids, IA 52403; Phone 319.286.9221; Fax 319.286.9290

01-07 Storage Tanks for Milk and Milk Products

2	APV Americas - Lake Mills	(5/1/56)	
	100 South CP Avenue		
	Lake Mills, Wisconsin 53551		
117	DCI, Inc.	(10/28/59)	
	P.O. Box 1227, 600 No. 54th Avenue		
	St. Cloud, Minnesota 56301		
127	Paul Mueller Co.	(6/29/60)	
	P.O. Box 828		
	Springfield, Missouri 65801		
440	Scherping Systems	(2/28/85)	
	801 Kingsley Street		
	Winsted, Minnesota 55395		
31	Walker Stainless Equipment Co., Inc.	(10/4/56)	
	902 - 2nd Main Street		
	Elroy, Wisconsin 53929-0126		
	02-09 Pumps for Milk and Milk P	roducts	
975	Alfa Laval Pumps Ltd.	(8/25/98)	
	Birch Road		
	Eastbourne, East Sussex		
	BN23 6PQ, England		
	(Not Available in the USA)		
976	Alfa Laval Pumps Ltd.	(8/25/98)	
	Birch Road		
	Eastbourne, East Sussex		
	BN23 6PQ, England		
	(Not Available in the USA)		
63R	APV Americas - Lake Mills	(4/29/57)	
	100 South CP Avenue		
	Lake Mills, Wisconsin 53551		
946	APV Americas - Lake Mills	(11/25/97)	
	100 South CP Avenue		
	Lake Mills, Wisconsin 53551-1799		
	(Mfg. by: APV Fluid Handling		
	Howard Pumps Ltd		
	Eastbourne. East Sussex		
	UK)		
568	Allweiler AG Werk Bottrop	(5/15/80)	
100	Kirchhellener Ring 77-70	()/1)/09)	
	D.46244 Bottrop		
	Company		
	Octimany		

	(US Rep.: Shanley Pump and Equipmen 2525 South Clearbrook Drive	t, lnc.
	Arlington Heights, IL 60005)	
793	Ampco Pumps Co.	(9/14/94)
	4000 W. Burnham Street	
	Milwaukee, Wisconsin 53215	
212R	Babson Brothers Company	(2/20/70)
	Dairy Systems Division	
	20903 West Gale Avenue	
	Galesville, Wisconsin 54630-0659	
923	Bombas Bornemann S.R.L.	(5/16/97)
	Armenia 2898 (1605)	
	Munro, Argentina	
	(US Rep.: Bornemann Pumps, Inc.	
	P.O. Box 1769	
	Matthews, North Carolina 28105)	
205R	Boumatic	(5/22/69)
	1919 S. Stoughton Road	
	P.O. Box 8050	
	Madison, Wisconsin 53716	
739	CSF lnox S.P.A.	(6/25/93)
	Strada per Bibbiano	
	7 - Montecchio E. (RE)	
	Italy	
	(US Rep.: Sanchelima Intl.	
	1781-83 N.W. 93rd Avenue	
	Miami, Florida 33172)	
709	Conexiones Inoxidables	(1/18/93)
	de Puebla S.A. de C.V.	
	Vicente Guerrero No. 211	
	Xicotepec de Juarez	
	Edo, Puebla, Mexico	
	(US Rep.: Ben Dolphin Consulting	
	4735 Lansing Drive	
	North Olmsted, Ohio 44070)	
820	Drum Industries, Inc.	(3/17/95)
	2501 Constant Comment Place	
	Louisville, Kentucky 40299	
	(Mfg. by: Alfa Laval Pumps, LTD	
	Easbourne East Sussex	
	England BN 23 6PQ)	
671	Flowtech Inc., - Teknoflow, Inc.	(4/1/92)
	1701 Spinks Drive	
	Marietta, Georgia 30067	

466	Fluid Metering, Inc.	(1/10/86)	654	Mono Pumps Ltd., Dresser Pump Div.	(10/22/91)
	5 Aerial Way, Suite 500			Martin Street	
	Syosset, New York 11791			Audenshaw, Manchester	
828	Flux Pumps Corp.	(4/13/95)		England M34 5DO	
	4430 Commerce Circle			(US Rep · MonoFlo Dresser Pump Divisi	on
	Atlanta, Georgia 30336			Dresser Industries	
	(Mfg. by: Flux Geraete GmbH			821 Live Oak Drive	
	Talweg 12			Choseneaka Virginia 22220.2601)	
	D75433 Maulbronn		400	Vietnach Jacob and Annual 25520-2001)	1012510/5
	Germany)		400	110 Diskoning Way	(8/15/84)
306	Fristam Pumps, Inc.	(5/2/78)		First Design and Log (1, 1202	
000	2410 Parview Road	()/=//0/	0.07	Exton, Pennsylvania 19341-1393	1111 1 10 20
	Middleton Wisconsin 53562		827	PACKO Diksmuide NV	(4/14/95)
65P	Alfa Laval/G & H Products Corp	(5/22/57)		Cardijnlaan 10	
UJK	P.O. Box 000	(J/44/J/)		B8600 Diksmuide, Belgium	
	Plascant Prairie W/1 52158 0000			(Not available in the USA)	
205	Ficasani France, wi 55156-0909	(12/10/20)	701	Pierre Guerin SA	(10/27/92)
347	Johnson Pumps (U.K.) Ltd.	(12/19/79)		BP. 12 - 79210	
	Fightield Industrial Estate			Mauze-Sur-Le-Mignon	
	Edison Road, Eastbourne			France	
	East Sussex, England BN23 6PT			(Not Available in the USA)	
	(US Rep.: Viking Pump, Inc.		24 I	Puriti, S.A. de C.V.	(9/12/72)
	406 State Street, P.O. Box 8			Alfredo Nobel 39	
	Cedar Falls, Iowa 50613)			Industrial Puente de Vigas	
I45R	ITT Jabsco Products	(11/20/63)		Tlalnepantla, Mexico	
	1485 Dale Way			(US Rep.: Waukesha Cherry-Burrell	
	Costa Mesa, California 92626			611 Sugar Creek Road	
	(Mfg. by: ITT Jabsco, England)			Delavan WI 53115)	
502	Inoxpa, s.a.	(4/28/87)	148R	Movno Industrial Products	(4/22/64)
	Carrer Dels Telers, 54		TION	A Division of Robbins & Myers Inc	(1/22/01)
	17820 Banvoles			P.O. Por 060	
	Spain			F.O. DOX 900	
	(US Rep · Jensen Fittings Corp		010	Springheid, Onio 45501-0960	(1)205
	107-111 Goundry Street		810	U.M.A.C. SKL Pompe	(1/2/95)
	North Tonawanda NV 14120)			Via G. Falcone 8, 1-42948	
214	Len E lyarron lac	(12/22/78)		Rubiera (RE) Italy	
314	2100 W. Croop Tree Dond	(12/22/70)		(US Rep.: Sanchelima International, Inc.	
	STOO W. Green Tree Road			178I-83 N.W. 93rd Avenue	
	Milwaukee, wisconsin 53209			Miami, Florida 33172)	
603	Johnson Pumps (U.K.) Ltd.	(8/16/90)	684	PCM Pompes	(7/9/92)
	Highfield Industrial Estate			17, rue Ernest Laval	
	Edison Road, Eastbourne			92170 Vanves	
	East Sussex, England BN23 6PT			France	
	(US Rep.: Viking Pump, Inc.			(US Rep.: Alfa Laval Flow, Inc	
	406 State Street, P.O. Box 8			P.O. Box 581909	
	Cedar Falls, Iowa 50613)			Pleasant Prairie WI 53158-0909)	
604	Johnson Pumps (UK) Itd	(8/16/90)	03/	Platdot Fin Harold	(8/6/07)
004	Highfield Industrial Estate	(0/10/70)	2.54	Kibbutz Ein Harod Maubad	(0/0/9/)
	Fighteed industrial Estate			Kibbutz Em Harod Meunad	
	Edison Road, Eastbourne			18965	
	East Sussex, England BN23 6PT			Israel	
	(US Rep.: Viking Pump, Inc.			(US Rep.: Norix-International L.T.D.	
	406 State Street, P.O. Box 8			35 Monhegan Street	
	Cedar Falls, Iowa 50613)			Clifton, New Jersey 07013)	
841	Johnson Pumps (U.K.), Ltd.	(8/18/95)	595	seepex, Inc.	(3/16/91)
	Highfield Industrial Estate			511 Speedway Drive	
	Edison Road Easthourne			Fnon Ohio 45323	
	Fast Sussex England BN23 6PT			(Mfg by Seeberger GmbH + Co	
	(IIS Rep - Viking Pump Inc			Scharnholzetrasce 3/4	
	(05 Kep., viking rump, me.			D 46240 Dettere	
	400 State Street, P.O. BOX 8			D-40240 Bottrop	
	Cedar Falls, Iowa 50613)			Germany)	
673	Alfa Laval Flow, Inc.	(4/16/92)	678	Shanley Pump & Equipment, Inc.	(5/11/92)
	Industrial Pumps Division			2525 S. Clearbrook Drive	
	8201 104th Street, P.O. Box 581909			Arlington Heights, Illinois 60005	
	Pleasant Prairie, Wisconsin 53158-0909			(Mfg. by: Phillip Hilge GmbH, Germany)	

911	Sigma Equipment Corp.	(3/20/97)		Niro Hudson, Inc.	
	39 Westmoreland Avenue			1600 Country Road F	
	White Plains, New York 10606			Hudson, Wisconsin 54016)	
507	Sine Pump	(7/21/87)	770	Tetra Pak Inc.	(6/13/94)
	c/o Sundstrand Fluid Handling			8400 Lakeview Parkway, Ste. 500	
	14845 West 64th Street			Pleasant Prairie, Wisconsin 53158	
	Arvada, Colorado 80007			(Mfg. by: Tetra Pak-Stainless Equipment)	AB
567	Stainless Products, Inc.	(4/4/89)		Lund Sweden)	
	1649-72nd Avenue		87	Wankesha Cherry-Burrell	(12/20/57)
	P.O. Box 169		07	(Eluid Handling Division)	(14/4)/)/)
	Somers, Wisconsin 53171			(Thind manding Division)	
860	Sudmo North America, Inc.	(11/28/95)		Deleger Wigger Greek Road	
	4786 Colt Road			Delavali, wiscolisili 55115	
	Rockford, Illinois 61109				
	(Mfg. by: Sudmo Schleicher AG		05	-14 Stainless Steel Automotive Milk Tr	ansportation
	Industiestr. 7		Ta	nks for Bulk Delivery and/or Farm Pic	k-up Service
	D-73469, Reisburg		270	Deserve Tarla Marstern Inc.	(2/15/02)
	Germany)		3/9	Brenner Tank Mauston, Inc.	(3/15/83)
72R	L.C. Thomsen Inc.	(8/14/57)		N. 3760 HWy. 12 & 16	
	1303-43rd Street			Mauston, Wisconsin 53948	10 10 1 10 1
	Kenosha, Wisconsin 53140		756	Beall Trailers of California	(2/21/94)
26R	Tri-Clover, Inc.	(9/29/56)		1301 South Avenue	
	9201 Wilmot Road			Turlock, California 95380-5108	
	Kenosha, Wisconsin 53141		70R	Brenner Tank, Inc.	(8/5/57)
899	Und Maschinenfabrik	(12/31/96)		450 Arlington Avenue, P.O. Box 670	
	Lederle GmbH Pumpen			Fond du Lac, Wisconsin 54936	
	GewerbestraBe 53 D-79194		40	Hills Stainless Steel & Equipment Co., Inc.	(10/20/56)
	Gundelfingen, Germany			505 W. Koehn Street	
	(US Rep.: Alto Systems Inc.			Luverne, Minnesota 56156	
	P.O. Box 60667		513	Nova Fabricating, Inc.	(8/24/87)
	Houston, Texas 77205)			404 City Road	
52R	Viking Pump, Inc.	(12/31/56)		P.O. Box 231	
	A Unit of IDEXX Corporation			Avon, Minnesota 56310	
	406 State Street, P.O. Box 8		85	Polar Tank Trailer, Inc.	(12/20/57)
	Cedar Falls, Iowa 50613			Holdingford, Minnesota 56340	
	(Mfg. by: Johnson Pump		653	Tremcar	(10/10/91)
	Highfield Ind. Estate, Edison Road			1. Tougas Street	
	Eastbourne, E. Sussex			lberville, Ouebec, Canada 12X 2P7	
	UK BN 23 6PT)			(US Rep.: Bay State Tr. & Tr.	
29R	Waukesha Cherry-Burrell	(10/3/56)		527 Winthrop	
	611 Sugar Creek Road			Repoteth Massachusetts 02769)	
	Delavan, Wisconsin 53115		25	Walker Stainless Equin Co. Inc.	(0/28/56)
			4)	625 State Street	()/20/90)
	04-04 Homogenizers and Reciproca	ting Pumps		New Lisbon Wisconsin 52050	
75	APV Gaulin	(0/26/57)	622	Walker Steipless Eq. Co. Jpp	(2/20/01)
1)	500 Research Drive	(9/20/37)	045	560 E. Burleich Boulmand	(5/28/91)
	Wilmington Massachusetts 01997			DO D == 250	
200	Amorican Lovia Inc.	(610/92)		P.U. BOX 358	
390	American Lewa, Inc.	(0/9/83)	(2=	Tavares, Florida 32778	
	Holliston Massachusetts 01760		437	West-Mark	(11/30/84)
	(Mfg. by: Lewa Germany)			2704 Railroad Avenue, P.O. Box 100	
247	Bran & Luebbe Inc	(4/14/73)		Ceres, California 95307	
41/	1025 Busch Parkway	(4/14//3)	943	LBT Stainless, Inc.	(11/11/97)
	Buffalo Grove Illinois 60015			Route 5, Box 480	
657	Microfluidics International Corp	(11/4/91)		Manning, SC 29102	
0)1	P O Box 9101				
	30 Ossinee Road			10-03 Milk and Milk Products Fi	lters
	Newton Massachusetts 02164.0101			Using Disposable Filter Medi	a
558	Niro Soavi S p A	(1/3/80)	503	Filtration Systems	(3/2/00)
110	43100 Parma (Italy)	(1/3/09)	575	Div of Mechanical Mfa Com	(3/4/90)
	VIA M Da Erba Edoari 20/A			10304 N W 50th Street	
	(Distributed in the US by			Suprise Florida 33251	
	(Distributed in the US by,			outifise, riorida 33331	

435	Sermia International	(11/27/84)
	771 Boul. Industriel	
	Blainville, Quebec	
	Canada J7C 3V3	
	(US Rep.: Edward W. Fox, Jr.	
	1200 Rolling Ridge Way, #403	
201	Bloomington, Indiana 47403)	
296	L. C. Thomsen, Inc.	(8/25///)
	1303 43rd Street	
25	Kenosha, Wisconsin 53140	110 11 5 15 ()
35	Tri-Clover, Inc.	(10/15/56)
	9201 wilmot Road	
	Kenosna, wisconsin 55141	
	11-05 Plate-type Heat Excha for Milk and Milk Produc	ngers
880	AGC Engineering	(6/7/96)
000	8869 SE 58th St. Avenue	(0/ 1/ 20)
	Portland, Oregon 97206	
365	APV Heat Exchanger AS	(9/8/82)
	Platinvej, 8	
	P.O. Box 329	
	DK-6000 Kolding	
	Denmark	
	(Not available in the USA)	
20	APV Americas	(9/4/56)
	395 Fillmore Avenue	
1.00	Tonawonda, New York 14150	(10.0.00)
120	Alfa-LaVal, Agri, Inc.	(12/3/59)
	Vansas City, Missouri 6/152	
17	Tetra Pak Engineering	(8/30/56)
17	8400 Lake View Parkway	(0/30/30)
	Pleasant Prairie Wisconsin 53158	
	(Mfg. by: Alfa Laval Thermal	
	Lund. Sweden)	
718	Babson Bros, Co.	(3/8/93)
	Dairy Systems Div.	
	1400 West Gale Avenue	
	Galesville, Wisconsin 54630	
30	Waukesha Cherry-Burrell	(10/2/56)
	Process Equipment Division	
	P.O. Box 35600	
	Louisville, Kentucky 40232-5600	
14	Chester-Jensen Co., Inc.	(8/15/52)
	5th & Tilghman Sts., P.O. Box 908	
	Chester, Pennsylvania 19016	
791	The Coburn Co., Inc.	(9/14/94)
	834 E. Milwaukee Street, Box 147	
	Whitewater, Wisconsin 53190	
	(Mfg. by: Elmega S./L.	
	Apartado De Cerros, 1	
	Camino Vrejo De Mourelle, S/N	
	15840 [Santa Comba] La Coruna	
	Spain)	
468	GEA Ecoflex North America, Inc.	(2/2/86)
	7150 Distribution Drive	
	Louisville, Kentucky 40258-2528	
	(Mfg. by: GEA Ahlborn GmbH Co.	
	P.O. Box 1180	
	Voss-Strasse 11/13	
	D-3203 Sarsted	
	Germany)	

622	ITT Standard 175 Standard Parkway	(2/25/91)	
	Cheektowaga, New York 14227		
414	Paul Mueller Co.	(12/13/83)	
	P.O. Box 828	(
	Springfield, Missouri 65801		
912	Pladot Ein Harod	(4/3/97)	
	Kibbutz Ein Harod Meuhad		
	18965 Israel		
	(Mfg. by: A P V. Company, Ltd.		
	P.O. Box 4		
	Crawley-West Sussex RH 102OB		
	England)		
	(US Rep.: Norix-International L.T.D.		
	35 Monhegan Street		
	Clifton, New Jersey 07013)		
279	The Schlueter Company	(8/30/76)	
	3410 Bell Street, P.O. Box 548	(-/0-//	
	Janesville, Wisconsin 53547-0548		
	(Mfg. by: Samuel Parker, New Zealand)		
650	API Schmidt-Bretten, Inc.	(10/3/91)	
0,0	2777 Walden Avenue	(10/0/21)	
	Buffalo New York 14225		
670	Flomay International Ltd	(4/1/02)	
070	2 Pobert Street	(4/1/94)	
	D O Poy 1/527		
	Papmurie Auckland		
	New Zealand		
	Alls Pen : Masport Inc		
	6140 McCormick Drive		
	Lincoln Nebraska (8507)		
650	Thermaline	(11/15/01)	
030	190 27th Street	(11/13/91)	
	Auburn Washington 08001		
005	Trupter Inc. Texas Division	(7/11/06)	
007	1000 Old Budy Usebway	(//11/90)	
	1900 Olu Burk Highway		
(10	witchita Falls, Texas /0504	(12/12/00)	
610	Universal Dairy Equipment	(12/13/90)	
	11100 N. Congress Avenue		
	Kansas City, Missouri 64153		
	(Mfg. by: Alfa Laval Agri, Inc.		
	Kansas City, Missouri 64153-1296)		
	12.05 Tubular Heat Exchange		
	for Milk and Milk Products	ers	
886	API Ketema Heat Transfer Technology	(7/16/96)	
	2300 W. Marshall Drive		
	Grand Prairie, Texas 75051		
438	APV Americas Heat Transfer	(12/10/84)	
	395 Fillmore Avenue		
	Tonawanda, New York 14150		
248	Allegheny Bradford Corp.	(4/16/73)	
	P.O. Box 200, Route 219 South		
	Bradford, Pennsylvania 16701		
243	Babson Brothers Company	(10/31/72)	

886	API Ketema Heat Transfer Technology	(7/16/96)
	2300 W. Marshall Drive	
	Grand Prairie, Texas 75051	
438	APV Americas Heat Transfer	(12/10/84)
	395 Fillmore Avenue	
	Tonawanda, New York 14150	
248	Allegheny Bradford Corp.	(4/16/73)
	P.O. Box 200, Route 219 South	
	Bradford, Pennsylvania 16701	
243	Babson Brothers Company	(10/31/72)
	Dairy Systems Division	
	20903 West Gale Avenue	
	Galesville, Wisconsin 54630-0659	
605	Waukesha Cherry-Burrell	(8/30/90)
	Process Equipment Division	
	P.O. Box 35600	
	Louisville, Kentucky 40232-5600	

103	Chester-Jensen Co., Inc.	(6/6/58)
	5th & Tilghman Sts., P.O. Box 908	
	Chester, Pennsylvania 19016	
824	DASI Industries, Inc.	(3/17/95)
	214 Sherlake Lane	
	Knoxville, Tennessee 37922	
	(Mfg. by: Sacome Incapsa	
	30001 Murcia Spain)	
712	Enerquip, Inc.	(2/24/93)
	611 North Road	
	P.O. Box 467	
	Medford, Wisconsin 54451	
889	FMC Corporation-FranRica Systems	(9/5/96)
	P.O. Box 30127	
	Stockton, California 95213-0127	
298	Feldmeier Equipment, Inc.	(1/28/85)
	6800 Town Line Road	
	P.O. Box 474	
	Syracuse, New York 13211	
217	Girton Manufacturing Co.	(1/31/71)
	P.O. Box 900	
	Millville Pennsylvania 17846	
616	ITT Standard	(1/4/91)
010	175 Standard Parkway	
	Cheektowaga New York 14227	
711	Kusel Fouinment Co	(2/24/03)
/ 11	820 West Street	(4/24/93)
	Watertown Wisconsin 5300/	
228	Paul Mueller Co	(6/28/72)
£30	P O Box 828	(0/20/72)
	Springfield Missouri 65801	
06	C E Pogers Co	(2/21/64)
90	1805 Emotage Doad D.O. Box 119	(3/31/04)
	More Minnesota 55051	
520	Scheming Systems	(610100)
234	Scherping Systems	(0/0/00)
	Winsted Minnesota 55205	
071	Willisted, Millinesota 55595	(7/2/09)
9/1	400 Bilot Court	(//2/90)
	Waysalta Illinois 52199	
(16	Wauseka, Illinois 55188	(5 (2 (01)
014	D O Der 170	(3/2/91)
	P.O. BOX 1/9	
	8400 Lake View Parkway, Suite 500	
	Pleasant Prairie, wisconsin 55158	
	(Mig. by: Tetra Pak Stainless Equipmen	it AB
	P.O. BOX 64	
	Bruggaregatan 25, 8-221 00	
0.51	Lund, Sweden)	(1/20/00)
951	Inermaline, Inc.	(1/30/98)
	180 · 3/th Street N.W.	
(22	Auburn, Washington 98001	1611.000
632	Yula Corporation	(6/4/91)
	330 Bryant Avenue	
	Bronx, New York 10474	
	13-09 Farm Milk Cooling and Hold	ling Tanks
802	Refinox S.A. DE C.V.	(11/10/94)
	Ind. Torreon, Coah, Mexico	
	(US Rep.: James Read	
	M. E. Stainless	
	601 High Plain Drive	
	Bel Air, Maryland 21014)	
49R	Alfa Laval Agri, Inc.	(12/5/56)
	11100 North Congress Avenue	(==) ()()
	Kapsas City Missouri 64152	
	Nanoas City, Missouri 04155	

240	Babson Brothers Company	(9/6/72)
	Dairy Systems Division	
	P.O. Box 659	
	Galesville, Wisconsin 54630	
	(Mfg. by: Paul Mueller Co.	
	1600 West Phelps Street	
	Springfield, Missouri 65801)	
4R	Dairy Equipment Co.	(6/15/56)
	1919 S. Stoughton Road	
	Madison, Wisconsin 53708-8050	
12R	Paul Mueller Co.	(7/31/56)
	1600 W. Phelps, P.O. Box 828	
	Springfield, Missouri 65801	
611	Universal Dairy Equipment	(12/13/90)
	11100 N. Congress Avenue	
	Kansas City, Missouri 64153	
	(Mfg. by: Alfa Laval Agri Inc.	
	Kansas City, Missouri 64153-1296)	

16-05 Evaporators and Vacuum Pans for Milk and Milk Products

132	APV Americas	(10/26/60)
	182 Wales Avenue	
	Tonawanda, New York 14150	
277	Contherm, Inc.	(8/19/76)
	P.O. Box 352, 111 Parker Street	
	Newburyport, Massachusetts 01950	
500	Dedert Corporation	(4/9/87)
	20000 Governors Drive	
	Olympia Fields, Illinois 60461	
186R	Marriott Walker Corp.	(9/6/66)
	925 E. Maple Road	
	Birmingham, Michigan 48011	
273	Niro, Inc.	(5/20/76)
	Evaporator Division	
	9165 Rumsey Road	
	Columbia, Maryland 21045	
107R	C.E. Rogers Co.	(7/31/58)
	P.O. Box 118	
	1895 Frontage Road	
	Mora, Minnesota 55051	

17-09 Formers, Fillers and Sealers of Single Service Containers for Fluid Milk and Fluid Milk Products

939	BWI KP Aerofill	(10/16/97)	
	807 West Kimberly Road		
	Davenport, Iowa 52808-3848		
382	SIG Combibloc, Inc.	(4/15/83)	
	4800 Roberts Road		
	Columbus, Ohio 43228		
	(Mfg. by: PKL Verpackungsystems, Germany)		
192	Evergreen Packaging	(1/3/67)	
	2400-6th Street S.W., P.O. Box 3000		
	Cedar Rapids, Iowa 52406		
488	BWI Fords Holmatic, Inc.	(12/22/86)	
	1750 Corporate Drive, Suite 700		
	Norcross, Georgia 30093		

619	Hassia Verpackungsmaschinen GmbH	(2/22/91)
	Heerweg 19	
	D-63691 Ranstadt	
	Germany	
	(US Rep.: Hassia USA, Inc.	
	1210 Campus Drive West	
	Morganville, New Jersey 07751)	
735	Kvalitetsproduktion AB	(6/11/93)
	S-693 29 Degerfors, Sweden	
	(US Rep.: Flowtech, Inc.	
	1900 Lake Park Drive, Suite 345	
	Smyrna, Georgia 30080)	
330	Milliken Packaging	(8/26/80)
	P.O. Box 736	
	White Stone, South Carolina 29353	
	(Mfg. by: Chubukkikai, Japan)	
442	Milliken Packaging	(3/21/85)
	P.O. Box 736	
	White Stone, South Carolina 29386	
137	Elopak, Inc.	(10/17/62)
	30000 South Hill Road	
	New Hudson, Michigan 48165	
941	Oden Corporation	(10/28/97)
	255 Great Arrow Avenue	
	Buffalo, New York 14207-3024	
989	PACK LINE, Ltd.	(11/24/98)
	4, Hapatish Street	
	Holon 58815	
	Israel	
	(US Rep.: Rabbeco, Inc.	
	2601 Miles Road	
	Warrensville Heights, Ohio 44128)	
281	Purity Packaging Corp.	(11/8/77)
	800 Kaderly Road	
	Columbus, Ohio 43228	
	(Mfg. by: Purity Packaging Corp.	
	25 Aylmer Street	
	Peterborough, Ontario, Canada K9J 6Y8)	
967	RAPAK	(6/18/98)
	20939 Cabot Boulevard	
221	Hayward, California 94545	11 11 mm
924	Robert Bosch GmbH	(6/4/97)
	P.O. Box 1127	
	D-71301	
	Waiblingen, Germany	
	(US Rep.: Robert Bosch Corporation	
	9890 Red Arrow Highway	
100	Bridgman, Michigan 49106)	(0.125.10()
482	Serac, Inc.	(8/25/80)
	300 westgate Drive	
601	Carol Stream, Illinois 60188	((10,10,2))
081	Shikoku Kakoki Co., Ltd.	(0/8/92)
	No. 10-01 Nishinokawa	
	Taronachisu, Kitajima-Cho	
	dus Bas - Florada Jac	
	(US KCP.: Elopak, mc.	
	New Hudson Michigan (8165)	
220	Tetra Pey Inc	(4/24/71)
220	AF L Fast La dustrial Products	(4/24//1)
	451 East moustrial Boulevard	
2.5.1	Minneapous, Minnesota 55415	(1)((100))
351	Tetra Pak, Inc.	(1/6/83)
	1287 Barclay Blvd.	
	Buffalo Grove, IL 60089	
	(Mfg. by: A.B. Tetra	
	Italy)	

	275 Fountainebleau Boulevard, Suite 247	
	Miami, Florida 33172	
	(Mfg. by: Time Pack	
	GmbH, Weissensburg, Germany)	
19-0 Ice	04 A1 Batch and Continuous Freezers es, and Similarly Frozen Dairy Foods, a	for Ice Cream, as Amended
141	Waukesha Cherry-Burrell P.O. Box 35600	(4/15/63)
	Louisville, Kentucky 40232-5600	
146	Waukesha Cherry-Burrell Corp. P.O. Box 35600	(12/10/63)
	Louisville, Kentucky 40232-5600	
286	Tetra Pak Hoyer, Inc.	(12/8/76)
	P.O. Box 280	
	Lake Geneva, Wisconsin 53147 (Mfg. by: Tetra Pak Hoyer APS	
200	Denmark)	(2.10.102)
377	Emery Inompson Machine & Supply Co.	(3/9/82)
	Bronx, New York 10452	
	22-07 Silatype Storage Tank	re.
	for Milk and Milk Products	.3
154	APV Americas - Lake Mills	(2/10/65)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551	
160	DCl, Inc.	(4/5/65)
	P.O. Box 1227, 600 No. 54th Avenue	
	St. Cloud, Minnesota 56301	
312	Feldmeier Equipment, Inc.	(9/15/78)
	6800 Town Line Road	
	P.O. Box 474	
	Syracuse, New York 13211	
439	JV Northwest, Inc.	(1/22/85)
	390 S. Redwood Street	
	Canby, Oregon 97013	
155	Paul Mueller Co.	(2/10/65)
	1600 W. Phelps, P.O. Box 828	
	Springfield, Missouri 65801	
503	Ripley Stainless, Ltd.	(5/1/87)
	RR #3, Suite 41	
	Summerland, British Columbia V0H 1Z0	
	(Not available in the USA)	
479	Scherping Systems	(8/3/86)
	801 Kingsley Street	
	Winsted, Minnesota 55395	
675	Stainless Fabrication, Inc.	(4/22/92)
	4455 W. Kearney	
	Springfield, Missouri 65803	
165	Walker Stainless Equipment Co., Inc.	(4/26/65)
	625 State Street	
	New Lisbon, Wisconsin 53950	
23	•02 Equipment for Packaging Viscous I	Dairy Products

694 IPFO International, Inc.

(9/23/92)

174 APV Crepaco (9/28/65) A Division of APV North America, Inc. 100 South CP Avenue Lake Mills, Wisconsin 53551-1799

902	A.T.S. Engineering, Inc.	(1/10/97)
	7270 Torbram Road, Unit 23	
	Mississauga, Ontario	
	Canada L4T 3Y7	
	(US Rep.: L and A Package Sales	
	356 Millstone Road	
	Clarksburg, New Jersey 08510	
	and Packaging Specialist	
	4500 Greenville Avenue	
2/1	Dallas, Texas 75206)	(0.115.002)
366	AUTOPPROD, Inc.	(9/15/83)
	5355 - 115th Avenue N	
065	DENIHU CASTI Verneels	(5/27/09)
903	ungsmaschinen GmbH	()/2//90)
	lagenherøstraße 1	
	D-41468 Neuss	
	Germany	
	(US Rep.: Autoprod, Inc.	
	5355 - 155th Avenue N	
	Clearwater, Florida 34620)	
868	Cryovac Division	(3/5/97)
	W.R. Grace & Co-Conn	
	P.O. Box 464	
	Duncan, South Carolina 29223-0464	
853	Elmar Industries	(10/11/95)
	200 Gould Avenue, P.O. Box 245	
	Buffalo, New York 14043-0245	
674	Hayssen Manufacturing	(4/20/92)
	225 Spartangreen Boulevard	
	Duncan, South Carolina 29334	
447	GEI International, Inc.	(7/22/85)
	700 Pennsylvania Drive	
	Exton, Pennsylvania 19341-0439	
942	Oden Corporation	(10/28/97)
	255 Great Arrow Avenue	
	Buffalo, New York 14207-3024	
870	Phoenix Engineering & Design Co.	(3/22/96)
	4634 Case Drive, P.O. Box 1467	
	Janesville, Wisconsin 53546	
343	Tetra Pak Hoyer, Inc.	(7/6/81)
	P. O. Box 280	
	Lake Geneva, Wisconsin 53147	
	(Mfg. by: Alfa Hover, Denmark)	
679	Consolidated Biscuit Co.	(6/1/92)
	312 Rader Road	(-/-//
	McComb. Ohio 45858	
635	Interbake Dairy Ingredients Div	(7/10/91)
000	2821 Emerywood Parkway, Suite 210	
	Richmond, Virginia 23294	
760	Iordan Manufacturing. Inc.	(2/23/94)
	1688 County Road 192	(=/=5///=)
	Crossville, Alabama 35962	
537	Osgood Industries, Inc.	(7/19/88)
	601 Burbank Road	
	Oldszmar, Florida 34677	
990	PACK LINE. Ltd.	(11/24/98)
	4, Hapatish Street	(,=,,,))
	Holon 58815	
	Israel	
	(US Rep.: Rabbeco, Inc.	
	2601 Miles Road	
	Warrensville Heights, Ohio 44128)	
	(, child in the state of the s	

666	RapidPak	(3/5/92)
	2530 West Everett Street	
740	Appleton, Wisconsin 54914-4958	((125/02)
/40	11002 Decimal Drive	(0/25/95)
	Louisville Kentucky 40299	
222	Sweetheart Packaging	(11/15/71)
	10100 Reistertown Road	
	Owing Mills, Maryland 21117	
891	World Cup Packaging Corporation	(9/20/96)
	777 Progressive Lane	
	South Beloit, Illinois 61080	
	24-02 Non-coil Type Batch Paste	urizers
158	APV Americas - Lake Mills	(3/24/65)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
187	DCI, Inc.	(9/26/66)
	P.O. BOX 1227, 000 NO. 54th Avenue St. Cloud. Minnesota 56302	
166	Paul Mueller Co.	(4/26/65)
	P.O. Box 828	
	Springfield, Missouri 65801	
878	Walker Stainless Equipment	(5/14/96)
	625 State Street	
	New Lisbon, Wisconsin 53950	
	25-02 Non-coil Type Batch Proc for Milk and Milk Product	essors s
159	APV Americas - Lake Mills	(3/24/65)
	100 South CP Avenue	
100	Lake Mills, Wisconsin 53551-1799	(0)2()(()
188	DCI, Inc. P.O. Boy 1227, 600 No. 54th Avenue	(9/26/66)
	St. Cloud. Minnesota 56301	
725	Inox-Tech, Inc.	(4/14/93)
	6705 Route 132	
	Ville Ste-Catherine	
	Quebec, Canada JOL 1E0	
	(US Rep.: Michael Ripka, Pres.	
	Dionex	
	Pavallup Washington 08373)	
710	Lee Industries Inc.	(2/10/93)
/ 10	P.O. Box 687	(2/10//5)
	514 West Pine Street	
	Phillipsburg, Pennsylvania 16866	
167	Paul Mueller Co.	(4/26/65)
	P.O. Box 828	
	Springfield, Missouri 65801	
687	SANIFAB	(8/3/92)
	528 North Street	
440	Stratford, Wisconsin 54484	(0/1/05)
448	Scherping Systems	(8/1/85)
	Winsted Minnesota 55205	
520	Stainless Fabrication Inc	(12/8/87)
140	4455 W. Kearney	(12/0/0/)
	Springfield, Missouri 65803	
837	Viatec Process Incorporated	(7/10/95)
	500 Reed Street	
	Belding Michigan 48809	

202	Walker Stainless Equip. Co., Inc.	(9/24/68)
	625 State Street, P.O. Box 202	
	New Lisbon, Wisconsin 53950-0202	

26-03 Sifters for Dry Milk and Dry Milk Products

Andritz Sprout-Bauer	(1/28/94)	
35 Sherman Street		
Muncy, Pennsylvania 17756		
Kason Corp.	(7/28/82)	
67-71 East Willow Street		
Millburn, New Jersey 07041		
Midwestern Industries, Inc.	(10/11/84)	
915 Oberlin Road, P.O. Box 810		
Massillon, Ohio 44648-0810		
Rotex, Inc.	(8/10/66)	
1230 Knowlton Street		
Cincinnati, Ohio 45223		
Separator Engineering, Ltd.	(11/4/91)	
810 Ellingham Street		
Pointe Clair, Quebec, Canada H9R 3S4		
(US Rep.: Kason Corp.		
1301 E. Linden Avenue		
Linden, New Jersey 07036)		
Sweco, Inc.	(9/1/65)	
(Division of Emerson Electric Company)		
7120 Buffington Road		
Florence, Kentucky 41042		
	Andritz Sprout-Bauer 35 Sherman Street Muncy, Pennsylvania 17756 Kason Corp. 67-71 East Willow Street Millburn, New Jersey 07041 Midwestern Industries, Inc. 915 Oberlin Road, P.O. Box 810 Massillon, Ohio 44648-0810 Rotex, Inc. 1230 Knowlton Street Cincinnati, Ohio 45223 Separator Engineering, Ltd. 810 Ellingham Street Pointe Clair, Quebec, Canada H9R 3S4 (US Rep.: Kason Corp. 1301 E. Linden Avenue Linden, New Jersey 07036) Sweco, Inc. (Division of Emerson Electric Company) 7120 Buffington Road Florence, Kentucky 41042	Andritz Sprout-Bauer(1/28/94)35 Sherman StreetMuncy, Pennsylvania 17756Kason Corp.(7/28/82)67-71 East Willow Street(10/11/84)Millburn, New Jersey 07041Midwestern Industries, Inc.Midwestern Industries, Inc.(10/11/84)915 Oberlin Road, P.O. Box 810Massillon, Ohio 44648-0810Rotex, Inc.(8/10/66)1230 Knowlton Street(11/4/91)810 Ellingham Street(11/4/91)90inte Clair, Quebec, Canada H9R 3S4(US Rep.: Kason Corp.1301 E. Linden Avenue(11/45)Linden, New Jersey 07036)(9/1/65)Sweco, Inc.(9/1/65)(Division of Emerson Electric Company)7120 Buffington RoadFlorence, Kentucky 41042(11/42)

27-03 Equipment for Packaging Dry Milk and Dry Milk Products

353	All-Fill, Inc.	(3/2/82)
	418 Creamery Way	
	Exton, Pennsylvania 19341	
935	Bossar S.A.	(8/8/97)
	Poligono Industrial Roca	
	C/. San Marti s/n.	
	08100 Martorelles	
	(Barcelona)	
	Spain	
	(US Rep.: Hayssen Manufacturing Co.	
	225 Spartangreen Blvd.	
	Duncan, South Carolina 29334)	
831	Custom Equipment Design	(5/9/95)
	1057 Highway 80 East, P.O. Box 4807	
	Monroe, Louisiana 71203	
618	Hayssen Manufacturing Company	(2/18/91)
	225 Spartangreen Boulevard	
	Duncan, South Carolina 29334	
	(Mfg. by: Yamato Scale Co.	
	Akasi, 673, Japan)	
625	Ishida Company, Ltd.	(4/2/91)
	44, Sanno-Cho, Shogoin	
	Sakyo-Ku, Kyoto, Japan	
	(US Rep.: Heat & Control	
	21121 Cabot Blvd.	
	Hayward, California 94545-1132)	

922	Ishida Co., Ltd.	(5/9/97)	
	44 Sanno-Cho, Shogoin		
	Sakyo-Ku		
	Kyoto, Japan		
	(US Rep.: Heat & Control, Inc.		
	21121 Cabot Boulevard		
	Hayward, California 94545-1132)		
409	GEI International, Inc.	(10/31/83)	
	700 Pennsylvania Drive		
	Exton, Pennsylvania 19341-0439		
905	Pacmac, Inc.	(2/13/97)	
	1161 Armstrong Avenue		
	P.O. Box 360		
	Fayetteville, Arkansas 72702-0360		
895	Spiroflow-Orthos Systems, Inc.	(11/27/96)	
	2806 Gray Fox Road		
	Monroe, North Carolina 28110		
497	Triangle Package Machinery Co.	(2/26/87)	
	6655 West Diversey Avenue		
	Chicago, Illinois 60635		
	28-03 Flow Meters for Milk and M	ilk Products	
270	ABB Instrumentation. Inc.	(2/9/76)	

	P.O. Box 20550	
	Rochester, New York 14602-0550	
272	Accurate Metering Systems, Inc.	(4/2/76)
	1651 Wilkening Court	
	Schaumburg Illinois 60173	
253	Badger Meter Inc	(1/2/74)
	4545 W Brown Deer Road	(1/ 4/ / 1)
	P O Box 23000	
	Milwaukee Wisconsin 53223	
884	Bailey-Fischer & Porter GmbH	(7/12/96)
001	Dransfeld Strasse Gottingen 37079	(//1///0)
	Germany	
	(US Rep : Bailey-Fischer & Porter	
	125 F. County Line Road	
	Warminster, Pennsylvania 18974)	
956	Blancett Fluid Flow Meters	(3/19/98)
	100 E. Felix Street South, Suite 190	(5) - 2) 2 - 2)
	Fort Worth, Texas 76115-3548	
979	Bopp & Reuther Messtechnik GmbH	(9/9/98)
	Carl-Reuther Strasse 1	01212-1
	D-68305 Mannheim	
	Germany	
	(US Rep.: Metron Technology	
	2005 - 10th Street	
	Boulder, Colorado 80302)	
359	Brooks Instrument Division	(6/11/82)
	407 West Vine Street	
	Hatfield, Pennsylvania 19440	
	(Mfg. by: Fisher-Rosemount Technologies of	de Flujo S.A. de C.V.
	Avenida Miguel de Cervantes 111	
	Complejo Industrial Chikuahua	
	Chihuahua, Chihuahua	
	31109 Mexico)	
660	Danfoss A/S	(11/20/91)
	DK-6430	
	Nordborg, Denmark	
	(US Rep.: Danfoss Electronics	
	2995 Eastrock Drive	
	Rockford, Illinois 61109)	

950	Delta M Corp.	(1/19/98)
	1003 Larsen Drive	
	Oak Ridge, Tennessee 37830	
692	Endress & Hauser Flowtec AG	(9/14/92)
	Kägenstrasse 7	
	CH · 4153 Reinach, Switzerland	
	(US Rep.: Endress & Hauser, Inc.	
	2350 Endress Place	
	Greenwood, Indiana 46143)	
226	Bailey Fischer & Porter Co.	(12/9/71)
	125 E. County Line Road	
	Warminster, Pennsylvania 18974	
477	Flowdata, Inc.	(7/31/86)
	1817 Firman Drive	
= ~ (Richardson, Texas 75081-1826	
506		(6/17/87)
	4250 East Broadway Road	
224	The Foxboro Company	(11/16/71)
224	33 Commercial Street	(11/10/71)
	Foxboro Massachusetts 02035	
717	Gemu Valves Inc	(3/4/03)
/ 1 /	3800 Camp Creek Parkway	(J/T/9J)
	Ste. 102. Bldg. 2400	
	Atlanta, Georgia 30331	
649	Geo Technology Corporation	(10/2/91)
	12312 E. 60th Street	
	Tulsa, Oklahoma 74146	
661	Alfa Laval Flow, Inc.	(11/21/91)
	G & H Division	
	8201 - 104th Street, P.O. Box 581909	
	Pleasant Prairie, Wisconsin 53158-0909	
630	Halliburton Services	(5/28/91)
	Drawer 1431	
	Duncan, Oklahoma 73536-0346	
574	Aaliant	(10/12/89)
	150 Venture Boulevard	
	P.O. Box 4585	
512	Spartanburg, South Carolina 29305	(0 (17 (07)
512	107 Kitty Hawk Lane	(8/1//8/)
	Flizabeth City, North Carolina 27000 459	5
744	Honeywell IAC	(11/16/02)
/ 11	1100 Virgina Drive	(11/10/93)
	Fort Washington Pennsylvania 19034	
	(Mfg. by: Yamatake Corporation	
	Shonan Factory, 500 Ohmagari	
	Shamukawa-Cho Kova-gun	
	Kanagawa 253-01 Japan)	
733	Honeywell, Inc.	(5/18/93)
	16404 Black Canyon Highway	
	Phoenix, Arizona 85023-3095	
	(Mfg. by: Endress & Hauser Flowtec AG	
	CH-4153 Reinach	
	Switzerland)	
265	Flow Automation	(3/10/75)
	9303 Sam Houston Parkway South	
	Houston, Texas 77099-5298	
535	FMC Invalco, Inc.	(7/12/88)
	(An FMC Corporation Subsidiary)	
	F.U. BOX 1185	
	nutchinson, Kansas 6/504	

764	Yokogawa Industrial Automation America I 4 Dart Road Newnan, Georgia 30265-1040	nc. (4/22/94)
	(Mfg. by: Yokogawa Electric Corp. 2-9-32 Nakacho	
840	Musashino-shi, Tokyo, 180 Japan) KOBOLD Instr. Inc.	(7/17/95)
	Pittsburgh, Pennsylvania 15205 (Mfg. by: KOBOLD Messring GmbH Frankfort HRB 29376 Germany)	
871	KOBOLD Instr. Inc. 1801 Parkway View Drive Pittsburgh, Pennsylvania 15205 (Mfg. by: Flowdata, Inc. 1817 Firman Drive	(3/28/96)
500	Richardson, Texas 75081-1826)	(7 (10 (00)
529	7 Dearborn Road Peabody, Massachusetts 01960 (Mfg. by: Altometer, Holland)	(5/18/88)
755	Liquid Controls LLC 105 Albrecht Drive	(2/21/94)
	(Mfg. by: Processautomatic Box 117 61070 Vagnharad, Sweden)	
972	Liquid Controls, LLC 105 Albrecht Drive Lake Bluff, Illinois 60044-2242 (Mfg. by: Rheonik Messgerate GmbH Rudolph-Diesel-Str. 5	(7/21/98)
778	D-85235 Odelzhausen, Germany) Magnetrol Intl., Inc. 5300 Belmont Road Downers Grove, Illinois 60515	(7/27/94)
378	Micro Motion, Inc. 7070 Winchester Circle Boulder, Colorado 80301	(2/16/83)
932	Nitto Seiko Co., Ltd. 623 Japan, 30 Nobu-Cho Ayabe Kyoto (Mfg. by: Endress & Hauser Flowtec AG CH-4153 Reinach Kagenstrasse 7 Switzerland)	(7/31/97)
0.10	(US Rep.: Endress & Hauser Flowtec AG Division USA 2350 Endress Place P.O. Box 246-1 Greenwood, Indiana 46142)	
938	norax, L.L.C. 8809 Industrial Drive Franksville, Wisconsin 53126	(10/16/97)
729	Peek Measurement, Ltd. Kings Worthy, Winchester Hampshire, England S023 7QA (US Rep.: Peek Measurement 10335 Landsbury, Ste. 300 Houston, Texas 77099-3407)	(4/14/93)

490	Rosemount, Inc. 12001 Technology Drive Eden Prairie, Minnesota 55344 (Mfg. by: Fisher-Rosemount Technological de Flujo	(1/8/87)
	S. A. de C. V. Chihua, Chihuahua 31109 Mexico	
585	Solartron 11321 Richmond Avenue Houston, Texas 77082-2615 (Mfc. by: Solartron, England)	(12/7/89)
587	Schlumberger Ind., Measurement Div. 1310 Emerald Road Greenwood, South Carolina 29646 (Mg. by: Schlumberger, France)	(12/18/89)
550	Sparling Instruments Co., Inc. 4097 N. Temple City Boulevard P.O. Box 5988 El Monte, California 91731	(10/26/88)
715	Thermal Instrument Co. 217 Sterner Mill Road Trevose, Pennsylvania 19053	(2/25/93)
803	Turck, Inc. 3000 Campus Drive Plymouth, Minnesota 55441-2656 (Mfg. by: EGE - Eletronik Ravensberg 34 D-24214 Gehorf Germany)	(11/18/94)
	29-01 Air Eliminators for Mill and Fluid Milk Products	k
340	Accurate Metering Systems, Inc. 1651 Wilkening Court Schaumburg, Illinois 60173	(6/2/81)
662	Alfa Laval FLow, Inc. G & H Division 8201 - 104th Street, P.O. Box 581909 Pleasant Prairie, Wisconsin 53158-0909	(11/21/91)
436	Scherping Systems 801 Kingsley Street Winsted, Minnesota 55395	(11/27/84)
	30-01 Farm Milk Storage Tanl	ks
421	Paul Mueller Co. P.O. Box 828 Springfield, Missouri 65801	(4/17/84)
	31-02 Scraped Surface Heat Excha	angers
290	APV Americas – Lake Mills 100 South CP Avenue Lake Mills, Wisconsin 53551	(6/15/77)
323	Waukesha Cherry-Burrell Process Equipment Division P.O. Box 35600	(7/26/79)
274	Contherm, Inc. 111 Parker Street Newburyport, Massachusetts 01950	(6/25/76)

496	FMC Corp.	
	Fran Rica Systems	(2/23/87)
	P.O. Box 30127	
	Stockton, California 95213-0127	
361	N.V. Terlet	(7/12/82)
	P.O. Box 62	
	7200 AB Zutphen	
	Netherlands	
	(US Agent Manning & Lewis-NJ)	
964	Schroder GmbH & Co. KG	(5/27/98)
	Falkenstr. 51-57	
	D-23564, Lubeck	
	Germany	
	(US Rep.: Schroder N.A. Corp.	
	12780 Westlinks Drive	
	Fort Myers, Florida 33913)	
	32-02 Uninsulated Tanks for N	Ville
	and Milk Products	
397	APV Americas - Lake Mills	(6/21/83)
	100 South CP Avenue	(-//-0/
	Lake Mills, Wisconsin 53551	
268	DCI, Inc.	(11/21/75)
	600 No. 54th Avenue, P.O. Box 1227	
	St. Cloud, Minnesota 56301	
708	Lee Industries, Inc.	(1/12/93)
	P.O. Box 688	
	Phillipsburg, Pennsylvania 16866	
844	Paul Mueller Co.	(8/24/95)
	1600 West Phelps Street	
	Springfield, Missouri 65801	
354	C.E. Rogers Co.	(3/3/82)
	1895 Frontage Road, P.O. Box 118	
(0)	Mora, Minnesota 55051	
683	SANIFAB	(7/9/92)
	A Division of A&B Process Systems Corp).
	P.U. BOX 80 Stratford Wisconsin 54494	
441	Schoming Systems	(2/1/05)
441	Scherping Systems	(3/1/85)
	Winsted Minnesota 55205	
050	Winstee, Mininesota 55595	(10/19/05)
072	1220 State Street	(10/10/93)
	Hastings Michigan 40058	
330	Walker Stainless Equin Co. Inc.	(6/2/81)
557	625 State Street	(0/2/01)
	UP CHIEF ULLER	

33-01 Polished Metal Tubing for Dairy Products

New Lisbon, Wisconsin 53950

310	Allegheny Bradford Corp.	(7/19/78)
	P.O. Box 200 Route 219 South	
	Bradford, Pennsylvania 16701	
812	A.T.I. s.r.l.	(1/26/95)
	Viale Resegone 7	
	22036 Erba (Como)	
	Italy	
	(US Rep.: Norca Corporation	
	185 Great Neck Road	
	Great Neck, New York 11022)	

413	Azco, Inc.	(12/8/83)		(Mfg. by: Machines Collette N.V.	
	Appleton Wisconsin 5/012			Reerdaan 70 R 2160 Wommoleom	
736	Kyaliteteproduktion AP	(6/11/02)		B-2100 wommergem	
150	\$-693.29 Degerfors Sweden	(0/11/95)	014	International Mixing Tech s a #1	(4/0/07)
	(US Rep : Flowtech Inc		714	469 Avenue Louis Herbeaux	(4/9/97)
	1900 Lake Park Drive. Ste 345			F-59240 Dunkerque	
	Smyrna, Georgia 30080)			France	
308	Rath Manufacturing Co., Inc.	(6/20/78)		(US Rep.: I.M.T. USA	
	2505 Foster Avenue	(0/=0//0)		6946 Paseo Laredo	
	Janesville, Wisconsin 53545			San Diego, California 92037)	
368	Rodger Industries Inc.	(10/7/82)	642	Mondomix B.V.	(8/7/91)
	P.O. Box 186, R.R. 1	(Reeweg 13	
	Blenheim, Ontario			P.O. Box 98	
	Canada NOP 1A0			1394 ZH Nederhorst den Berg	
	(Not available in the USA)			The Netherlands	
776	TGPRO	(7/18/94)		(US Rep.: Mondomix	
	Bangkok, Thailand			1 West Illinois Street, Suite 300	
	(US Rep.: Kurt Orban Partners		(00	St. Charles, Illinois 60174)	
	Kurt Orban		680	Quadro Engineering, Inc.	(6/3/92)
	450 Kings Road			613 Colby Drive	
	Brisbane, California 94005)			Waterloo, Ontario	
775	Trent Tube	(7/18/94)		Canada N2V IAI	
	P.O. Box 77			(US Rep.: Quadro, Inc.	
	East Troy, Wisconsin 53120			55 Bleeker Street	
289	Tri-Clover, Inc.	(1/21/77)	766	Milburn, New Jersey 0/041-1414)	14/20/042
	9201 Wilmot Road		/00	159 Cassens Court	(4/28/94)
	Kenosha, Wisconsin 53141			Fenton Missouri 63026-2543	
331	United Industries, Inc.	(10/23/80)	724	Silverson Machines Inc	(4/14/93)
	1546 Henry Avenue		/ = -	P.O. Box 589	
	Beloit, Wisconsin 53511			355 Chestnut Street	
				East Longmeadow, Massachusetts 01028	3
	34-02 Portable Bins			(Mfg. by: Silverson Machines	
916	Custom Metalcraft, Inc.	(4/17/97)		Chesham, England)	
	2332 East Division				
	P.O. Box 10587 GS			36-00 Colloid Mills	
	Springfield, Missouri 65808		808	Boston Shearnump, Inc.	(12/16/04)
647	Thomas Conveyor Company	(9/18/91)	000	170 Linden Street	(12/10/94)
	Tote System Division			Wellesley, Massachusetts 02181-7919	
	P.O. Box 2916		846	IKA Works, Inc.	(9/7/95)
	Fort Worth, Texas 76113-2916			2635 North Chase Parkway, S.E.	
				Wilmington, North Carolina 28405-7499	
	35-00 Continuous Blenders		915	IKA Works, Inc.	(4/17/97)
960	ADMIX loc	12114100		2635 North Chase Parkway, S.E.	
009	ADMIA, IIIC.	(3/14/96)	608	Wilmington, North Carolina 28405-7499	(10/17/00)
	And Manchester New Hamachine 02102 2222		000	19 Normandy Road	(10/1//90)
527	Arde Barinco Inc	(2/15/00)		Newton, Massachusetts 02166	
941	500 Walnut Street	(3/15/88)		(Mfg. by: Kinematica AG	
	Norwood New Jersey 07649			CH-6014 Littau/Lucerne, Switzerland)	
590	Chemineer Inc	(1/23/00)	293	Waukesha Cherry-Burrell	(8/25/77)
110	125 Flagshin Drive	(1/23/90)		611 Sugar Creek Road	
	North Andover Massachusetts 01845			Delavan, Wisconsin 53115	
417	Waukesha Cherry-Burrell	(2/7/84)		28 00 Cottano Choose Vata	
	Process Equipment Division	(4///01)		So-oo conage cheese vars	
	P.O. Box 35600		541	Kusel Equipment Company	(9/16/88)
	Louisville, Kentucky 40232-5600			820 West Street	
825	GEI International, Inc.	(3/30/95)	3.95	stoelting Inc	(5/5/02)
			505	otoetting, me.	()/)/0)
	700 Pennsylvania Drive			502 Highway 67	
	700 Pennsylvania Drive Exton, Pennsylvania 19341			502 Highway 67 Kiel, Wisconsin 53042-1600	

	40-01 Bag Collectors for Dry and Dry Milk Products	Milk
381	Marriott Walker Corp	(4/12/93)
501	925 E. Maple Road	(1/16/05)
	Birmingham, Michigan 48809	
456	C. E. Rogers Company	(9/25/85)
	P.O. Box 118	
	Mora, Minnesota 55051	
	41-01 Mechanical Conveyo	ors
631	Flexicon Corporation	(5/28/91)
	1375 Stryker's Road	
004	Phillipsburg, New Jersey 08865	(11/5/06)
894	Spironow-Orthos Systems, Inc.	(11/5/96)
	Monroe, North Carolina 28110	
	42.01 In-Line Strainers	
855	Flowtech Inc	(10/30/95)
0))	1701 Spinks Drive S.E.	(10/ 50/ 25)
	Marietta, Georgia 30067-8925	
655	Tri-Clover, Inc.	(10/23/91)
	9201 Wilmot Road	
(0)	Kenosha, Wisconsin 53141	(0)(10)(00)
606	Waukesha Cherry-Burrell	(9/18/90)
	Delavan. Wisconsin 53115	
	44-02 Air Hydraulically or Mech	anically
	billen bidpillagin Pomp	3
958	American LEWA, Inc.	(4/15/98)
	Holliston Massachusetts 01746-1490	
	(Mfg. by: LEWA-Herbert Ott GmbH & (Co.
	P.O. Box 1563	
	Ulmer Strasse 10	
	D-71229, Leonburg	
	Germany)	
959	American LEWA, Inc.	(4/15/98)
	132 Hopping Brook Road	
	Holliston, Massachusetts 01746-1499	
	(Mfg. by: LEWA-Herbert Ott GmbH &	Co.
	P.O. Box 1563	
	Ulmer Strasse 10	
	D-/1229, Leonburg	
027	Versa Matic Pump Company	(0/18/07)
93/	6017 Enterprise Drive	(9/10/97)
	Export Pennsylvania 15632-8969	
713	Warren Rupp, Inc., A Unit of IDEXX C	Corp. (2/5/93)
	800 North Main Street	-T. (-MAD)
	Mansfield Obio 44005	
822	Wilden Pump & Engr Co	(6/22/95)
033	22069 Van Buren Street	(0/22/93)
	Grand Terrace California 92313-5651	
805	Tri-Clover	(11/18/94)
	9201 Wilmont Road	
	Kenosha, Wisconsin 53141	
	(Mfg. by: KWW	
	Dusseldorf, Germany)	

	45-00 Cross Flow Membrane M	lodules
807	CeraMem Separations 20 Clematis Avenue	(11/30/94)
786	Watham, Massachusetts 02154 North Carolina SRT, Inc. 221 James Jackson Avenue Cary, North Carolina 27513 (Mfg. by: Tohshin Seiko Co., Ltd. 42-2 Aza Shinmei Tazawa Ohkuma Watari-Cho, Watari-Gun Miyagi 889-23 Japan)	(9/24/94)
	46-01 Refractometers and Optico	I Sensors
981	AW Company	(9/16/98)
	8809 Industrial Drive Franksville, Wisconsin 53126-9337	
785	Bran & Lubbe, Inc. 1025 Busch Parkway Buffalo Grove, Illinois 60089 (Mfg. by: Bran & Lubbe Norderstdt	(9/2/94)
955	GMbH [Germany]) Brimrose Corp. of America	(3/17/98)
///	5020 Campbell Boulevard Baltimore, Maryland 21236-4968	(5/17/70)
859	The Electron Machine Corp. 15820 CR 450 West P.O. Box 2345 Umatilla Elorida 32784	(11/4/95)
800	Epsilon Industrial Inc. 2215 Grand Avenue Parkway Austin, Texas 78728	(10/24/94)
783	James C. Camp dba Advantec Process Systems 95 Wyngate Drive Newnan, Georgia 30265 (Mfg. by: BTG Inc. 2364 Park Central Boulevard Decatur, Georgia 30035-3987)	(9/2/94)
940	K-Patents OY P.O. Box 77 Fin-01511 Vantaa, Finland (US Rep.: K-Patents, Inc. 1804 Centre Pointe Circle, Suite 106 Naperville, Illinois 60563)	(10/23/97)
697	Liquid Solids Control, Inc. P.O. Box 259 Farm Street Upton, Massachusetts 01568	(10/21/92)
751	Maselli Misure S.p.A. Via Baganza, 4/3 43100 Parma, Italy (US Rep.: Maselli Measurements, Inc. P.O. Box 7571 7746 Lorraine Avenue Stockton, California 95267)	(1/20/94)
921	optek-Danulat Inc. 279 South 17th Avenue, Suite 10 West Bend, Wisconsin 53095 (Mfg. by: optek-Danulat, Inc. HaedenkampstraBe 18 D-45143 Essen Germany)	(4/30/97)

767	Foss NIR Systems, Inc.	(6/6/94)
	12101 Tech Road	
	Silver Spring, Maryland 20904	
750	PT Papertech, Inc.	(1/20/94)
	#301 · 2609 Westview Drive	
	North Vancouver	
	B. C. Canada V7N 4M2	
	(US Rep.: BD Services Corporation	
	300 North Commercial Street	
	Bellingham, Washington 98227)	
919	Foss NIR Systems, Inc.	(4/24/97)
	12101 Tech Road	
	Silver Spring, Maryland 20904	
742	Reflectronics, Inc.	(9/15/93)
	3009 Montavesta Road	
	Lexington, Kentucky 40502	
	47-00 Pumps for Cleaning & Sanitizing	y Solutions
897	Ampco Pumps Company	(12/10/96)
	4000 West Burnham Street	
	Milwaukee, Wisconsin 53215	
	50-00 Level Sensing Devices	;
705	Bindicator Company	(12/29/92)
	1915 Dove Street	
	Port Huron, Michigan 48060	
		Malaaa
	51-00 (Formerly 08-17K) Plug-Type	Valves
787	Cipriani, Inc.	(8/27/91)
	Tassalini S.P.A.	
	23195 LaCadena Drive, Suite 103	
	Laguna Hills, California 92653	((10))
772	Alfa Laval Flow, Inc.	(6/10/57)
	G & H Division	
	8201 - 104th Street, P.O. Box 581909	
700	Pleasant Prairie, wisconsin 55158-0909	(0/21/57)
/80	L. C. Thomsen, Inc.	(8/31/5/)
	1505 · 45rd Street	
220	Kenosna, wisconsii 55140	(612172)
239	0.11 East Broadman	(0/3/72)
	Hackensack New Jersey 07601	
788	Puciti S A De C V	(9/12/72)
/00	Alfredo Nobel No. 30	(9/12/72)
	Frace Ind Pte de Vigas	
	Tlalnepantha Mexico	
	(IS Rep · Waukesha Cherry-Burrell	
	611 Sugar Creek Road	
	Delavan Wisconsin 53115)	
781	Robert James Sales Inc	(8/31/0/1)
/01	600 Hertel Avenue Suite 260	(0/31/74)
	Buffalo New York 1/207	
257	Tapaco Products	(4/15/92)
337	2860 Loomic Troil Pood	(4/15/82)
	Plaine, Washington 09220	
	Biaine, wasnington 98230	(0.10.10.5)
111	a control Ent.	(8/2/85)
	01/27 N. MUITAY KOAD	
	Mfg hu Tach Control Triani T	
	(mig. by. reen control, raipel, raiwan)	

790	Tri-Clover, Inc.	(10/15/56)
	9201 Wilmont Road	
	Kenosha, Wisconsin 53141-1413	
759	VNE Corporation	(3/16/78)
	1149 Barberry Drive	
	Janesville, Wisconsin 53545	
761	Waukesha Cherry-Burrell	(12/17/57)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	
	52-01 (Formerly 08-17H) Therm	onlastic
	Plug Type Valves	
907	L"A"UFER International AG	(2/25/97)
	Finkenweg 2	
	D-88709	
	Meersburg, Germany	
	(US Rep.: M. G. Newell Corporation	
	115 N. 20th Street	
	Tampa, Florida 33605)	
577	Ralet-Defay	(11/2/89)
	66, Boulevard Poincare	
	1070 Brussels, Belgium	
	(US Agent GENICANAM, Chazy, New Y	York)
5	3-00 (Formerly 08-17A) Compression	n Type Valves
484	APV Americas - Lake Mills	(10/22/86)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
952	APV Fluid Handling-America	(1/30/98)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
	(Mfg. by: APV Fluid Handling Horsens	A/S
	Temevej 61-63	
	DK-8700 Horsens	
	Denmark)	
730	APV Americas - Lake Mills	(4/21/93)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
552	APV Americas - Lake Mills	(11/23/57)
	100 South CP Avenue	
0/5	Lake Mills, Wisconsin 53551-1799	(2/12/72)
245	Babson Brothers Company	(2/12/73)
	Dairy System Division	
	P.O. BOX 059	
	20903 West Gale Avenue	
	Mfg. by Superior Steipless, Inc.	
	(Mig. by, Superior Stanless, Inc.	
	Delavan Wisconsin 53115)	
443	Badger Meter Inc	(4/30/85)
11)	6116 Fast 15th Street	(4/30/03)
	Tulsa Oklahoma 74112	
686	Bardiani Valvole S.R.L.	(8/3/92)
	Via G. Vittorio, 30/B	
	43045 Fornovo (PR) Italy	
	(US Rep.: Sanchelima Int.	
	1763 Northwest 93rd Avenue	
	Miami, Florida 33172)	
538	Cipriani, IncTassalina S.P.A.	(7/31/88)
	23195 La Cadena Drive, Suite 103	
	Laguna Hills, California 92653	
	(Mfg. by: Fratelli Tassalini, Italy)	

716	Conexiones Inoxidables	(3/4/93)	
	de Puebla S.A. de C.V.		
	Vicente Guerrero No. 211		
	Xicotepec de Juarez		
	Edo, Puebla Mexico		
	(US Rep: Ben Dolphin Consulting		
	4/35 Lansing Drive		
276	Defontaine of America Inc	(1/25/92)	
570	16720 W. Victor Road	(1/23/03)	
	New Berlin Wisconsin 53151		
	(Mfg by: Defontaine SA , Dept Definov		
	3 rue Louis Repault, BP 320		
	44803 Saint-Herblain Cedex		
	France)		
530	Alfa Laval Flow Inc	(5/31/88)	
100	G & H Division	()) () () () ()	
	8201 - 104th Street, P.O. Box 581909		
	Pleasant Prairie, Wisconsin 53158-0909		
	(Mfg. by: Alfa Laval LKM ApS		
	Albuen 31, Box 802		
	DK-6000 Kolding, Denmark)		
607	FLOWSERVE Corporation	(9/25/90)	
	510 Parkway View Drive		
	Pittsburgh, Pennsylvania 15205-1410		
	(Mfg. by: FLOWSERVE Corporation		
	Manderscheidtstr. 19		
	45141 Essen 1, Germany)		
570	LUMACO	(8/9/89)	
	9-11 East Broadway		
	Hackensack, New Jersey 07601		
881	MTS Milchtechnik AG	(6/14/96)	
	Saint Galler Strasse 19		
	CH-9042		
	Speicher AR		
	Switzerland		
	(US Rep.: Mr. James Lucas		
	642 Alvarado St #306		
	San Francisco, California 94114)		
483	On-Line Instrumentation. Inc.	(10/15/86)	
	Rt. 376, P.O. Box 541	(10/10/00)	
	Hopewell Junction, New York 12533		
652	Pierre Guerin SA	(10/4/91)	
	BP.12 - 79210		
	Mauze-Sur-Le-Mignon		
	France		
	(Not Available in the USA)	(0.11.0.19.0)	
221	Puriti, S.A. de C.V.	(9/12/72)	
	Allredo Nobel 59 Erace, Ind. Puente de Vigas		
	Talnepantla Mexico		
	(US Rep : Waukesha Cherry-Burrell		
	611 Sugar Creek Road		
	Delavan, Wisconsin 53115)		
149R	Q-Controls	(5/18/64)	
	Subsidiary of Cesco Magnetics		
	93 Utility Court		
	Rohnert Park, California 94928		
978	Relco Unisystems Corporation	(8/31/98)	
	2281 - 3rd Avenue SW, P.O. Box 1689		
	Willmar, Minnesota 56201		

748	Richards Industries Valve Group 3170 Wasson Road	(1/11/94)
	Cincinnati, Ohio 45209-2381	
762	Stainless Products, Inc.	(12/18/80)
	1649 · 72nd Avenue	
	Somers, Wisconsin 53171.0169	
806	Steri Technologies, Inc.	(11/23/94)
	857 Lincoln Avenue	
	Bohemia, New York 11716	
	(Mfg. by: Aseptomag AG	
	Bachweg 3, Postfach 415	
	CH-3401 Burgdorf	
	Switzerland)	
804	Sudmo North America, Inc.	(11/18/94)
	4786 Colt Road	
	Rockford, Illinois 61109	
	(Mfg. by: Sudmo Schleicher AG	
	Industriester 7 D-73469	
	Reisburg, Germany)	
823	Sudmo North America, Inc.	(3/17/95)
	4786 Colt Road	
	Rockford, Illinois 61109	
	(Mfg. by: Sudmo Schleicher AG	
	Industiester 7 D-73469	
	Riesburg, Germany)	
954	Taylor Valve Technology	(2/25/98)
	8300 S.W. 8th Street	
	Oklahoma City, Oklahoma 73128	
542	L.C. Thomsen, Inc.	(8/31/88)
	1303-43rd Street	
	Kenosha, Wisconsin 53140	
34A	Tri-Clover, Inc.	(10/15/56)
	9201 Wilmot Road	
11-	Kenosha, Wisconsin 53141	10.000
46/	Tuchenhagen North America, Inc.	(1/13/86)
	9165 Rumsey Road	
	Offa by Otto Tuchenhagen West Co	
561	VACU DUDC Inc	(1/26/90)
301	VACO-FURG, IIIC. 214 West Main Street	(1/20/09)
	P O Box 150	
	Fredericksburg Jowa 50630	
584	Valvinox Inc -SGRM Division	(11/27/89)
501	650 Lere Rue.	(11/2//07)
	Iberville-OUE-Canada I2X 3B8	
	(Not Available in the USA)	
796	VNE Corp.	(10/11/94)
	1149 Barberry Drive	
	Janesville, Wisconsin 53547	
	(Mfg. by: EGMO LTD.	
	1 Havotsrim, P.O. 266	
	Nahariya, Israel)	
555	Waukesha Cherry-Burrell	(12/11/57)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	

54-02 (Formerly 08-17B) Diaphragm-Type Valves

565	APV Americas - Lake Mills	(10/22/86)	
	100 South CP Avenue		
	Lake Mills, Wisconsin 53551-1799		
	(Mfg. by: APV Rosista, Inc., W. Germany	& Denmark)	

877	APV Americas – Lake Mills 100 South CP Avenue	(5/14/96)
	Lake Mills Wisconsin 53551,1700	
080	APV Fluid Handling America	(0/15/08)
700	100 South CP Avenue	(9/1)/90)
	Lake Mills Wisconsin 53551 1700	
	(Mfg by: ADV	
	Ung Cormany	
	and Horsons, Donmark)	
615	and horsens, Denmark)	(1.4.01)
015	Asepto	(1/4/91)
	1101 San Antonio Road, #301	
0.1 /	Mountain View, California 94043	
814	Burkert Contromatic Corporation	(2/2/95)
	2602 McGaw Avenue	
	Irvine, California 92714	
	(Mfg. by: Buerkert Steuer-Und Regelted	hnik
	Christian-Buerkert-Str 13-17	
	D-74653 Ingelfinger	
	Germany)	
953	Burkert Contromatic Corporation	(2/2/98)
	2602 McGaw Avenue	
	Irvine, California 92614	
	(Mfg. by: Bukert & Cie	
	B.P. 21	
	Triembach au Val	
	F67220 Ville	
	France)	
745	Casheo. Inc.	(12/9/93)
	P.O. Box 6, Hwy, 140 West	
	Ellsworth, Kansas 67439-0006	
617	Defontaine of America, Inc.	(2/1/91)
	16720 W. Victor Road	(=/ =/ > =)
	New Berlin, Wisconsin 53151	
	(Mfg by Defontaine S A - Dept Define	X
	3 rue Louis Renault, BP 320	
	44803 Saint-Herblain Cedex	
	France)	
856	Flowtech Inc	(10/20/05)
0,0	1000 Lake Bask Drive No. 245	(10/30/93)
	Smurna, Coordia 20090	
627	Comu Values, Inc.	(7/10/01)
03/	Gemu valves, Inc.	(7/10/91)
	5800 Camp Creek Parkway	
	Bidg. 2000, Suite 110	
F I (Atlanta, Georgia 30331	
514	H. D. Bauman Inc.	(8/24/87)
	35 Mirona Road	
	Portsmouth, New Hampshire 03801-53	17
203R	111 Engineered Valves	(11/27/68)
	55 Centerville Road	
	Lancaster, Pennsylvania 1/603-2064	
	55-01 Boot Seal Valves for Milk & M	ilk Products

821	Keofitt A/S	(3/17/95)
	Snaremosvej 27	
	DK-7000 Fredericia	
	Denmark	
	(US Rep.: Keofitt, Inc.	
	c/o Leman	
	2920-3000 Wolff Street	
	Racine, Wisconsin 53404	

	Leak-Protector Plug Valve	
34E	Tri-Clover, Inc. 9201 Wilmot Road	(10/15/56)
	Kenosha, Wisconsin 53141	
	57-01 (Formerly 08-17F) Tank Outle	et Valve
531	Alfa Laval Flow, Inc.	(5/31/88)
	G & H Division	
	Pleasant Prairie, Wisconsin 53158-0909	
534	Lumaco	(6/30/72)
	9-11 East Broadway	
643	Paul Mueller Company	(8/22/91)
0.0	1600 West Phelps	(0/==//1)
	Springfield, Missouri 65801	
	58-00 (Formerly 08-17M) Vacuum E and Check Valves	reakers
843	APV Americas-Lake Mills	(8/24/95)
	100 South CP Avenue	
986	Lake Mills, Wisconsin 53551	(10/26/08)
700	No. 21, Alley 6, Lane 71	(10/20/90)
	Lin-Sen Road	
	Taoyuan, Taiwan (US Rep : Bradford Cast Metals	
	P.O. Box 33	
	Elm Grove, Wisconsin 53122)	
691	Defontaine of America, Inc.	(9/19/92)
	New Berlin, Wisconsin 53151	
	(Mfg. by: Defontaine S.A Dept. Definos	6
	3, rue Louis Renault - BP 329	
	France)	
835	Alfa Laval Flow, Inc.	(6/22/95)
	G & H Division	
	Pleasant Prairie Wisconsin 53158-0909	
	(Mfg. by: Alfa Laval LKM ApS	
	Albuen 31, Box 802	
968	DK-6000 Kolding, Denmark) SINMAG FITTING CORPORATION	(7/2/98)
700	6F, No. 23, Wu-Chuang 6th Road	(1/2/90)
	Wu-Ku Hsiang	
	Taipei Hsien, Taiwan	
	2241 Ouebec Avenue South	
	St. Louis Park, Minnesota 55426)	
834	Stanfos, Inc.	(6/22/95)
	Edmonton, Alberta	
	Canada T6B 2V2	
	(US Rep.: Andron Stainless Corporation	
	Columbia, South Carolina 29203)	
857	Steel & O'Brien, Mfg. Co.	(10/30/95)
	12850 Route 39	
680	Sardinia, New York 14134 VNE Corporation	(8/17/02)
007	1149 Barberry Drive	(0/1//92)
	Janesville Wisconsin 53547	

56-00 (Formerly 08-17E) Inlet and Outlet

908	Waukesha Cherry-Burell	(4/25/97)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	
	50.00 (Formark 09.17D) Automati	Desition
	Displacement Sampler	c Positive
291	Accurate Metering Systems Inc.	(6/22/77)
	(Mfg. by: Diessel, Germany)	
	1650 Wilkening Court	
	Schaumburg Illinois 60173	
284	Bristol Faujoment Co	(11/18/76)
-0 x	210 Reaver Street	(11/10/70)
	P.O. Boy 606	
	Yorkville Illinois 60560-0696	
	101Kvine, 1111015 00 200 00 20	
	60-00 (Formerly 08-17G) Ruptur	e Discs
407	Continental Disc Corp.	(10/14/83)
	3160 W. Heartland Drive	
	Liberty, Missouri 64068	
854	Fike Metal Prod.	(10/17/95)
	Div. Fike Corp.	
	704 South 10th Street	
	Blue Springs, Missouri 64015	
892	Oklahoma Safety Equipment Company	(10/11/96)
	(OSECO)	
	1701 West Tacoma	
	Broken Arrow, Oklahoma 74012	
	61-00 (Formerly 08-171) Steam Inject	ed Heaters
728	ADV Americas	(4/14/02)
120	Heat Transfer Division	(4/14/93)
	305 Fillmore Avenue	
	Tonawanda New York 14150	
811	Hydro-Thermal Corporation	(1/1/95)
UNI	400 Pilot Court	
	Waukesha, Wisconsin 53188	
991	Komax Systems, Inc.	(11/30/98)
	508 East E Street	
	Wilmington, California 90744	
560	Pick Heaters, Inc.	(1/19/89)
	P.O. Box 516	
	West Bend, Wisconsin 53095	
874	Q-Jet DS1, Inc.	(4/2/96)
	704 Powell Lane, P.O. Box 350	
	Lewiston, New York 14092-0350	
	62-01 (Formerly 08-17L) Hose Ass	semblies
795	Able Hose & Rubber, Inc.	(9/14/94)
	2307 E. Hennepin Avenue	
	Minneapolis, Minnesota 55413	
774	The Briggs Co.	(7/18/94)
	3 Bellecor Drive	
	New Castle, Delaware 19720	
758	Crouch Supply Co.	(2/22/94)
	P O Box 163829	
	902 S Jennings	
	Et Worth Tevas 76161	
	rt. worth, rexas /0101	

721Dixon Valve & Coupling Co.(3/23/93)800 High StreetChestertown, Maryland 21620-1196

913	JGB Enterprises, Inc. 115 Metropolitan Drive	(4/9/97)
757	Liverpool, New York 13088 Nelson-Jameson, Inc. P.O. Box 647	(2/21/94)
727	2400 East 5th Street Marshfield, Wisconsin 54449 Nalge Process Technologies Group 924 Marcon Boulevard	(4/14/93)
799	Allentown, Pennsylvania 18103 R/W Connection 936 Links Avenue	(10/21/94)
698	Landisville, Pennsylvania 17538 Sanitary Couplers, Inc. 275 South Pioneer Boulevard	(10/23/92)
700	Springsboro, Ohio 45066 Titan Industries, Inc. P.O. Box 1007	(10/23/92)
	11121 Garfield Avenue South Gate, California, 90280-7590	
	south Gate, Cantonna 70200-7570	
	63-01 (Formerly 08-17R) Sanitar	ry Fittings
380	Allegheny Bradford Corp. P.O. Box 200 Route 219 South	(3/21/83)
79R	APV Americas - Lake Mills 100 South CP Avenue	(11/23/57)
682	Andron Stainless, Ltd. 6170 Tomken Road	(6/30/92)
	Mississauga, Ontario Canada L5T 1X7 (US Rep.: Andron Stainless Corp. 8901 Farrow Road, #101	
349	APN, Inc. 921 Industry Road	(12/15/81)
900	Caledonia, Minnesota 55921 APV Americas – Lake Mills 100 South CP Avenue	(12/31/96)
948	Lake Mills, Wisconsin 53551-1799 ARMATURENWERK HOTENSLEBEN GmbH	(1/2/98)
	39393 Holenslebon Germany (US Rep.: VNE Corporation 1149 Barberry Drive	
621	Janesville, Wisconsin 53547) Bradford Castmetals P.O. Box 33	(2/25/91)
688	Elm Grove, Wisconsin 53122 Swagelok 9760 Shepard Road	(8/4/92)
985	Macedonia, Ohio 44056-1199 CME No. 21, Alley 6, Lane 71 Lin-Sen Road	(10/26/98)
	Taoyuan, Taiwan (US Rep.: Bradford Cast Metals P.O. Box 33 Elm Grove, Wisconsin 53122)	

960	C S E Chiang Sung	(4/24/98)
	Enterprise Co., Ltd.	
	No. 6-19 To Lun Road	
	Ta Tsun Hsiang Chang	
	Hua Shien, Taiwan	
	Republic of China	
	(US Rep.: Kurt Orban Partners	
	450 Kings Road	
	Brisbane, California 94005)	
949	CANDIGRA y CIA, S.A.	(1/2/98)
	C/. Telers, 54-Aptdo. 174	
	17820 Banyoles	
	Spain	
	(Not Available in the USA)	
645	Cipriani, Inc Tassalini S.P.A.	(8/27/91)
	23195 LaCadena Drive, Suite #103	
	Laguna Hills, California 92653	
962	CIVACON	(4/30/98)
	416 E. Alondra Boulevard	
	Gardena, California 90248	
696	Conexiones Inoxidables	(10/1/92)
	de Puebla S. A. de C. V.	
	Vicente Guerrero No. 112	
	Xicotepec de Juarez	
	Edo, Puebla, Mexico	
	(US Rep.: Ben Dolphin Consulting	
	4735 Lansing Drive	
	North Olmsted, Ohio 44070)	
528	Mark IV Industrial	
120	Davco Industrial Division	(3/16/88)
	P O Box 1004	(5/10/00)
	1 Prestige Place	
	Dayton Obio 45401 1004	
677	EVCELATEC Inc	(5/9/02)
0//	EACEL-A-TEC, IIIC.	(5/8/92)
	Monomonoo Fallo Wisconsin 52051	
072	Fostest Lee	(7/21/00)
913	Pastest, Inc.	(//21/98)
	St Paul Minnesota 55114	
947	FLOWMECA	(12/22/07)
/1/	47 rue du Bois Chaland	(12/22/97)
	LISSES	
	91029 Evry Cedex	
	France	
	(US Rep.: FLOWMECA, Inc.	
	19400 Stevens Creek Boulevard, Suite 20	00
	Cuppertino, California 95014)	
838	Food & Dairy Quality Mgmt. Inc. (QMI)	(7/10/95)
	245 E. 6th Street, Suite 416	
(St. Paul, Minnesota 55101	
67R	Alfa Laval Flow, Inc.	(6/10/57)
	G & H Division	
	Blossert Breizie Wisserzie 53150 0000	
025	Pleasant Praine, wisconsin 55158-0909	
947	Caphu	(0/5/97)
	GIIDH	
	Heerweg 19	
	D-03691	
	Ranstadt, Germany	
	(US Rep.: Hassia USA, Inc.	
	1210 Campus Drive West	
	Morganville, New Jersey 07751)	

773	Herrli AG 3210 Kerzers	(7/15/94)
	(US Rep.: VNE Corp. P.O. Box 1698	
	Janesville, Wisconsin 53547)	
917	Irving Polishing & Mfg., Co., Inc. 5704 46th Street	(4/17/97)
	Kenosha, Wisconsin 53144-1899	
454	Jensen Fittings Corp.	(9/11/85)
	107-111 Goundry Street	
0.2.2	North Tonawanda, New York 14120-5998	_
933	King Lai International Co., Ltd.	(7/31/97)
	No. 10, The old Street Youth Industrial Zone	
	Tachia, Taichung	
	Taiwan ROC	
	(Not available in the USA)	
389	Lee Industries, Inc.	(5/31/83)
	P.O. Box 688	
702	Philipsburg, Pennsylvania 16866	(11) (10)
/03	Parker Hannifin Corp.	(11/6/92)
	1005 A Cleaner Way	
	Huntsville Alabama 35805	
200R	Paul Mueller Co.	(3/5/68)
	1600 W. Phelps Street, Box 828	(5/ 5/ 00)
	Springfield, Missouri 65801	
726	Nalge Process Technologies Group	(4/14/93)
	924 Marcon Boulevard	
	Allentown, Pennsylvania 18103	
242	Puriti, S.A. de C.V.	(9/12/72)
	Alfredo Nobel 39	
	Industrial Puente de Vigas	
	Ilainepantia, Mexico	
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115)	
424	Robert-James Sales, Inc.	(8/31/84)
	699 Hertel Avenue, Suite 260	
	Buffalo, New York 14207	
699	Rodger Industries, Inc.	(10/23/92)
	P.O. Box 186	
	Blenheim, Ontario	
	Canada NUP IAU	
060	SINMAG EITTING COPPOPATION	(7/2/09)
909	6F No. 23 Wu Chuang 6th Road	(//2/90)
	Wu.Ku Hsjang	
	Taipei Hsien, Taiwan	
	(US Rep.: MarketNet	
	2241 Quebec Avenue South	
	St. Louis Park, Minnesota 55426)	
334	Stainless Products, Inc.	(12/18/80)
	1649-72nd Avenue, Box 169	
	Somers, Wisconsin 53171	
741	Steel & O'Brien Mfg., Inc.	(8/26/93)
	12850 Route 39	
110	Sardinia, New York 14134	
449	Tech Controls Enterprise Co., Ltd.	(8/2/85)
	Otis Orchard Washington 00027	
	(Mfg hv Tech Control Tainei Taiwan)	
	(

73R	L.C. Thomsen, Inc.	(8/31/57)
	1303-43rd Street	
	Kenosha, Wisconsin 53140	
34R	Tri-Clover, Inc.	(10/15/56)
	9201 Wilmot Road	
0.07	Kenosna, Wisconsin 55141	(10/26/00)
90/	4635 Burgovne Street Units 17 19	(10/26/98)
	Mississuaga Ontario	
	I 4W 1V9 Canada	
	(US Rep.: Steve Byskosh	
	500 Berwick Court	
	Schaumburg, Illinois 60193)	
707	Valvinox, Inc., SG RM Div.	(1/5/93)
	650-1st Street	
	Iberville, Quebec, Canada J2X 3B8	
	(Mfg. by: SG RM, France	
201	Not available in the USA)	
304	VNE Corporation	(3/16/78)
	1149 Barberry Drive	
820	Waukesha Cherry Purrell	(10)17/57
02R	611 Sugar Creak Read	(12/1//5/)
	Delavan Wisconsin 53115	
	Delavali, wiscolisili 55115	
	64-00 (Formerly 08-17N) Pressure Re	educing
	and Back Pressure Regulating Va	ve
782	CASHCO, Inc.	(8/31/94)
	P.O. Box 6	
	Ellsworth, Kansas 67439-0006	
753	Alfa Laval Flow, Inc.	(2/1/94)
	G & H Division	
	8201 - 104th Street, P.O. Box 581909	
	Pleasant Prairie, Wisconsin 53158-0909	
769	Richards Industries Valve Group	(6/6/94)
	3170 Wasson Road	
	Cincinnati, Ohio 45209-2381	
6	5-00 Sight &/or Light Windows & Sight	Indications
	& Contact with Milk & Milk Prod	ucts
849	Jacoby TarBox Division of	(9/25/95)
	Clark Reliance Corp.	
	16633 Foltz Industrial Parkway	
	Strongsville, Ohio 44136	
867	J. M. Canty, Inc.	(2/19/96)
	6100 Donner Road	
	Lockport, New York 14096	
929	Darrell A. Beer	(7/18/97)
	d.b.a. SHAE Industries	
	P.O. Box 1268	
	121 W. North Street	
	Healdsburg, California 95448	
845	L. J. Star Inc.	(9/7/95)
	P.O. Box 1116	
	2201 Pinnacle Parkway	
	Twinsburg, Ohio 44807	
	(Mfg. by: Herberts Industrieglas	
	GmbH & Co.	
	KG, Wuppertal	
	Germany)	
890	Moisture Systems	(9/14/96)
	117 South Street	
	Hashinton Manashanata 017/0	

970	SINMAG FITTING CORPORATION	(7/2/98)
	6F, No. 23, Wu-Chuang 6th Road	
	Wu-Ku Hsiang Tainei Hsien, Taiwan	
	AIS Rep : MarketNet	
	2241 Ouebec Avenue South	
	St. Louis Park, Minnesota 55426)	
974	Steel and O'Brien Mfg., Inc.	(8/7/98)
	12850 Route 39	
	Sardinia, New York 14134	
818	Tri-Clover, Inc.	(3/10/95)
	9201 Wilmot Road	
	Kenosha, Wisconsin 53141-1413	
	68-00 Ball-Type Valves	
898	Fluid Transfer	(12/12/96)
	Division of Lee Ind., Inc.	
	514 W. Pine Street	
	Philipsburg, Pennsylvania 16866	
931	LUMACO	(7/18/97)
	9-11 East Broadway	(.) == (> .)
	Hackensack, New Jersey	
	(Mfg. by: Dairy Pipe Lines, Ltd.	
	Shirehill Industrial Estate	
	Saffron Walden, Essex	
	England)	
	7 3-00 Shear Mixers, Mixers and	Agitators
901	Admix, Inc.	(1/2/97)
	ADDY ROAD Manchester, New Hampshire 02102.2	222
957	Admix Inc	(3/24/09)
///	234 Abby Road	(3/24/90)
	Manchester, New Hampshire 03103-33	332
-		
/	4-00 Sensors and Sensor Fiffings an	d Connections
32	ABB Instrumentation, Inc.	(10/4/56)
	P.O. Box 20550	
_	Rochester, New York 14602-0550	
738	ABB Instrumentation, Inc.	(6/25/93)
	1175 John Street	
- /-	Rochester, New York 14602-0550	14 14 4 10 1
/4/	Alloy Engineering Co., Inc.	(1/11/94)
	304 Seaview Avenue	
==(Ametala Text and Calibration	(10/12/00)
5/0	Ameter Test and Cambration	(10/15/89)
	Recon Somerset Drive	
	Largo Florida 24642	
877	Ametek/US Gauge Division	(3/17/05)
044	PMT Products	(3/1//93)
	820 Pennsylvania Boulevard	
	Feasterville Pennsylvania 19053	
318	Anderson Instrument Co. Inc.	(4/0/79)
010	156 Auriesville Road	
	Fultonville, New York 12072	
865	APV Heat Transfer Tec	(1/25/96)
50)	395 Fillmore Avenue	(1/2)/(70)
	Tonawanda, New York 14150	
	(Mfg. by: Pasilac Electronics	
	Silkelorg, Denmark)	
	construction, position (

428	ARI Industries, Inc.	(9/12/84)	405	Drexelbrook Engineering Co.	(9/27/83)
	381 ARI Court			205 Keith Valley Road	
	Addison, Illinois 60101			Horsham, Pennsylvania 19044	
659	Bindicator Company	(11/20/91)	861	Dwyer Instruments, Inc.	(11/28/95)
	1915 Dove Street			P.O. Box 373	
	Port Huron, Michigan 48060			Michigan City, Indiana 46360	
706	Bindicator Company	(12/29/92)		(Mfg. by: Ametek, US Gauge Div.	
	1915 Dove Street			PMT Products	
	Port Huron, Michigan 48060			820 Pennsylvania Boulevard	
926	BOURDON - SEDEME S.A.	(6/18/97)		Feasterville, Pennsylvania 19053)	
	125, rue de la Marre		977	Efector, Inc.	(8/31/98)
	B.P. 214 41103			A subsidiary of ifm electronic	
	Vendome Cedex			805 Springdale Drive	
	France		=(2	Exton, Pennsylvania 19341	11/121/12/2
	(IIS Rep : Rawson & Co., Inc.		/63	EG & G Berthold Laboritorium Prof.	(4/21/94)
	P O Box 924288			D 75 47 Red Wildhed 1 Commons	Str. 22
	Houston Texas 77202-4288)			US Don : E.C. & C. Borthold USA	
070	Prookfield Eng. Lab. Inc.	(2/20/06)		100 Midland Road	
0/4	brookneid Eng. Lab, Inc.	(3/28/90)		Oak Pidge Tennessee 37830)	
	11 Commerce Boulevard		026	ENEM USA Inc	(0/20/07)
2.1.5	Middleboro, Massachusetts 02346	(2.5.50)	930	ENFM-USA, IIIC.	(8/28/97)
315	Burns Engineering, Inc.	(2/5//9)		lacksopyille Florida 22256	
	10201 Bren Road, East			(Mfg. by: Eerste Nederlandse Fabriek	
	Minnetonka, Minnesota 55343	10.1.10.00		Van Manamatars D.V.	
525	Caldwell Systems Corporation	(3/4/88)		Sahaidam Halland)	
	1200 Diamond Circle, Unit K		= 2/	Scheidam, Holland)	1111/1005
0.4.0	Lafayette, Colorado 80026		524	Flow Technology, Inc.	(1/14/88)
910	CEMCO Mfg., Inc.	(3/7/97)		4250 E. Broadway Road	
	1120 North Peoria		1.0.0	Phoenix, Arizona 85040	
050	Tulsa, Oklahoma 74106-4904	(0.120.10.5)	459	Endress + Hauser, Inc.	(10/17/85)
850	Chicago Stainless Equip.	(9/28/95)		2350 Endress Place	
	1280 S.W. 34th Street			Greenwood, Indiana 46142	
(=>	Palm City, Florida 34990-3308	(10.00)		(Mig. by: Endress + Hauser GmbH	
672	Computer Instruments Corp.	(4/3/92)		Hauptstrasse 1	
	1000 Shames Drive			D-79689 Maulburg, Germany)	
2.1	Westbury, New York 11590		8/6	Fisher-Rosemount Singapore	(5/14/96)
829	DCT Instruments/Sensotec, Inc.	(4/13/95)		Private Limited	
	2080 Arlingate Lane			l Pandan Cresent	
	Columbus, Ohio 43228-4112			Singapore 0512	
	(Mfg. by: Sensotec Inc.			Republic of Singapore	
	2080 Arlingate Lane			(US Rep.: Rosemount, Inc.	
	Columbus, Ohio 43228-4112)			12001 Technology Drive	
862	Delta Controls Corporation	(11/30/95)	500	Eden Prairie, Minnesota 55344)	(2) (22) (00)
	585 Fortson Street		598	FMC Invalco, Inc.,	(3/22/90)
	Shreveport, Louisiana 71107			A FMC Corp. Subsidiary	
586	Diversey Lever Equipment	(12/14/89)		P.O. Box 1183	
	151 Harvey West Boulevard		207	Hutchinson, Kansas 67504-1183	10 11 1 10 0
	Santa Cruz, California 95060		206	The Foxboro Company	(8/11/69)
866	Dovex S.S., Inc.	(1/29/96)		33 Commercial Street	
	770 Tower Drive		0(2	Foxboro, Massachusetts 02035	15 14 10 00
	Medina, Minnesota 55340		903	GLI International, Inc.	(5/4/98)
640	Dresser Industries	(7/16/91)		9020 West Dean Road	
	Instrument Division	(// 10//1)	00/	Milwaukee, Wisconsin 53224	(10.00.00)
	250 East Main Street		984	Garner Industries	(10/20/98)
	Stratford Connections 06/07			4200 North 48th Street	
662	Dresser Industries	(12/4/01)	202	Claud & Cordon C-	(2)27.000
003	Instrument Division	(12/4/91)	592	Claud S. Gordon Co.	(2/27/90)
	210 Old Cata Lanc			DO Rem 500	
	Allford Compating Office			Pickerson d. Illing in COOTA	
	millord, Connecticut 06460			Richmond, Illinois 60071	
668	GP: 50 New York, Ltd.	(3/30/92)	842	Klay Instruments B.V.	(8/18/95)
-----	---------------------------------------	------------	-----	--	------------
	2770 Long Road			Nijverheidsweg 5	
	P.O. Box 1150			NL 7991 CZ Dwingeloo	
	Grand Island, New York 14072			The Netherlands	
633	Griffith Industrial Products Company	(6/21/91)		(Not available in the USA)	
	P.O. Box 111		396	King Engineering Corp.	(6/13/83)
	Putnam, Connecticut 06260			P.O. Box 1228	
749	Haenni Cie & AG	(1/17/94)		Ann Arbor, Michigan 48106	
	CH-3303		893	Kistler-Morse Corporation	(10/31/96)
	Jegenstorf, Switzerland			19021-120th Avenue N.E.	(
	(US Rep.: Haenni Instruments, inc.			Bothell, Washington 98011-9511	
	1107 Wright Avenue		285	K Systems Corp. (Tank Mate Division)	(12/7/76)
	Gretna, Louisiana 70056)			4391 Butterfield Road	
651	HEINRICH KUBLER AG	(10/3/91)		Hillside, Illinois 60162	
	CH-6341 Baar	(620	Larad Equipment	(2/25/91)
	Switzerland		040	213 Airport Drive Extension	
	(US Rep.: Granzow, Inc.			Hopedale Massachusetts 01747	
	2300 Crown Point Executive Drive		501	Lumenite Control Technology Inc	(4/27/87)
	Charlotte North Carolina 28227)			2331 N 17th Avenue	(1/2//0/)
704	Honeywell Inc	(9/14/94)		Franklin Park Illinois 60131	
171	1100 Virginia Drive	()/11/)	506	Magnetrol International	(3/20/00)
	Fort Washington Denneylyania 1003/		370	5300 Belmont Road	(3/20/90)
667	Honormoll Inc.	(12/21/00)		Downers Grove Illinois 60515	
77/	Industrial Controls Div	(12/21/00)	768	MTS Systems Corporation	(6/6/94)
	1100 Viscinio Drivo		/00	Sensors Division	(0/0/94)
	Filler Drive			3001 Sheldon Drive	
000	Fort washington, Pennsylvania 19034			Cary North Carolina 27513	
832	H.O. Trence Co.	(5/12/95)	906	Mettler-Toledo Process	(2/14/97)
	12950 W. Eight Mile Road		100	Analytical Inc	
	Oak Park, Michigan 48237-3288			261 Ballardvale Street	
	(Mfg. by: Bourdon-Sedene			Washington Massachusetts 01887	
	125 Rue De La Marre			(Mfg. by: Mettler-Toledo Process AG	
	41 100 Vendome			ImHackacker 15	
	France)			8902 URDORF Switzerland)	
629	1SE-Magtech	(5/20/91)	627	Milltronics, Inc.	(4/12/91)
	907 Bay Star			P.O. Box 4225	
	Webster, Texas 77598-1531			Peterborough, Ontario	
572	ITT Conoflow	(9/25/89)		Canada K9J 7B1	
	P.O. Box 768, Rt. 78			(US Rep.: Milltronics, Inc.	
	St. George, South Carolina 29477			709 E. Stadium Drive	
961	KDG Instruments	(4/24/98)		Arlington, Texas 76011)	
	Crompton Way		588	Minco Products, Inc.	(12/20/89)
	Crawley, W. Sussex			7300 Commerce Lane	
	RH102YZ England		063	Minneapolis, Minnesota 55432	(1/11/06)
	(Not available in the USA)		803	2400 East 5th Street P.O. Box 647	(1/11/90)
700	Vay Pay/Sepsell Inc	(10/14/04)		2400 East 5th Street, P.O. DOX 047 Marshfield Wisconsin 54/40	
/90	Kay-Kay/Sellsan, Inc.	(10/14/94)		(Mfg. by: Chicago Stainless Equipment	
	1400 Business Center Drive			511 Weston Ridge Drive	
	Mount Prospect, Illinois 60056			Naperville Illinois 60563)	
930	Kamstrup A/S	(7/18/97)	597	NUOVA FIMA S.p.A.	(3/20/90)
	Process Division			Via C. Battisti 59	
	Jacob Knudsens Vej 12			28045 - INVORIO (N0) Italy	
	DK-8230 Abyhoj			(Not available in the USA)	
	Denmark		966	ODEN Corporation	(5/27/98)
	(Not available in the USA)			255 Great Arrow Avenue	
945	Kemotron, Inc.	(11/25/97)		Buffalo, New York 14207	
	1090 Northchase Parkway, Suite 200 So	uth	909	OHMART/VEGA Corporation	(3/4/97)
	Marietta, Georgia 30067			4241 Allendorf Drive	
	(Mfg. by: Kemotron a/s			Cincinnati, Ohio 45209-9961	
	Chr X Alle' 89			(Mfg. by: VEGA Grieshaber KG	
	DK-2800 Lyngby			AM Honenstein 113	
	Donmark)			D-///01 Schiltach	
	Denniark)			Germany)	

983	OHMART/VEGA Corporation 4241 Allendorf Drive	(10/10/98)
	Cincinnati, Ohio 45209	
	(Mfg. by: AM Hohenstein 113 D-77761 Schiltach	
	Germany)	(1.12.10.0)
523	Paper Machine Components, Inc.	(1/3/88)
	Daphury Connecticut 06810	
554	Par Sonics Inc	(11/30/88)
))1	R D #1 - Box 505	(11/30/00)
	Centre Hall, Pennsylvania 16828	
563	PI Components Corp.	(2/13/89)
	1951 Highway 290W	
	Brenham, Texas 77833	
644	Princo Instruments, Inc.	(8/22/91)
	1020 Industrial Highway	
	Southampton, Pennsylvania 18966-4095	5
815	ProMag PM LTD	(2/24/95)
	11552 Merchant Drive	
(07	Baton Rouge, Louisiana 70809	(12/16/06)
48/	Pyromation, Incorporated	(12/10/80)
	Fort Wayne Indiana 46825.5152	
367	RDF Corporation	(10/2/82)
507	23 Flm Avenue	(10/2/02)
	Hudson, New Hampshire 03051	
982	Reotemp Instrument Corporation	(10/08/98)
	11568 Sorrento Valley Road, Suite 10	
	San Diego, California 92121-1313	
495	Rosemount Analytical, Inc.	(2/13/87)
	Uniloc Division	
	2400 Barranca Parkway	
	Irvine, California 92606	
328	Rosemount, Inc.	(5/22/80)
	12001 Technology Drive	
720	Eden Prairie, Minnesota 55344	(= /10/02)
132	Sensor Lec, Inc.	(3/18/93)
	Huntertown Indiana 46748	
784	Sensotec Inc	(9/2/94)
/01	2080 Arlington Lane	()/=//1)
	Columbus, Ohio 43228-4112	
515	Setra Systems. Inc.	(9/14/87)
	159 Swanson Road	(2) = -/ - /)
	Boxborough, Massachusetts 01719	
583	S. I. Controls. Inc.	(11/11/89)
	2248 Obispo Avenue #203	
	Long Beach, California 90806	
873	Smar Equipamentos	(4/2/96)
	Industriasis Ltda.	
	7240 Brittmoore, Suite 118	
	Houston, Texas 77041	
	(Mfg. by: Smar Equipamentos Industrias	is Ltda.
	Av. Dr. Antonio Furian Jr.	
	Serlhozlnko - SP - 14160.000	
	Brazil)	
875	SOR	(4/15/96)
	14685 W. 105th Street	
	Lenexa, Kansas 66215-5964	

896	TBI-Bailey Controls Company 2175 Lockheed Way	(12/3/96)
	Carson City, Nevada 89706	
641	Tempress A/S	(7/16/91)
	Nordlandsvej 64-66	
	DK-8240 Risskor, Denmark	
	(Not available in the USA)	
690	Texas Thermowell, Inc.	(8/25/92)
	P.O. Box 1535	
	Hwy. 96 North	
	Silsbee, Texas 77656	
765	Tri-Clover, Inc.	(4/27/94)
	9201 Wilmot Road	
	Kenosha Wisconsin 53141	
444	Tuchenhagen North America Inc	(6/17/85)
	9160 Red Branch Road	(0/ 1/ 0))
	Columbia Maryland 21045	
	196 Western Avenue	
	Fond du Lac Wisconsin 54936-1458	
754	Valmet Automation	(7/2/95)
/) 1	30 Thomas Drive	
	Westbrook Maine 04092	
	(Mfg. by: Valmet-Finland	
	DO Box 227 SE 22101	
	Tampara Finland)	
410	Vietree Corporation	(11/1/93)
410	200 Inductrial Drive	(11/1/03)
	Soon d Island New York 14072	
770	Wahl Instruments Inc.	(9/10/04)
119	Wall Instruments, Inc.	(0/10/94)
	Ashemville, North Caroline 28904	
522	Wood Instrument Company Inc.	(12/20/07)
744	707 Loffroy Way	(12/28/8/)
	Pound Pock Texas 78664	
= 60	WEISS Instruments Inc.	(5/2//00)
509	WEISS Instruments, Inc.	(3/24/09)
	West Pabylon New York 1170/	
	(Mfg. by: Nuova Eing. Italy)	
600	(Mig. by: Nuova-Fillia, Italy) Websier Instruments Corporation	(4/27/00)
600	250 E. Main Streat	(4/2//90)
	Stratford Connecticut 06/07	
646	WIKA Instrument Corp	(9/10/91)
010	1000 Wiegand Boulevard	()/10/)1)
	Lawrenceville, Georgia 30243	
	(Mfg. by: WIKA Ind. Corp.	
	63911 Klingenberg	
	Germany)	
685	Winter's Thermogauges, Ltd.	(8/3/92)
007	121 Railside Road	())))
	Toronto Ontario	
	Canada M3A 1B2	
	Als Rep · Winter's Thermogauges Inc.	
	6020/2 N Bailey Avenue	
	Duffelo Nor Vork 14220	
0=0	Builaio, New York 14226)	11 10 10 10
879	Zurich Industria E	(6/3/96)
	Comercio LTDA	
	R. Serra da Piedade, 183	
	Sao Paulo - SP - Brazil 03131-080	
	(Not available in the USA)	

The Following Firms Have Not Renewed Their 3-A Symbol Authorization and Effective This Date No Longer are Authorized to Display the 3-A Symbol

02-09 Pumps for Milk and Milk Products

636 Abel Pumps Corporation

- 888 Seeberger GmbH
- 609 Tuthill Corporation
 - 11-05 Plate Type Heat Exchangers for Milk and Milk Products
- 360 Laffranchi Wholesale Co.

16-05 Evaporators and Vacuum Pans for Milk and Milk Products

- 639 Niro Sterner, Inc.
 - 17-09 Formers, Fillers and Sealers of Single Service Containers for Fluid Milk and Fluid Milk Products
- 473 International Paper, Co.

22-07 Silo-type Storage Tanks for Milk and Milk Products

- 168 Waukesha Cherry-Burrell
- 920 Technova, Inc.

24-02 Non-coil Type Batch Processors

161 Waukesha Cherry-Burrell

25-02 Non-coil Type Batch Processors

162 Waukesha Cherry-Burrell

44-02 Air, Hydraulically or Mechanically Driven Diaphragm Pumps

927 Yamada America, Inc.

46-01 Refractometers and Optical Sensors

737 MSC Moisture Systems

53-00 Compression-Type Valves

883 Keystone Hygienic Valve Division

63-01 Sanitary Fittings

391 Stork Food Machinery, Inc.

74-00 Sensors and Sensor Fittings and Connections

638 Millipore Corporation

ADVERTISING INDEX

3-A Sanitary Standards Symbol	
Administrative Council	125
ABC Research Corporation	81
All Quality Assurance Products	122
B & J Repair, Inc.	122
Capitol Vial, Inc.	105
Case Swayne Co.	123
DQCI Services, Inc.	113
Gene-Trak Systems	124
Ingman Laboratories, Inc.	122
Judge, Inc.	122
McGlaughlin Oil Co	81
Nelson Jameson, Inc.	. 109
QA Life Sciences	. 109
Seiberling Associates, Inc.	.113
Walt Disney World	.122
Wisconsin Dept. of Agriculture	.123

In Memory of...

Judith True Frankfort, Kentucky

IAMFES would like to extend our deepest sympathy to the family and friends of Judith True who recently passed away.

Judy served as Treasurer and IAMFES Delegate for the Kentucky Association of Dairy, Food and Environmental Specialists.



August 1-4, 1999 Dearborn, Michigan

SYMPOSIA TOPICS^{*}

- USDA HACCP Implementation Where Have We Been; Where are We Going?
- HACCP in Retail Operations
- Fresh Fruits and Vegetables: Are They Safe Enough?
- Overview of Dairy Plant Regulations
- Dairy Plant HACCP Program
- Dairy Plant Basics
- Globalization of Foodborne Disease
- The Impact of the Presidential Food Safety Initiative (FSI) on Seafood Safety

- Methods for the Detection of Infectious Viruses in Foods
- USDA Risk Assessment of E. coli O157:H7 in Ground Beef
- Pathogen Resistance to Traditional Processing
- Manure and Water: Produce Safety Implications
- Animal Waste Management and Its Relationship to Food Safety
- Science-Based Criteria for Harmonizing Food Safety Regulations
- New Emerging Pathogens Mycobacterium spp.



*Subject to change.



EVENT INFORMATION

EVENING EVENTS

Cheese and Wine Reception Sunday, August 1, 1999, (8:00 p.m. – 10:00 p.m.)

An IAMFES tradition continues for attendees and guests. The reception begins immediately following the Ivan Parkin Lecture on Sunday evening in the exhibit hall.

Exhibit Hall Reception Monday, August 2, 1999, (5:00 p.m. – 6:30 p.m.)

Relax with colleagues and friends in the exhibit hall at the end of the day. Exhibitors showcase the latest developments in the industry at an informal reception.

Historical Adventures Monday, August 2, 1999, (6:00 p.m. – 9:30 p.m.)

Ride a carriage back into history at the Greenfield Village Living Museum. Discover what inspired inventors Henry Ford, Thomas Edison, and Orville and Wilbur Wright. Gather around the antique carousel. Enjoy dinner and spend the evening with friends.

An Evening in Wine Country Tuesday, August 3, 1999, (5:30 p.m. – 10:30 p.m.)

A quiet country evening begins in surroundings reminiscent of an "Old World" wine cellar at Pelee Island Winery, located near Kingsville, Ontario. Then tempt your taste buds in the tropical gardens of Colasanti while exotic birds call to you from the wild.

(When traveling to Canada, proof of citizenship such as voter's registration, passport, or birth certificate is required.)

Take Me Out to the Ballgame Tuesday, August 3, 1999, (6:00 p.m. – 10:30 p.m.)

Cheer yourself silly as the Detroit Tigers take on the Chicago White Sox in one of the oldest baseball stadiums in the US. When the game is over, you can claim to be one of the last fans to visit the original Tiger Stadium before it closes. Tickets and round trip bus transportation included.

IAMFES Awards Banquet Wednesday, August 4, 1999, (6:00 p.m. - 10:00 p.m.)

A special occasion to formally recognize the accomplishments of deserving food safety professionals. An elegant reception and dinner are followed by the awards ceremony. Business attire requested.

TOURS

Great Lakes and "Motor City" Culture Sunday, August 1, 1999, (9:30 a.m. – 3:00 p.m.)

Belle Isle, a 1000 acre island park, beckons you to visit the Dossin Great Lakes Museum and other cultural attractions. Tour the Coast Guard Station on the Detroit River. Then it's smooth sailing to lunch on the waterfront at Sinbad's restaurant. Start your engines at the interactive "Motor City Exhibition" in the Detroit Historical Museum. Race to explore your favorite destinations including the Detroit Institute of Art, the Museum of African American History and the Detroit Science Center.

At Home with the Auto Barons Monday, August 2, 1999, (9:30 a.m. – 3:30 p.m.)

Just for a day, imagine you are a guest in Fair Lane, the 15th and final home of Henry Ford. Stroll through the same rooms as some of the world's most influential people.

Don't forget your invitation for lunch at the Eleanor and Edsel Ford Estate, located on the shores of Lake St. Claire. Architect Albert Kahn created a sense of the English countryside in the home at Grosse Point. Inside, original masterpieces line the walls. Your tour includes the home, the scenic gardens, the pool-house, the garage with Mrs. Ford's custom-built 1952 Lincoln Town Car, and the children's playhouse.

All Things Canadian Tuesday, August 3, 1999, (9:30 a.m. – 3:30 p.m.)

Watch as world famous Canadian Club Whiskey is produced at the Hiram Walker & Sons Distillery. Then stroll through the classical Jackson Park gardens featuring over 12,000 rose bushes in bloom. Soak up the local flavor during lunch at a restaurant in downtown Windsor, Canada. Step inside the log cabin used as terminal of the Underground Railway built by fugitive slave John Freeman Walls.

(When traveling to Canada, proof of citizenship such as voter's registration, passport, or birth certificate is required.)

GOLF TOURNAMENT

FORE! Best-Ball Golf Tournament Sunday, August 1, 1999, (6:00 a.m. – 2:00 p.m.)

A swinging good time at the newest golf course in the area — the Inkster Golf Course. You don't even need to know how to play to win a prize. Golf, transportation, breakfast, lunch and prizes all included in your registration fee.



IAMFES 86th ANNUAL MEETING AUGUST 1-4, 1999 DEARBORN, MICHIGAN

IMPORTANT! Please read this information before completing your registration form.

Meeting Information

Register to attend the world's leading food safety conference.

Registration includes:

- Technical Sessions
- Symposia
- Poster Presentations
- Ivan Parkin Lecture
- Exhibit Hall Admittance
- Cheese and Wine Reception
- Exhibit Hall Reception
- Awards Banquet
- Program and Abstract Book

Registration Information

Please mail the registration form with payment today. Registrations post-marked after July 1, 1999 must pay the late registration fee. Checks should be made payable to: IAMFES, 6200 Aurora Avenue, Suite 200W, Des Moines, Iowa 50322-2863, USA. For faster service, use your credit card and call 800.369.6337, or fax the completed registration form with credit card information to 515.276.8655.

Refund/Cancellation Policy

Registration fees, minus a \$50 processing charge and any applicable bank charges, will be refunded for written cancellations received by July 15, 1999. No refunds will be made after July 15; however, the registration may be transferred to a colleague with written notification. Refunds will be processed after August 6, 1999.

Hotel Information

For reservations, contact the hotel directly and identify yourself as an IAMFES Annual Meeting attendee to receive a special rate of \$102 per night, single or double. Make your reservations as soon as possible, this special rate is available only until July 2, 1999.

Hyatt Regency Dearborn Fairlane Town Center Dearborn, Michigan 48126 Phone: 313.593.1234; Fax: 313.593.3366

EVENTS

(See the preceeding page for detailed descriptions)

Evening Events

Sunday, August 1, 1999 Cheese and Wine Reception (8:00 p.m. – 10:00 p.m.) Monday, August 2, 1999 Exhibit Hall Reception (5:00 p.m. – 6:30 p.m.) Historical Adventures (6:00 p.m. – 9:30 p.m.) Tuesday, August 3, 1999 An Evening in Wine Country (5:30 p.m. – 10:30 p.m.) Take Me Out to the Ballgame (6:00 p.m. – 10:30 p.m.) Wednesday, August 4, 1999

IAMFES Awards Banquet (6:00 p.m. - 10:00 p.m.)

Tours

Sunday, August 1, 1999 Great Lakes and "Motor City" Culture (9:30 a.m. – 3:00 p.m.) (Lunch included) Monday, August 2, 1999 At Home with the Auto Barons

(9:30 a.m. - 3:30 p.m.) (Lunch included)

Tuesday, August 3, 1999 All Things Canadian (9:30 a.m. – 3:30 p.m.) (Lunch included)

Golf Tournament

Sunday, August 1, 1999 FORE! Best-Ball Golf Tournament (6:00 a.m. - 2:00 p.m.)

	MI	EMBERSHI	P RATES
	UNITED STATES	CANADA/ MEXICO	INTERNATIONAL
Membership with Journal of Food Protection and Dairy, Food and Environmental Sanitation (Student Membership)*	\$140.00 (\$70.00)	165.00 (\$95.00)	\$210.00 (\$140.00)
Membership with Dairy, Food and Environmental Sanitation (Student Membership)*	\$85.00 (\$42.50)	\$95.00 (\$52.50)	\$110.00 (\$67.50)
(Student Membership* with Journal of Food Protection) *Full-time student verification required	(\$42.50) All pric	(\$57.50) tes include Shippin	(\$87.50) g & Handling

Prices effective through August 31, 1999

<u>م</u>		REGISTR	TION FORM								
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First		City	State/Province	Country	Postal/Zip Code						
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)FFIC		IAMFES Member s	since: 19								
FOR (in fine	Regarding the Ame	ricans with Disabilities Act, plea	se indicate special requirements you	a may have						

REGISTER BY JULY 1, 1999 TO AVOID LATE REGISTRATION FEES

REGISTRATION FEES:	MEMBERS	NONMEMBERS	AMOUNT
Registration (Awards Banquet included) IAMFES Student Member* Retired IAMFES Member* One Day Registration: Mon. Tues. Wed. Spouse/Companion (Name): Children 15 & Over (Names): Children 14 & Under (Names): *Awards Banquet not included	\$ 245 (\$295 late) \$ 40 (\$ 50 late) \$ 40 (\$ 50 late) \$ 125 (\$150 late) \$ 35 (\$ 35 late) \$ 25 (\$ 25 late) FREE	\$365 (\$415 late) Not Available Not Available \$180 (\$205 late) \$35 (\$35 late) \$25 (\$25 late) FREE	
EVENTS:		# OF TICKETS	
FORE! Best-Ball Golf Tournament (Sunday, 8/1) Historical Adventures (Monday, 8/2) Children 14 and under An Evening in Wine Country (Tuesday, 8/3) Take Me Out to the Ballgame (Tuesday, 8/3) IAMFES Awards Banquet (Wednesday, 8/4)	 \$ 80 (\$ 95 late) \$ 39 (\$ 44 late) \$ 29 (\$ 34 late) \$ 49 (\$ 54 late) \$ 22 (\$ 27 late) \$ 40 (\$ 45 late) 		
TOURS:			
Great Lakes and "Motor City" Culture (Sunday, 8/1) At Home with the Auto Barons (Monday, 8/2) All Things Canadian (Tuesday, 8/3)	\$ 45 (\$ 51 late) \$ 42 (\$ 47 late) \$ 43 (\$ 48 late)		
JOIN IAMFES TODAY AND SAVE!!! (Attach a completed Membership a	pplication)		
TOTAL AMOUNT ENCLOSED			
(CHECK PAYA	ABLE TO IAMFES — US FUNE	DS ON US BANK)	

International Association	ciation of Milk, Food and Environmental Sanitarians 6200 Aurora Avenue, Suite 200W Des Moines, Iowa 50322-2863, USA Phone: 800.369.6337; 515.276.3344 ax: 515.276.8655; E-mail: iamfes@iamfes.org
Credit Card Payments:	Card #
	Exp. Date Name on Card Signature

EXHIBITORS DO NOT USE THIS FORM

Coming**Events**

MARCH

•10, Dairy HACCP Workshop, Madison, WI. This one-day workshop will cover design and implementation of HACCP plans in dairy plants. For additional information, contact the Program Coordinators or Dept. of Food Science, University of Wisconsin-Madison, Madison, WI 53706-1565; Phone: 608.262.3046; Fax: 608.262.6872.

•10-12, Michigan Environmental Health Association 54th Annual Educational Conference. For further information, contact Chuck Lichon at 517.832.6656.

•10-12, Practical HACCP for Food Processors, Sponsored by Silliker Laboratories Group, Inc. Waterfront Hilton, Huntington Beach, CA. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Road, Homewood, IL 60430; Phone: 800. 829.7879; 708.957.7878; Fax: 708. 957.8405.

• 16-17, Basic Food Microbiology Seminar, Holiday Inn, Portland Airport, Portland, OR. This course will introduce the participant to the fundamental characteristics of microorganisms and relate the application of microbiology to foods, food safety, and sanitation. For additional information, contact Jack Brook, Mt. Hood Community College, 26000 SE Stark St., Gresham, OR 97030; Phone: 503.491.7473; Fax: 503.491.7389; E-mail: brookj@mhcc. cc.or.us.

• 16-18, Foodborne Illness Investigations – Train the Facilitators/Downlink Coordinators Satellite Course. Air time each day 11:30 a.m. to 4:00 p.m. ET. For additional information, contact U.S. Food and Drug Administration, ORA/ ORM/DHRD, HFC-60, 5600 Fishers Lane, Rockville, MD 20857; For questions prior to broadcast fax questions to: Attention Satellite Course (s): 301. 594.1966; Voice Mail: 301.594.2263. •22-24, Principles of Quality Assurance Seminar, Manhattan, KS. This seminar provides basic instruction and examples for developing a quality assurance program. For more information or to enroll, contact AIB, 1213 Bakers Way, P.O. Box 3999, Manhattan, KS 66505-3999; Phone: 785.537.4750; Fax: 785. 537.1493; Web site: aibonline.org.

•22-26, Laboratory Methods in Food Microbiology, held at Silliker Laboratories' Corporate Research Center, Teaching Laboratory, South Holland, IL. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Road, Homewood, IL 60430; Phone: 800.829.7879; 708.957.7878; Fax: 708.957.8405.

•29-1 April, IAFIS Annual Conference, Westin Rio Mar Beach Resort and Country Club, Rio Grande, Puerto Rico. For additional information, contact IAFIS, 1451 Dolley Madison Blvd., McLean, VA 22101-3850; 703.761.2600; Fax: 703. 761.4334.

·31-April 1, The Pennsylvania Food Industry: Strengthening Partnership for Growth, Harrisburg/Hershey Holiday Inn, Grantville, PA. The conference is sponsored by The Pennsylvania State University College of Agricultural Sciences and sponsored by Penn State Dept. of Food Science, Penn State Food Industry Group, and the Ben Franklin Partnership. For more information on the program, contact the Conference Program Coordinator, Claudine Nuernberger, Dept. of Food Science, Penn State University at 814.863.5846; E-mail: cxn8@psu.edu.

APRIL

•7-8, Introduction to Microbiological Criteria and Sampling Plans, Omni Netherland Plaza, Cincinnati, OH. Sponsored by Silliker Laboratories Group, Inc. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Road, Homewood, IL 60430; Phone: 800.829.7879; 708.957.7878; Fax: 708.957.8405.

•7-9, Missouri Milk, Food and Environmental Health Association Annual Educational Conference, Ramada Inn, Columbia, MO. For further information, contact Steve St. Clair, Phone: 573.221.1166 or 1167; Fax: 273.221.1214.

•8-12, Canadian Institute of Public Health Inspectors Educational Conference, Vancouver, B.C. For additional information, contact Richard Taki, Promotions Chair at 604.736.2866; Fax: 604.736.8651; E-mail: bcciphi@cnx.net.

•8-10, Introduction to Statistical Methods for Sensory Evaluation of Foods, University of California-Davis, Davis, CA. This course introduces statistical analysis to the beginning sensory scientist as well as being an excellent update on applying statistical procedures for the experienced professional. For additional information, contact Michael O'Mahoney at 530.752.6389; E-mail: maomhony@ucdavis.edu.

•12-13, "An Insider's Look at Microbial Risk Assessment," DoubleTree Hotel, National Airport, Arlington, VA. The workshop, presented by IAMFES, will compare and contrast two risk assessments conducted to address the risk of *Salmonella* Enteritidis in shell eggs to illustrate how different data and assumptions can impact the resulting risk estimates. For further information, contact IAMFES at 515.276. 3344; Fax: 515.276. 8655; E-mail: iamfes@iamfes.org.

•12-14, Learning the 7 HACCP Principles and Developing a HACCP Plan, Rutgers University, New Brunswick, NJ. For additional information, contact Keith Wilson, Phone: 732.932.9271; Fax: 732.932. 1187; E-mail: ocpe@aesop.rutgers. edu; Web site: www.cook.rutgers. edu/~ocpe. •12-14, Sensory Evaluation: Overview and Update, University of California-Davis, Davis, CA. Designed for both the beginner and experienced professional, this course will give an overview on why tests can be set up in some ways and not in others, enabling the professional to modify and custom-design techniques specific to the product being tested. For additional information, contact Michael O'Mahony at 530.752.6389; E-mail: maomhony@ ucdavis.edu.

•13-14, Microbiological Concerns in Food Plant Sanitation & Hygiene, San Antonio, TX. Sponsored by Silliker Laboratories Group, Inc. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Road, Homewood, IL 60430; Phone: 800. 829.7879; 708.957.7878; Fax: 708. 957.8405.

•15-16, Carolinas Association of Milk, Food and Environmental Sanitarians Affiliate Meeting. For further information, contact Joe Neely at 803.935.7890.

·15-17, IFPA Hosts 12th Annual Conference, Tampa, FL. The International Fresh-cut Produce Association's (IFPA) will host its 1999 Conference and Exhibition, "Tampa '99: Bridge to the New Millennium," at the Tampa Convention Center. This is the only produce industry event specifically geared toward the fresh-cut sector and this year's conference will feature an impressive lineup of speakers, seminars, exhibits and networking opportunities focused on the rapidly growing freshcut industry. For more information, contact Justina Brewer at 703.299. 6282.

•19, International Dairy Federation Symposium, Convention Centre, Ottawa, Canada. The symposium will deal with the subject of Laboratory Accreditation and Proficiency Testing. For additional information contact, International Dairy Federation, Secretariat, 41 Sqaure Vergote, B-1030 Bruxelles, Belgium or Fax: 32 2 733 04 13; E-mail: Info@ fil-idf.org; Web site: www.fil-idf.org. •21, Metropolitan Association of Dairy, Food and Environmental Specialists Affiliate Meeting, Woodbridge, NJ. For further information, contact Fred Weber at 609.584.7677.

•22, Nebraska Association of Milk and Food Sanitarians Affiliate Meeting. For further information, contact Roger Biltoft, Phone: 402.225.2254.

•22, Indiana Environmental Health Association, Inc. Spring Conference, Valle Vista Country Club, Greenwood, IN. For further information, contact Helene Uhlmann at 219.853.6358.

• 27-29, High Temperature Short Time (HTST) Pasteurization Hands-On Workshop, L.A. Fairplex, outside Los Angeles, CA. Sponsored by the International Association of Food Industry Suppliers (IAFIS). This program will be organized under the direction of John C. Bruhn, Director, Dairy Research and Information Center and Dairy Foods Processing Specialist at the University of California-Davis. For more information, contact Dorothy Brady at 703. 761.2600; E-mail: dbrady@iafis.org.

MAY

•1-7, The 27th National Conference on Interstate Milk Shipments, will meet at the Spirit of Atlanta Hotel (formerly Radisson, in Atlanta, GA. For additional information, contact Leon Townsend, Executive Secretary, 110 Tecumseh Trail, Frankfort, KY 40601; Phone/ Fax: 502.695.0253; E-mail: lcontown@ dcr.net.

•4-5, Wyoming Environmental Health Association Annual Educational Conference, Casper, WY. For further information, contact Laurie Leis at 307.266.1203.

•4-6, Principles of Food Microbiology, Marriott Fisherman's Wharf, San Francisco, CA. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Rd., Homewood, IL 60430; Phone: 800.829.7879; 708. 957.7878; Fax: 708.957.8405. ·6-12, 15th International Trade Fair for Packaging Machinery, Packaging and Confectionery Machinery, in Düsseldorf, Germany. For further information, contact Dusseldorf Trade Shows, Inc., 150 N. Michigan Ave., Suite 2920, Chicago, IL 60601 or Phone: 312.781.5180; Fax: 312.781.5188; Web site: www.dtsusa.com/dts/.

•12-13, Traceback of Fresh Produce and Other Commodities Satellite Course. (11:00 a.m. to 3:30 p.m. ET.) For additional information, contact U.S. Food and Drug Administration, ORA/ORM/DHRD, HFC-60, 5600 Fishers Lane, Rockville, MD 20857. For questions prior to broadcast fax questions to: Attention Satellite Courses(s): 301.594.1966; Voice Mail: 301.594.2263.

•12-14, Food Irradiation 99 Conference-The Solution to the Food Safety Crisis, Sheraton National Hotel, Arlington, VA. This international conference will present an examination of the business and technical outlook for food irradiation as a solution to the growing global problem of food safety. For further information, contact Deborah Crommett, Conference Coordinator, Intertech Conferences, 411 US Route One, Portland, ME 04105 or Phone: 207.781. 9800; Fax: 207.781.2150; E-mail: info@ intertechusa.com or www.intertechusa. com

•17-21, Laboratory Methods in Food Microbiology, Silliker Laboratories' Corporate Research Center, South Holland, IL. For additional information, contact Silliker Laboratories, Education Services Dept., 900 Maple Rd., Homewood, IL 60430; Phone: 800.829.7879;708. 957.7878; Fax: 708.957.8405.

•18-19, Aseptic Processing and Packaging Introductory Workshop, University of California-Davis, Davis, CA. This course focuses on the engineering, microbiological and chemical principles related to aseptic processing. Hands-on laboratories allow participants to learn methods of aseptic product quality evaluation, packaging and equipment particulars. For further information,

ComingEvents, continued

contact Diane Barrett at 530.752. 4800; E-mail: dmbarrett@ucdavis.edu.

•20, Advanced Aseptic Processing and Packaging, University of California-Davis, Davis, CA. As a continuation of the 2-day introductory workshop, this course will focus on heat penetration and distribution, process deviation and recommendations, and a computerized program for calculating thermal processes is demonstrated. For further information, contact Diane Barrett at 530.752. 4800; E-mail: dmbarrett@ucdavis.edu

·24-26, 3rd International Symposium on Recombined Milk and Milk Products, Penang, Malaysia. The symposium will seek to discuss and review issues facing the milk recombination industry, the need for the industry to keep pace with the challenges of the future, and product development opportunities presented by the introduction of new technologies and emerging markets. For further information, contact Alison Johnson, The Secretariat, 3rd International Symposium on Recombined Milk and Milk Products. Private Bag 16, Werribee, Victoria Australia, 3030 or Phone: 61 3 97420117; Fax: 61 3 9742 0201; E-mail: alison.johnson@foodscience. afisc.csiro.au.

JUNE

•3-4, International Prospects for Dairying in the Next WTO Negotiating Round, Hotel Claridge, Buenos Aires, Argentina. Sponsored jointly by Food & Agriculture Organization of the UN, Pan American Dairy Federation, and International Dairy Federation. For additional information, contact Mr. Ricardo A. James, President Comité Nacional Argentino de la FIL, Medrano 281, 1178 Buenos Aires, Argentine; Phone: 54 1 983 6149; 54 1 983 0587, 54 1 983 1865; Fax: 54 1 958 4056; E-mail: cil@cil.org.ar.

•7-10, New Applications of Membrane Technology in the Dairy Industry, Palais du Grand Large, Saint-Malo, France. The seminar will attempt to assemble the most recent information on new applications of the membrane processes that would benefit the dairy processing industry worldwide. For further information, contact Prof. J. L. Maubois, Dairy Research Laboratory INRA, 65 Rue de Saint Brieuc, FR-35042 Rennes Cedex, France.

• 14-16, The Food Safety Summit and Expo, Washington, D.C. The conference serves food processors and manufacturers, as well as the food service and grocery fields, and others who produce, sell, or serve food. For more information, Phone: 800.746.9646.

•14-16, Food Engineering, Rutgers University, New Brunswick, NJ. For additional information, contact Keith Wilson, Phone: 732.932.9271; Fax: 732.932.1187; E-mail: ocpe@aesop. rutgers.edu; Web site: www.cook. rutgers.edu/~ocpe.

JULY

•9-16, Rapid Methods and Automation in Microbiology International Workshop XIX, Manhattan, KS. For scientific content, contact Daniel Y. C. Fung, Director of the Workshop at 785.532.5654; Fax: 785.532.5681; E-mail: dfung@ oz.oznet.ksu.edu.Forregistrationinformation, please see www.dec.ksu.edu/ dce/conf/microbiology.

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	102	117	132	147	163	177	192	207	222	237	252	267	282	297	312	327	34
	10.5	118	13.5	148	164	178	193	208	223	238	255	268	283	298	313	328	34
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	107	122	137	152	168	182	197	212	227	242	257	272	287	302	317	332	34
	108	123	138	153	169	183	198	213	228	243	258	273	288	303	318	333	34
	109	124	139	154	170	184	199	214	229	244	259	274	289	304	319	334	34
	110	125	140	155	171	185	200	215	230	245	260	275	290	305	320	335	35
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