Food Safety and Quality under the Auspices of Data Science IAFP: Webinar 24/10/2023









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(SC) No 1441/2007 of 5 December 2007 amending Regulation No 2073/2005 on microbiological critique for foodes &

Chapter 2. Presses typions orbitals 2.1 bitset and products thereof

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Fishery products which have undergone entering manuscian resement in brine, manufactured from this sension amounted.	Keenin	9	2	210 mg/kg	400 mg/kg	HECCS.	Products plocal on the market shring their shall like

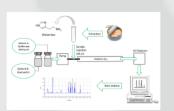
Article 3 &2; 2073/2005:

As necessary, the food business operators responsible for the manufacture of the product shall conduct studies in accordance with **Annex II** in order to investigate compliance with the criteria throughout the shelf-life.

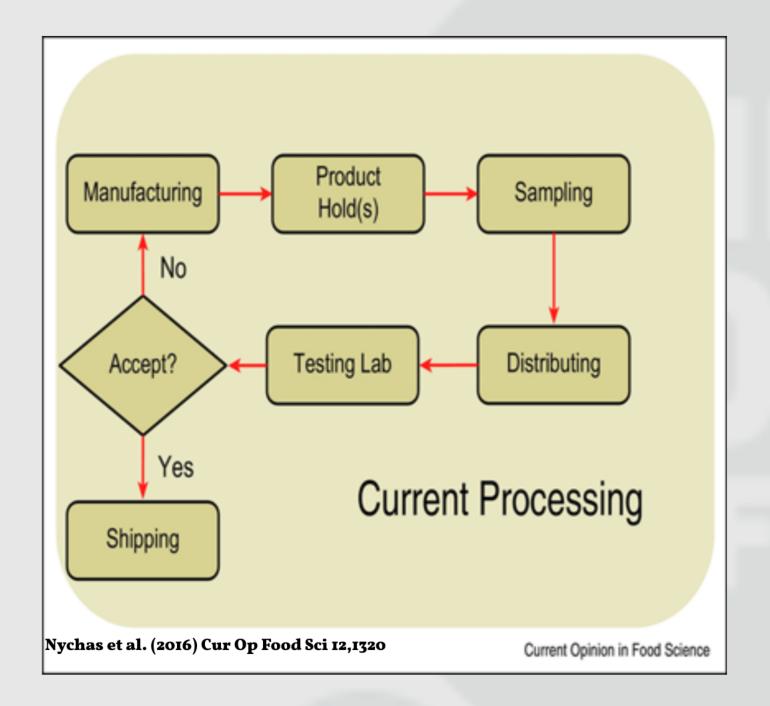


(whole) production process will be assessed

(whole) production process will be assessed						
			population/concentration (eg. cfu/g, mg/Kg)			
KD98	cream	Listeria monocytogenes	55			
8079	fish	biogenic amines	17,35			
L345	meat	Enterobacteriaceae	4			







L 338/1

I

(Acts whose publication is obligatory)

COMMISSION REGULATION (EC) No 2073/2005

of 15 November 2005

on microbiological criteria for foodstuffs

(Text with EEA relevance)

THE COMMISSION OF THE EUROPEAN COMMUNITIES,

Having regard to the Treaty establishing the European Community,

(4) Microbiological criteria also give guidance on the acceptability of foodstuffs and their manufacturing, handling and distribution processes. The use of microbiological criteria should form an integral part of the implementation of HACCP-based procedures and other hygiene control measures.

(EC) No 1441/2007 of 5 December 2007 amending Regulation (EC) No 2073/2005 on microbiological criteria for foodstuffs

Chapter 2. Process hygiene criteria 2.1 Meat and products thereof

Carcases of cattle, sheep, goats and horses

Aerobic colony count 3,5 to 5,0 log cfu/cm²

Carcases after dressing but before chilling

Enterobacteriaceae 1,5 to 2,5 log cfu/cm²

Minced beef $5 \times 10^5 - 5 \times 10^6$ cfu/g

Aerobic colony count End of the manufacturing process

LEGISLATION





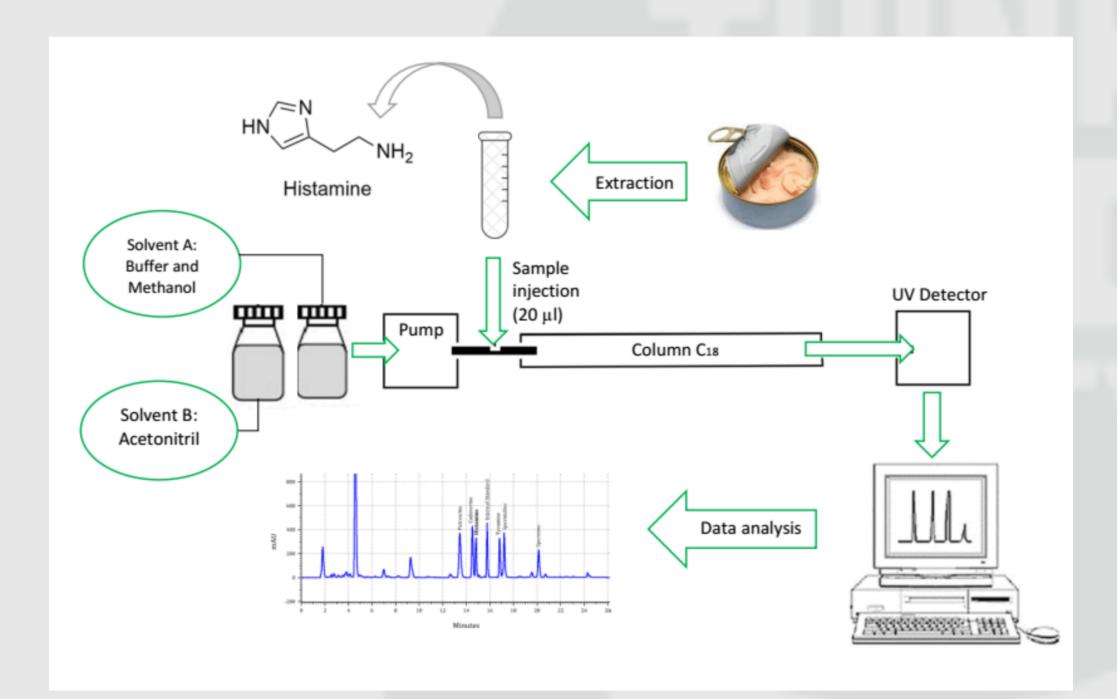
LEGISLATION

28/02/2022

r-1	Micro-organisms/their	Sampling-plan (¹) n c		Limits (2)		Analytical reference	Stage where the criterion applies
Food category	toxins, metabolites			m M		method (3)	Stage where the criterion applies
1.26. Fishery products which have undergone enzyme maturation treatment in brine, manufactured from fish species associated with a high amount of histidine (16)	Histamine	9	2	200 mg/kg	400 mg/kg	HPLC (18)	Products placed on the market during their shelf-life

L 338/12

E



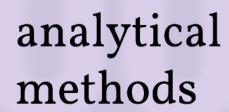
The analysis of THE END / FINISHED product does provide a SINGLE number on which the (whole) production process will be assessed

sample code	Sample description (e.g. pork, chicken, dairy etc.)	Hazards / Quality index	population/concentration (eg. cfu/g, mg/Kg)
к098	cream	Listeria monocytogenes	55
B079	fish	biogenic amines	17,35
L345	meat	Enterobacteriaceae	4

The analysis of THE END / FINISHED product does provide a SINGLE number on which the (whole) production process will be assessed

sample code	Sample description (e.g. pork, chicken, dairy etc.)	Hazards / Quality Index	population/concentration (eg. cfu/g, mg/Kg)
K098	cream	Listeria monocytogenes	55
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L345	meat	Enterobacteriaceae	4

DATA



Article 3 &2; 2073/2005:

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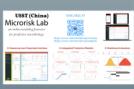
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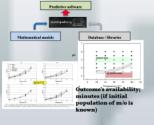
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forgr	Rescuincise Histori						
	Graphical 1964	Barangi and Holory 1984					
	Specific growth rate (180)	Specific growth rate (15t)	Log phase (6)				
Chees	6.5%	9419	0.068				
Lartee	6471	6461	0.005				
Cheese+ Larine Plant 1	1.481	6.590	0.000				
Chance Larter Plant 2	6.438	6368	9.765				







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The role of Predictive Modeling in Food Safety & Quality

ANNEX II

The studies referred to in Article 3(2) shall include:

- specifications for physico-chemical characteristics of the product, such as pH, aw, salt content, concentration
 of preservatives and the type of packaging system, taking into account the storage and processing conditions,
 the possibilities for contamination and the foreseen shelf-life, and
- consultation of available scientific literature and research data regarding the growth and survival characteristics of the micro-organisms of concern.

When necessary on the basis of the above mentioned studies, the food business operator shall conduct additional studies, which may include:

- predictive mathematical modeling established for the food in question, using critical growth or survival factors for the micro-organisms of concern in the product,
- tests to investigate the ability of the appropriately inoculated micro-organism of concern to grow or survive in the product under different reasonably foreseeable storage conditions,
- studies to evaluate the growth or survival of the micro-organisms of concern that may be present in the product during the shelf-life under reasonably foreseeable conditions of distribution, storage and use.

The above mentioned studies shall take into account the inherent variability linked to the product, the microorganisms in question and the processing and storage conditions.

Predictive software Computing

pH

Mathematical models

Database / libraries

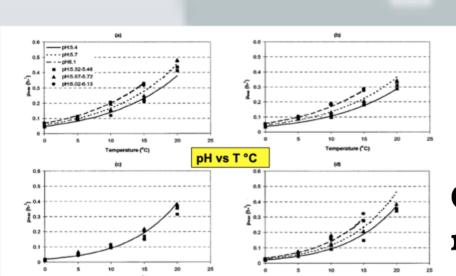
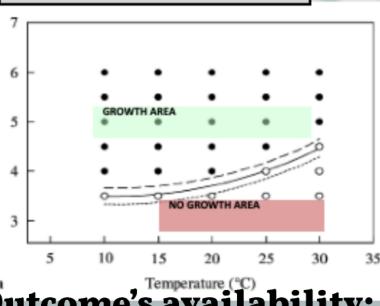


FIG. 4. Predictions of the modified Arrhenius model (equation 1) for the effect of temperature and pH on the maximum specific growth rate (μ_{max}) of the different spoilage bacteria (a, pseudomonads; b, Brochoduris dermosphactus, c, lactic acid bacteria; d, Euterobacteriaceae) on ground meat. Lines represent predictions of equation 1 at three different initial pH values of meat. Points represent observed values of m_{max}



Outcome's availability; minutes (if initial population of m/o is known)

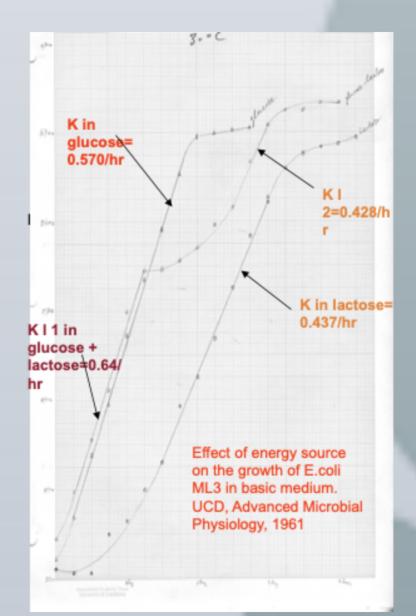
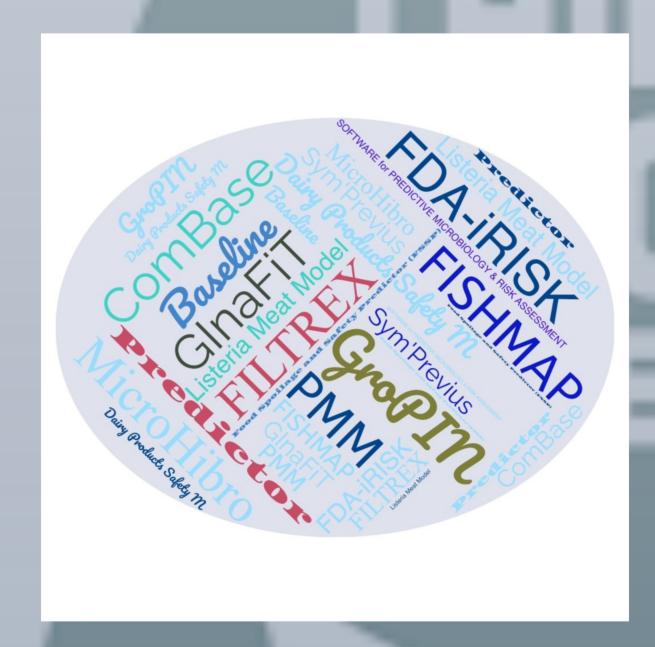


TABLE 1. Specific growth rates of *E. coli* ML3 growing in minimal medium with three different energy sources as determined graphically by TINO'S hand and Baranyi and Roberts (1994).

Source: Advanced Microbial Physiology Laboratory Class. University of California, Davis 1961 (Professors: J. Ingraham, J. Marr, R. Hungate)

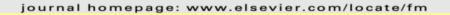
Energy	Det	ermination Met	hod	
source	Graphical 1961	Baranyi ar 19		
	Specific growth rate (1/h)	Specific growth rate (1/h)	Lag phase (h)	
Glucose	0.570	0.619	0.088	
Lactose	0.437	0.461	0.905	
Glucose + Lactose Phase 1	0.640	0.580	0.000	
Glucose + Lactose Phase 2	Glucose + 0.428 Lactose		0.763	



Contents lists available at ScienceDirect



Food Microbiology





Software for predictive microbiology and risk assessment: A description and comparison of tools presented at the ICPMF8 Software Fair

Fanny Tenenhaus-Aziza ^a, Mariem Ellouze ^{b, *}

Software	Accessibility	Date of creation	Targeted users	Modeling approach
Baseline	Free, internet access	2012	FBOs, Researchers, Teachers, Students	Deterministic
ComBase	Free, internet access	2004	FBOs, Researchers, Teachers, Students, Government	Deterministic
Dairy Products Safety Predictor	Commercial, internet access	2012	FBOs	Probabilistic
FDA-iRISK	Free, internet access	2012	FBOs, Researchers, Teachers, Students, Government	Probabilistic
FILTREX	Free, downloadable	2013	Researchers, Teachers, Students	Probabilistic
FISHMAP	Free, downloadable	2011	FBOs, Researchers, Teachers, Students, Government	Deterministic
Food Spoilage and Safety Predictor (FSSP)	Free, downloadable	1999	FBOs, Researchers, Teachers, Students, Government	Deterministic
GInaFiT	Free, downloadable	2003	FBOs, Researchers, Teachers, Students, Government	Deterministic
GroPIN	Free, downloadable	2013	FBOs, Researchers, Teachers, Students, Government	Deterministic and probabilistic
Listeria Meat Model	Commercial, downloadable	2012	FBOs, Government	Deterministic
MicroHibro	Free internet access	2011	FBOs, Researchers, Teachers, Students, Government	Probabilistic
MRV, Microbial Responses Viewer	Free internet access	2008	FBOs, Researchers, Teachers, Students, Government	Deterministic
NIZO Premia	Commercial, no internet access	1995	FBOs	Deterministic
PMM-Lab	Free, internet access	2012	Researchers, Teachers, Students, Government	Deterministic
Prediction of Microbial Safety in Meat Products	Free, internet access	2006	FBOs, Researchers, Teachers, Students, Government	Deterministic
Sym'Previus	Commercial, internet access	2003	FBOs, Researchers, Teachers, Students, Government	Deterministic and Probabilistic

USST (China) Microrisk Lab

an online modeling freeware for predictive microbiology

AVAILABLE AT



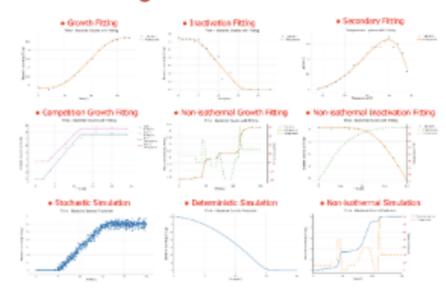
https://www.microrisklab.top/chinese/ https://www.microrisklab.top/english/



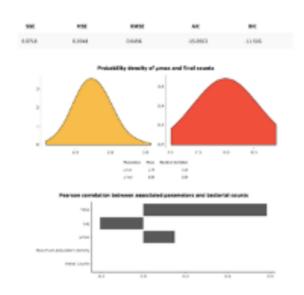
★ Numerical and Graphical Interface



★ Integrated Predictive Models



★ Statistical Indicators

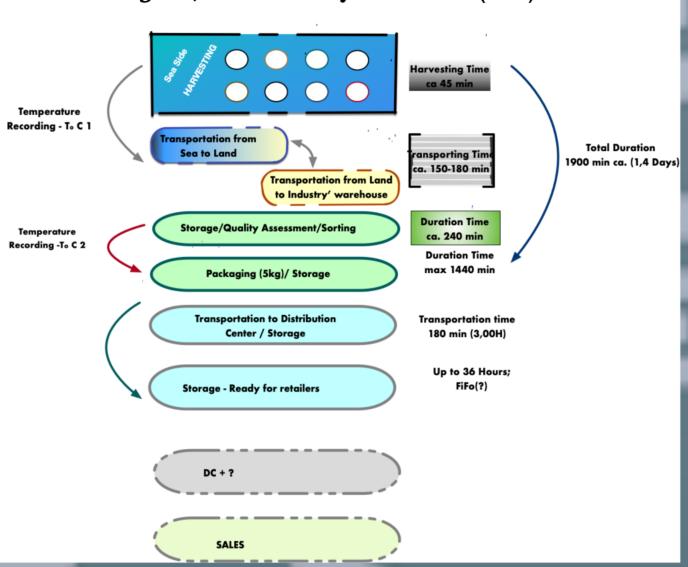


Concerns about Predictive models; (i) limited info at primary production (ii) strains vs single sp contamination

Failure of the temperature control across the food distribution



Monitoring T C, from Primary Production (fish) to retailers



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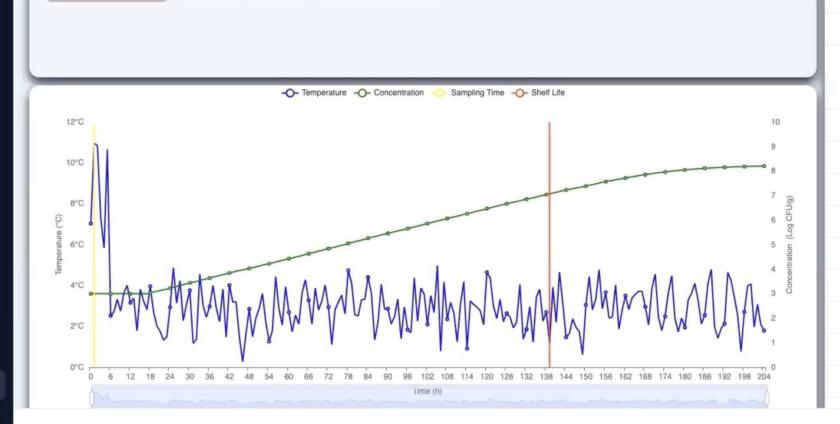
SQP Expiration Date Calculator

Shelf Date:: 15/11/2022

The Lot number field is required to calculate results The Bin EPC input field is optional

Lot Number	Bin EPC	CFU	Sample Hou	Count	Generator Type	Reference L	
029099		3	1	200	Indicative -	999999	Calculate

Start Date:: 09/11/2022 End Date:: 17/11/2022 Shelf Life:: 139 Sampling Hour:: 1



Calculation Results						
#	t T°	C Po	ppulation			
0	7.03	°C	3.0			
1	10.97	7°C	3.0			
2	10.84	4°C	3.0			
3	7.31	°C	3.0			
4	5.84	°C	3.0			
5	10.66	S°C	3.0			
6	2.52	°C	3.0			
7	2.71	°C	3.0			
8	3.33	°C	3.0			
9	2.74	°C	3.0			
10	3.64	°C	3.0			
1	1 4.01	°C	3.0			

Survival of Lm in Katiki (soft) cheese at different To C

Panagou 2008 JFP; Mataragkas et al 2008 JFP; Kagkli et al AEM 2009

TABLE 1. Parameter estimation and statistical indices of the different models used for fitting the experimental data ^a													
	N(0)	A^b	$N_{\rm res}$										
Model type	(log CFU g ⁻¹)	(log CFU g ⁻¹)	$(log\ CFU\ g^{-1})$	$k_{\rm max}~({\rm day^{-1}})$	t_s (days)	$\delta \; (days)$	p	RMSE	R^2	f			
rGompertz ^c													
5°C	6.13 ± 0.24	4.21 ± 0.31		0.71 ± 0.14	4.96 ± 1.55			0.371	0.967	4.62^{d}			
10℃	5.98 ± 0.24	4.35 ± 0.32		0.62 ± 0.11	3.87 ± 0.96			0.334	0.985	1.35			
15℃	5.96 ± 0.12	4.34 ± 0.18		0.87 ± 0.09	3.46 ± 0.34			0.249	0.992	0.93			
20°C	5.71 ± 0.21	4.38 ± 0.32		1.37 ± 0.32	2.85 ± 0.55			0.422	0.978	2.13			
m Weibull e													
5°C	6.26 ± 0.25		1.96 ± 0.13			5.81 ± 1.22	1.88 ± 0.67	0.336	0.976	3.78^{d}			
10℃	6.22 ± 0.23		1.71 ± 0.13			4.38 ± 0.84	1.44 ± 0.27	0.265	0.985	0.85			
15℃	6.13 ± 0.13		1.71 ± 0.11			4.10 ± 0.37	1.93 ± 0.25	0.186	0.992	0.52			
20°C	6.01 ± 0.25		1.45 ± 0.17			2.87 ± 0.47	1.94 ± 0.43	0.236	0.989	0.67			
Geeraerd													
5°C	6.26 ± 0.23		1.88 ± 0.13	0.81 ± 0.14	2.84 ± 1.41			0.301	0.981	3.05^{d}			
10℃	6.11 ± 0.21		1.69 ± 0.13	1.01 ± 0.11	2.70 ± 0.92			0.245	0.987	0.73			
15℃	6.02 ± 0.09		1.71 ± 0.08	1.61 ± 0.12	3.01 ± 0.30			0.145	0.995	0.32			
20°C	5.87 ± 0.25		1.43 ± 0.20	2.38 ± 0.40	2.22 ± 0.54			0.357	0.976	1.52			
RBF NNf	Radial Ba	asic Funct	ion Neura	al Networ	k (RBF N	N)							
5°C					-			0.218	0.992	1.59			
10℃								0.216	0.993	0.57			
15℃								0.155	0.996	0.36			
20°C								0.265	0.989	0.84			

Failure (?) of models to describe the data at 50 C (but NN)

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Contribution of individual strains in the cocktail experiments at the end of storage of katiki cheese stored at different temperatures

Temperature	% contribution of <i>Listeria monocytogenes</i> strains								
° C	TS124	TS125	TS128	T5131	TS133				
5° C	0	0	0	100	0				
10 ° C	0	95	0	0	5				
15° C	18	68	0	14	0				
20°C	0	78	5	3	14				

13/08/2022, 11:26

CURIA - Documents

Provisional text

JUDGMENT OF THE COURT (Eighth Chamber)

30 June 2022 (*)

(Reference for a preliminary ruling – Food law– Regulation (EC) No 2073/2005 – Microbiological criteria for foodstuffs – Article 3(1) – Obligations of food business operators – Annex I – Point 1.2 of Chapter 1 – Limit values for the presence of Listeria monocytogenes in fish products before and after being placed on the market – Regulation (EC) No 178/2002 – Article 14(8) – Official controls of the product at the stage at which it is placed on the market – Scope)

In Case C-51/21,

REQUEST for a preliminary ruling under Article 267 TFEU from the Tallinna Halduskohus (Administrative Court, Tallinn, Estonia), made by decision of 28 January 2021, received at the Court on 28 January 2021, in the proceedings

On those grounds, the Court (Eighth Chamber) hereby rules:

The combined provisions of Article 3(1) and point 1.2 of Chapter 1 of Annex I to Commission Regulation (EC) No 2073/2005 of 15 November 2005 on microbiological criteria for foodstuffs, as amended by Commission Regulation (EU) 2019/229 of 7 February 2019, must be interpreted as meaning that, where the manufacturer is unable to demonstrate, to the satisfaction of the competent authority, that, throughout their shelf-life, foodstuffs will not exceed the limit of 100 colony-forming units/grams (g), as regards the presence of Listeria monocytogenes, the limit requiring the absence of detection of Listeria monocytogenes in 25 g of the food product concerned laid down in that point 1.2 of that Annex I, does not apply to foodstuffs which have been placed on the market throughout their shelf-life.

[Signatures]



FISH-TRACK ELEVATING AQUACULTURES



Digitize, track & improve operations

FOOD VALUE CHAIN INTELLIGENCE INFORM CONSUMERS

 $\mathbf{03}$



QR Code

Assess fish expiration date, safety and freshness

Enhance marketing Show provenance and quality



02/06/2023 16:21

02/06/2023 20:25

03/06/2023 13:22

09/06/2023 09:55

09/06/2023 22:09

PLANT 1

RETAIL 1

RETAIL 1

DISTRIBUTION 1

DISTRIBUTION 1

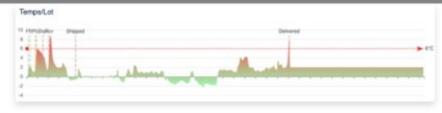
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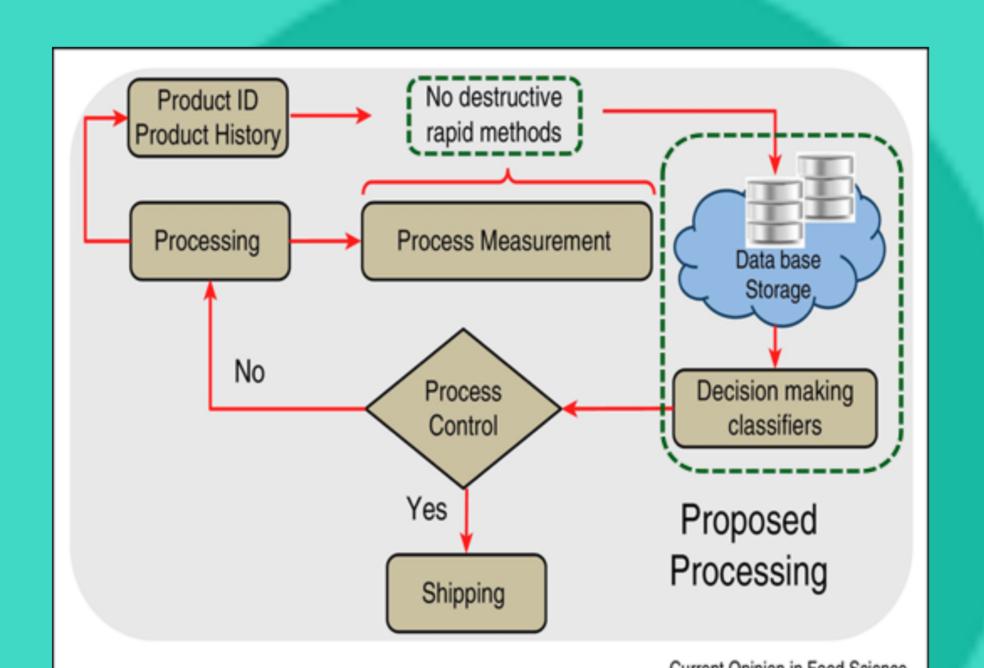


Coming Trends

Having in mind paragraph (24) of EU 2073/2005

(24)..... food business operators should have the possibility to use analytical methods other than the reference methods, in particular more rapid methods, as long as the use of these alternative methods provides equivalent results. Moreover, a sampling plan needs to be defined for each criterion in order to ensure harmonised implementation.

It is nevertheless necessary to allow the use of other sampling and testing schemes, including the use of alternative indicator organisms, on condition that these schemes provide equivalent guarantees of food safety.









In total there have been collected about ca 25000 measurements from 12000 samples [Vibrational Spectroscopy & Machine Learning analysis]

Data Acquisition [food spoilage, drug residues, food pathogens]



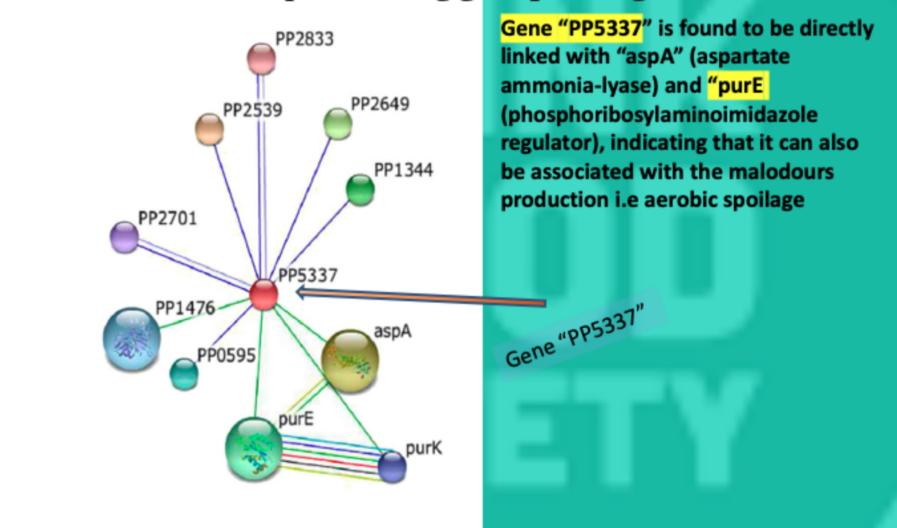
Next Generation Sequencing







Identification of meat spoilage gene biomarkers in *Pseudomonas* putida using gene profiling



Mohareb et al. 2015 Food Control 57, 152-160

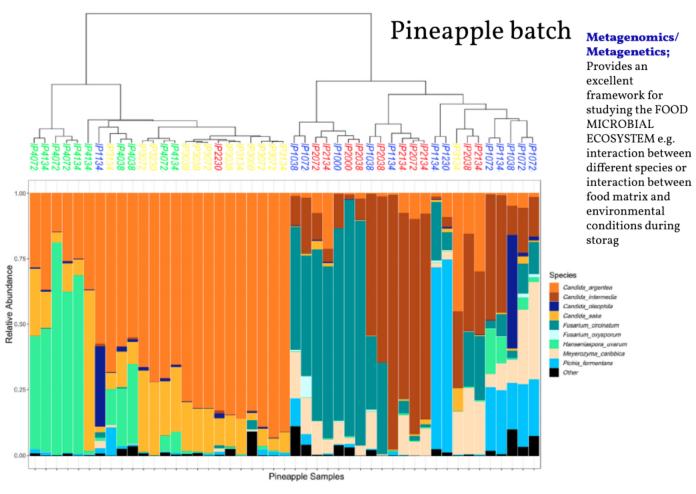
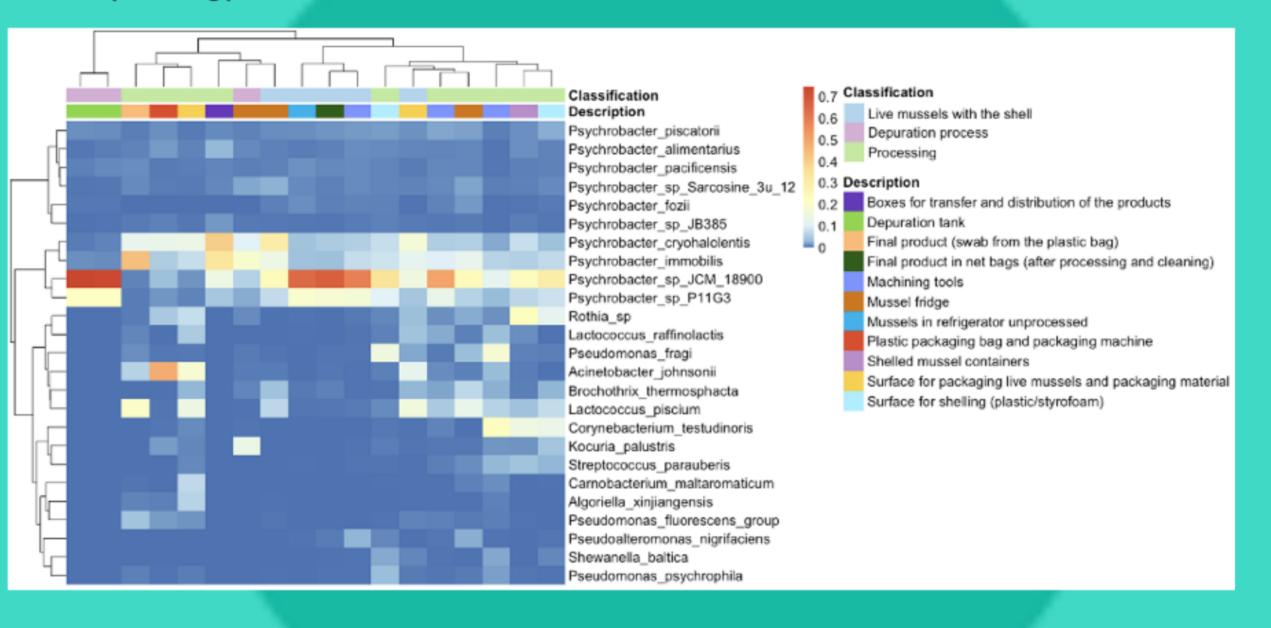


Fig. 5. Composition plot showing the relative abundances of the nine main Ascomycota species found in Pineapples samples. On the top: hierarchical clustering of batches samples according to Bray-Curtis distance and ward algorithm (blue for P1, red for P2, yellow for P3 and green for P4 as shown in Fig. 4). (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

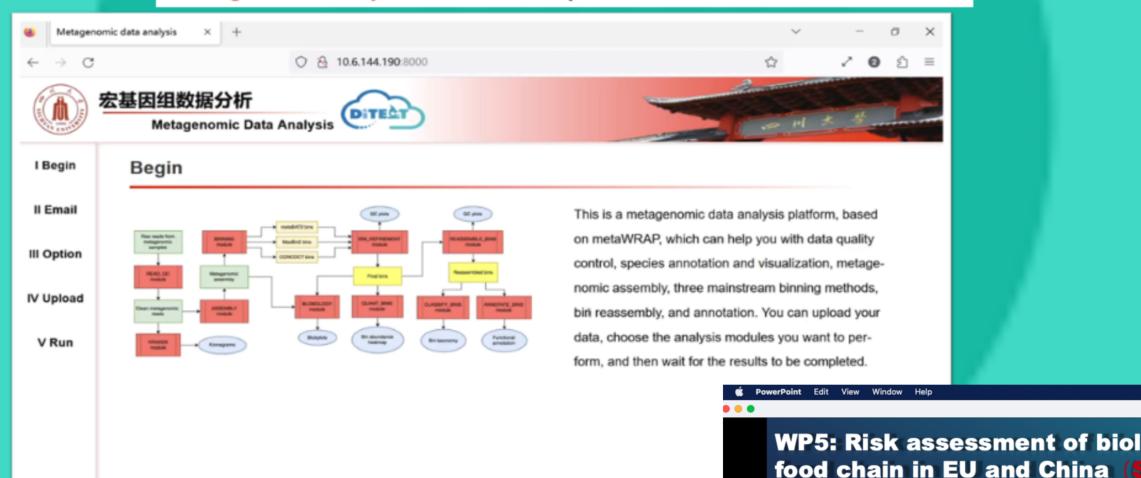
Mussels processing plant – Batch 2 or 5 - UNINA

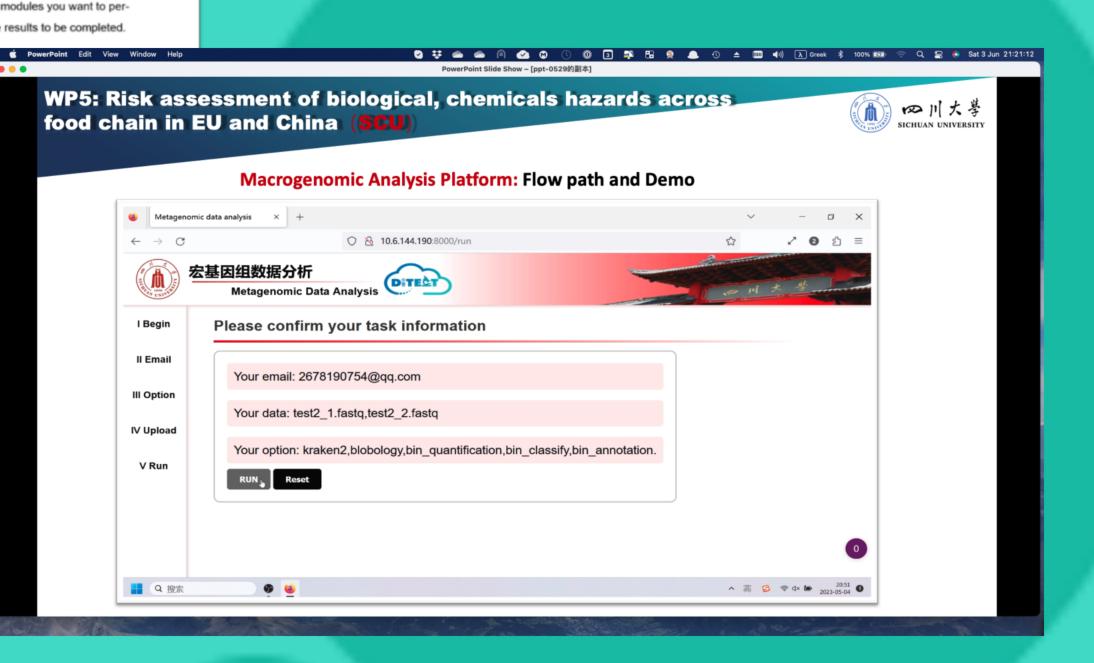


WP5: Risk assessment of biological, chemicals hazards across food chain in EU and China (SCU)

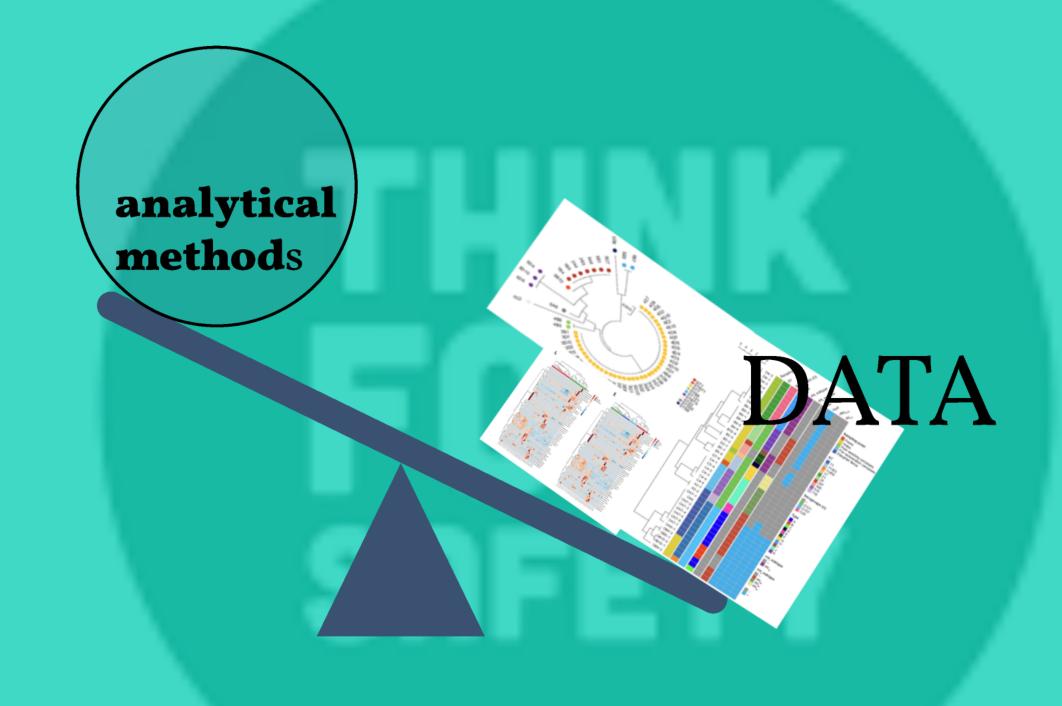


Macrogenomic Analysis Platform: Flow path and Demo





lation. You can upload your



nature communications



Article

https://doi.org/10.1038/s41467-023-37457-1

Machine learning prediction of the degree of food processing

Received: 7 May 2022

Giulia Menichetti ● 1.2, Babak Ravandi ● 2, Dariush Mozaffarian ● 3.4 &

Accepted: 16 March 2023

NOVA is a classification system widely used in epidemiological studies, assessing the extent and purpose of food processing.

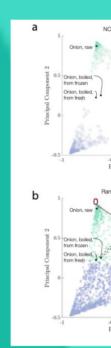
It categorizes individual foods into four broad categories: NOVA I: unprocessed or minimally processed, like fresh, dry, or frozen fruits or vegetables, grains, legumes, meat, fish, and milk; processed culinary ingredients

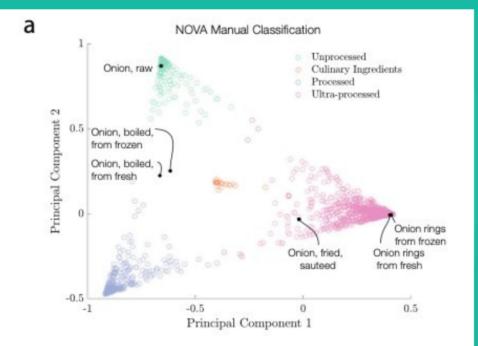
NOVA 2:, like table sugars, oils, fats, and salt;

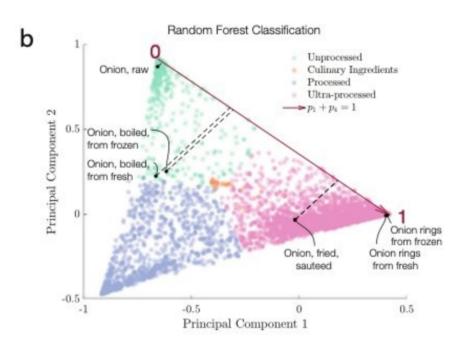
NOVA 3:, Processed foods like canned food, simple bread, and cheese; and

NOVA 4: Ultra processed products industrial formulations typically of five or more ingredients including substances not commonly used in culinary preparations, such as additives whose purpose is to imitate sensory qualities of fresh food.

Epidemiological studies have documented significant associations between greater consumption of NOVA 4 and disease onset, including links to obesity, CHD, diabetes mellitus, cancer, and depression.







THANK YOU FOR YOUR ATTENTION!

See you in Athens September 2025 13 Predictive Modeling Conference

☐ foods 0 D/542----

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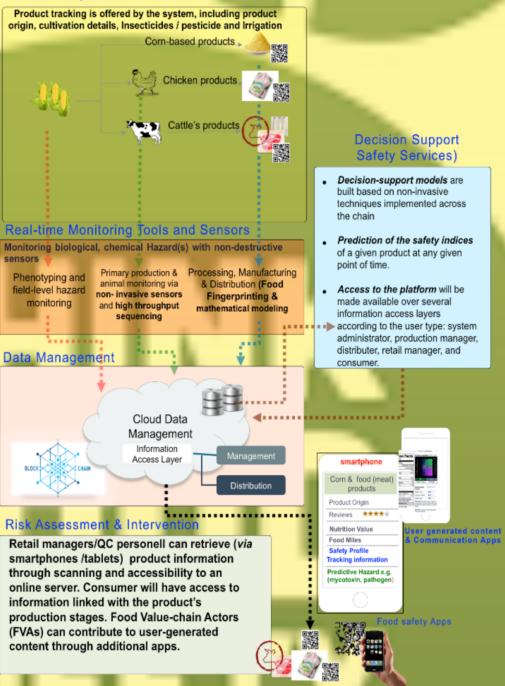


An explosion of data – on chain
The gradual move from paper-based one-up, onedown necords to extensive electronic records
Automatic data capture, wis baroades, RFID, IoT,
integrated into ERP systems (e.g. Remandle Transport
Hems with RFID or even for devices)
On the farms wester stations, exenors in the soil, on
Hoesteek, in machinery, from drones and Earth
Observation.

Respects, minus of the foot processors: ERP systems capturing GS1
In the food processors: ERP systems capturing GS1
EPCIS events, processing, packaging, transforming.
In the logistics steps: GPS tracking, sensers monitoring (e.g. temperature, humality)

Data	Data	Data	Data	Data
Acquisition	Analysis	Curation	Storage	Usage
- Structured data - Unethickund data - Event processing - Sansar selbuchia. - Protocole - Rose crise - Data streams - Itala streams - Hultmodelly	Servan mining Senearic analysis Senearic analysis Sea fair Sea fair Sea fair Sea fair Sea fair	Data Quality Provinges Proving / Provinges Averagation Data validation Data validation Personal Province Carra Province Province Community / Crowd Hamas Community / Crowd Personal Community Personal P	In-Hemony Ide Hoolg, Cell Hoolg, Dily Keyelig, Dily Cloud storage County Interfaces Soutstitles and nerthermance Data Mades Consistency, Resistance Hoolg, Dily Hoolg, Dily Hoolg, Dily Soutstitles Peritten salemere Hoolg Nonday Soutstitles Tonakay Soutstitles Tonakay Soutstitles Tonakay Soutstitles Tonakay Soutstitles Tonakay Soutstitles Tonakay Tonakay	Oecision augus: Privaction Privaction Syven analytis Simulation Usubination Usubination Hoboling Cavited Demain specific using

Live Tracking for Hazards & Contaminants

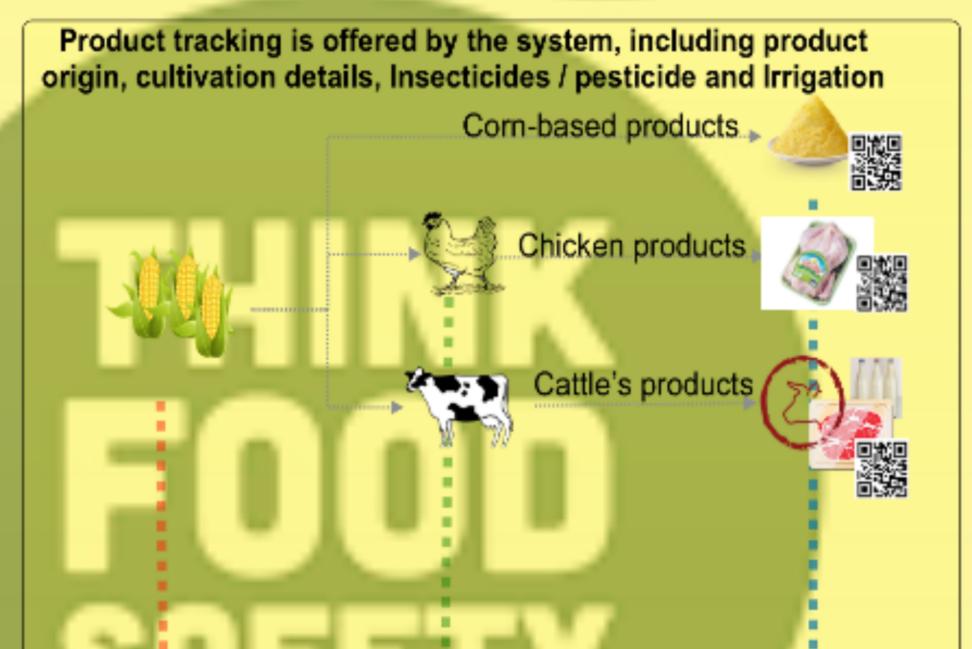


Pilot 1 Gr

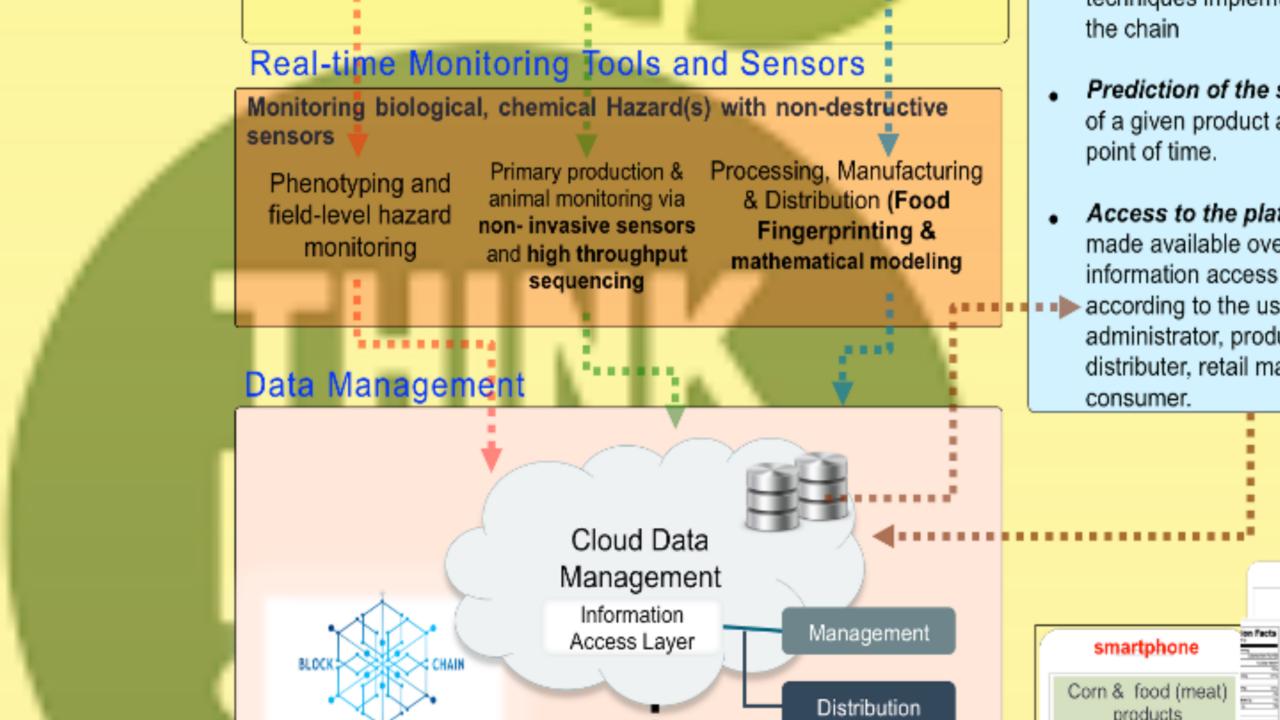


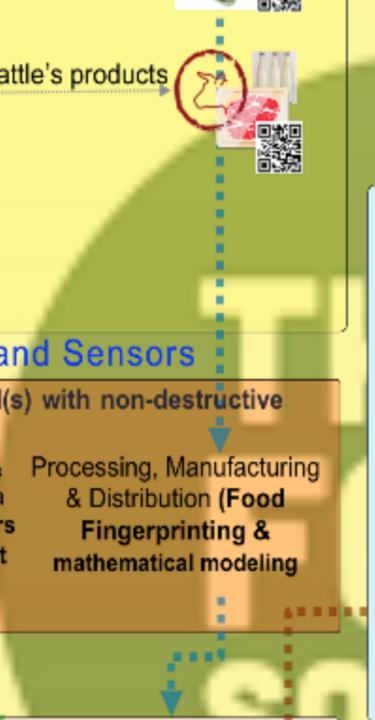


Live Tracking for Hazards & Contaminants



Decision
 built built built built





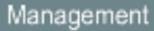
Decision Support Safety Services)

- Decision-support models are built based on non-invasive techniques implemented across the chain
- Prediction of the safety indices of a given product at any given point of time.
- Access to the platform will be made available over several information access layers
- administrator, production manager, distributer, retail manager, and consumer.

Risk Assessment & Intervention

Retail managers/QC personell can retrieve (via smartphones /tablets) product information through scanning and accessibility to an online server. Consumer will have access to information linked with the product's production stages. Food Value-chain Actors (FVAs) can contribute to user-generated content through additional apps.





Distribution

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n Actors

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User generated content

& Communication Apps

Food safety Apps



Food Miles

Safety Profile

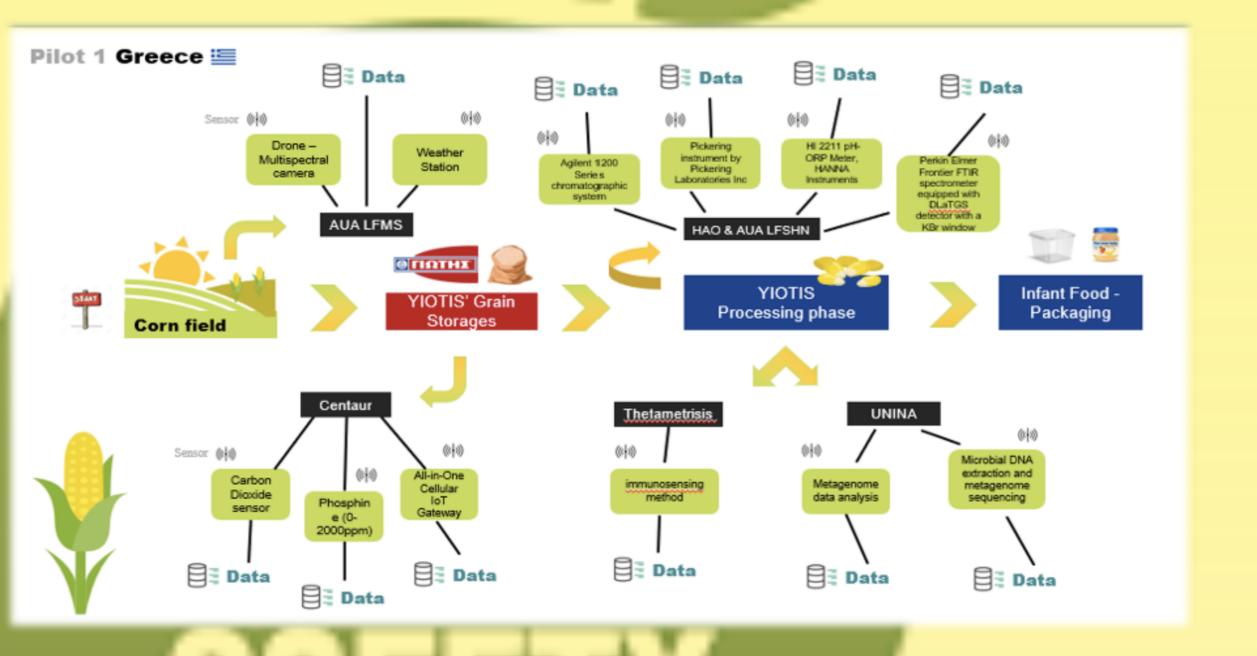
Tracking information

Predictive Hazard e.g.

(mycotoxin, pathogen)







An explosion of data - on chain

The gradual move from paper-based one-up, onedown records to extensive electronic records Automatic data capture, *via* barcodes, RFID, IoT, integrated into ERP systems (e.g. Returnable Transport Items with RFID or even IoT devices)

On the farm: weather stations, sensors in the soil, on livestock, in machinery, from drones and Earth Observation.

In the food processors: ERP systems capturing GS1 EPCIS events, processing, packaging, transforming.

In the logistics steps: GPS tracking, sensors monitoring (e.g. temperature humidity)

AN EXPLOSION OF DATA -OFF CHAIN

Two areas:

I. Food safety data collection

Traditional methods i.e. sample based microbiological laboratory analysis ("finished product testing")

More recently non-destructive methods – so called "process analytical technology" (Nychas et al. 2016) (e.g. FTIR spectra)

Lots of mathematical modelling, growing use of machine learning and deep learning (Nychas et al. 2021)

Here we are not concerned with limitations/ capabilities of these approaches only to say they generate a lot data – but where is it? Who has access?

2, Food certification:

or quality features of food (GlobalGAP, organic, Fairtrade, and many other certification systems)

In all these cases data resides with different organisations and institutions but is not available to the community.



Data Science; Data mining, Data analysis, Machine Learning

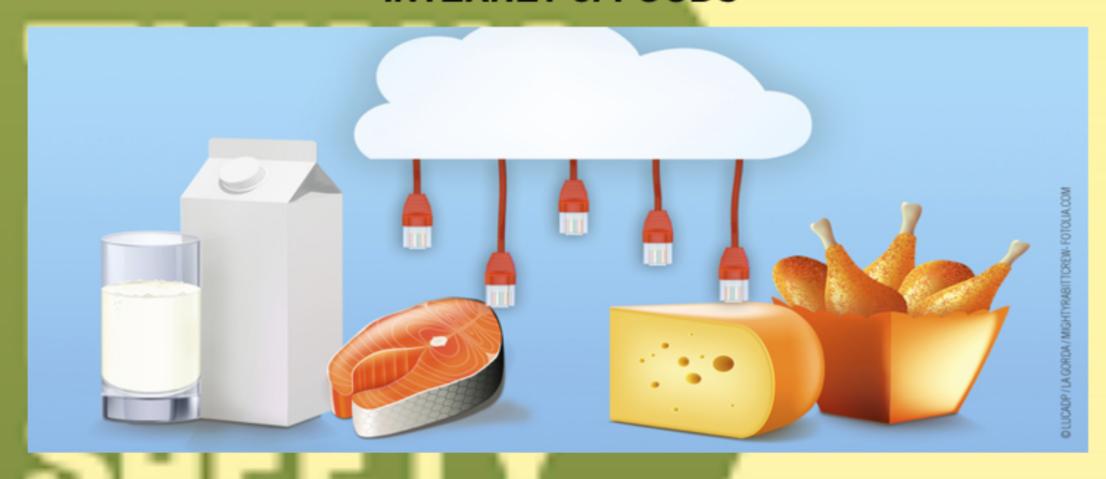
The massive amount of data generated by various analytical and high throughput platforms is a challenging issue for food safety.

Data	Data	Data	Data	Data
Acquisition	Analysi	Curation	Storage	Usage
Structured data Unstructured data Event processing Sensor networks Protocols Real-time Data streams Multimodality	Stream mining Semantic analy Machine learnin Information extraction Linked Data Data discovery Whole world semantics Ecosystems Community data analysis Cross-sectorial data analysis	• Annotation • Data validation • Human-Data Interaction • Top-down/Botton up • Community / Cro • Human Computat • Curation at scale • Incentivisation	NewSQL DBs Cloud storage Query Interfaces Scalability and Performance Data Models wd Consistency,	 Decision support Prediction In-use analytics Simulation Exploration Visualisation Modeling Control Domain-specific usage

Technical Working Groups

Cloud platforms and data repositories should be coupled with appropriate web applications in order to assist producers with their expenditure and planning decisions.

INTERNET of FOODS







Review

Artificial Intelligence in Food Safety: A Decade Review and Bibliometric Analysis

Zhe Liu 1,*0, Shuzhe Wang 1, Yudong Zhang 2,*0, Yichen Feng 10, Jiajia Liu 1 and Hengde Zhu 20

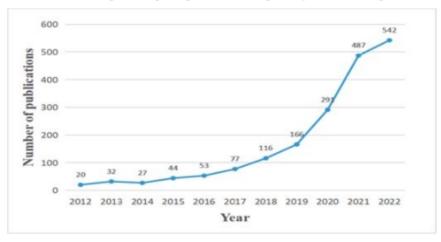


Figure 2. Al-related publications on food safety from 2012 to 2022.

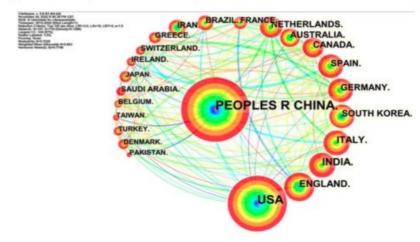


Figure 11. The country co-authorship network of AI-related publications.

THANK YOU FOR YOUR ATTENTION!

See you in Athens September 2025 13 Predictive Modeling Conference

Food Safety and Quality under the Auspices of Data Science IAFP: Webinar 24/10/2023





